

# SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

**Product Name:**

Dymax OP-29 Optical Adhesive, Optically Clear, UV Cure - 3ml Syringe

**Manufacturer Part Number:**

OP-29-3ML

▶ Click here for more details on the Dymax OP-29 Optical Adhesive, Optically Clear, UV Cure - 3ml Syringe



This safety data sheet was created pursuant to the requirements of:

## OP-29

Issuing Date 06-Oct-2023

Revision date 06-Oct-2023

Revision Number 32

### 1. Identification

**A. Product identifier**

Product Name OP-29

Product Description Polyether Urethane Acrylate

**B. Relevant identified uses of the substance or mixture and uses advised against**

Recommended use No information available

Uses advised against No information available

**C. Supplier's details****Manufacturer / Supplier**

Dymax Corporation  
318 Industrial Lane  
Torrington, CT 06790  
Tel: 860-482-1010  
Fax: 860-496-0608

Hanarey Chemicals (Shanghai) Co., Ltd.  
No.111, Muhua Road  
Fengxian District  
Shanghai China  
Tel: +86 21 3758 5098  
ZIP: 201507

Dymax Asia Pacific Pte Ltd.  
Block 5008 (East Wing)  
Ang Mo Kio Ave. 5  
#05-3 TECHplace II  
Singapore 569874  
Tel: +65-6752-2887  
Fax: +65-6752-2813

**Importer**

Dymax Korea LLC  
#506, U'space2 A-dong  
670, Daewangpangyo-ro  
Bundang-gu, Seongnam-si  
Gyeonggi-do, Korea  
Phone: +82.31.608.3434  
Fax: +82.31.608.3366

For further information, please contact

E-mail address Product\_Regulatory\_Asia@dymax.com

Emergency telephone number Chemtrec @ 001-703-741-5970 (24hrs)

Local in Country 00-308-13-2549  
Toll Free in Country +(82) 070-7686-0086

### 2. Hazard(s) identification

**A. Classification of the substance or mixture**

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A

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Skin sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3

**B. GHS Label elements, including precautionary statements****Hazard symbols****Signal word**

Warning

**Hazard statements**

H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H335 - May cause respiratory irritation

**Precautionary Statements - Prevention**

P264 - Wash face, hands and any exposed skin thoroughly after handling  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P271 - Use only outdoors or in a well-ventilated area

**Precautionary Statements - Response**

P314 - Get medical advice/attention if you feel unwell  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P362 - Take off contaminated clothing and wash before reuse

P304 + P340 - IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing

**Precautionary Statements - Storage**

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed  
P405 - Store locked up

**Precautionary Statements - Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant

**C. Other hazards which do not result in classification**

No information available.

**Product Information**

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

**3. Composition/information on ingredients****Mixture**

Chemical name	CAS No	Weight-%	Other identifier	Common name	Approval	Expiration
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			number	and synonyms	number	date
Acrylate Ester	-	20 - 30%	Listed		-	-
Methacrylate Ester Monomer	-	10 - 20%	Listed		-	-
Acrylate monomer	-	0 - 10%	Listed		-	-
Acrylic Acid	79-10-7	2.686	KE-29442		-	-
Silane Coupling Agent	-	0 - 10%	Listed		-	-

**4. First-aid measures****A. In case of eye contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

**B. In case of skin contact**

May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.

**C. In case of inhalation**

Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.

**D. In case of ingestion**

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

**E. Indication of immediate medical attention and special treatment needed, if necessary****General advice**

Show this safety data sheet to the doctor in attendance.

**Note to physicians**

May cause sensitization in susceptible persons. Treat symptomatically.

**Symptoms**

Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.

**Effects of Exposure**

No information available.

**Self-protection of the first aider**

Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

**5. Fire-fighting measures****A. Suitable (and unsuitable) extinguishing media****Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Large Fire**

CAUTION: Use of water spray when fighting fire may be inefficient.

**Unsuitable extinguishing media**

Do not scatter spilled material with high pressure water streams.

**B. Specific hazards arising from the chemical**

Product is or contains a sensitizer. May cause sensitization by skin contact.

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**C. Special Protective Equipment for Firefighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****A. Personal precautions, protective equipment and emergency procedures****Personal precautions**

Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**Other information**

Refer to protective measures listed in Sections 7 and 8.

**For emergency responders**

Use personal protection recommended in Section 8.

**B. Environmental precautions**

Prevent further leakage or spillage if safe to do so.

**C. Methods and material for containment and cleaning up****Methods for containment**

Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**

Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage****A. Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice, Avoid contact with skin, eyes or clothing, Ensure adequate ventilation, In case of insufficient ventilation, wear suitable respiratory equipment, Do not eat, drink or smoke when using this product, Take off contaminated clothing and wash before reuse, Avoid breathing vapors or mists, Protect from light.

**B. Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place, Protect from light.

**General hygiene considerations**

Wear suitable gloves and eye/face protection, Do not eat, drink or smoke when using this product, Avoid contact with skin, eyes or clothing.

**8. Exposure controls/personal protection****A. Control Parameters**

Occupational exposure limits

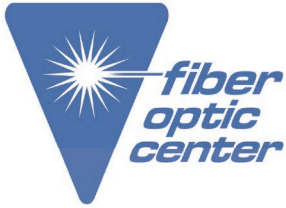
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Chemical name	OEL	PEL	ACGIH TLV
Acrylic Acid	TWA: 2 ppm Skin*	No data	TWA: 2 ppm S*

**B. Appropriate engineering controls****Engineering controls**

Showers  
Eyewash stations  
Ventilation systems.

**Environmental exposure controls**

No information available.

**C. Personal protective equipment****Respiratory protection**

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**Eye protection**

Wear safety glasses with side shields (or goggles).

**Hand protection**

Wear suitable gloves. Nitrile rubber, Butyl rubber.

**Body protection**

Wear suitable protective clothing. Long sleeved clothing.

## 9. Physical and chemical properties

**Information on basic physical and chemical properties**

A. Appearance	transparent
Physical State	Liquid
color	colorless light yellow to
B. Odor	Characteristic
C. Odor threshold	No information available

Property	Values
D. pH	No information available
E. Melting point / freezing point	No information available
F. Initial boiling point and boiling range	No information available
G. Flash point	101 °C / 213.8 °F
H. Evaporation rate	No information available
I. Flammability (solid, gas)	No information available
J. Upper/lower flammability or explosive limits	
Upper flammability or explosive limits	No information available
Lower flammability or explosive limits	No information available
K. Vapor pressure	No information available

**Remarks • Method**

None known  
None known

Pensky-Martens Closed Cup (PMCC)  
None known  
None known

None known

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<b>L. Solubility(ies)</b>		
Water solubility	Insoluble in water	None known
Solubility in other solvents	No information available	None known
<b>M. Relative vapor density</b>	No information available	None known
<b>N. Specific Gravity</b>	No information available	None known
<b>O. Partition coefficient:</b>	No information available	None known
n-octanol/water		
<b>P. Autoignition Point</b>	438 °C / 820.4 °F	None known
<b>Q. Decomposition temperature</b>		None known
<b>R. Viscosity</b>		
Kinematic viscosity	No information available	None known
Dynamic viscosity	2,500 cP	None known
<b>S. Molecular weight</b>	No information available	

**Other information**

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
VOC content	No information available
Liquid Density	No information available

**10. Stability and reactivity****A. Chemical stability and possibility of hazardous reactions****Stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

None under normal processing.

**Explosion data****Sensitivity to mechanical impact** None.**Sensitivity to static discharge** None.**B. Conditions to avoid**

None known based on information supplied.

**C. Incompatible materials**

Strong acids. Strong bases. Strong oxidizing agents.

**D. Hazardous decomposition products**

None known based on information supplied.

**11. Toxicological information****A. Information on the likely routes of exposure****Product Information****Inhalation**

Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

**Ingestion**

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting

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and diarrhea.

**Eye contact**

Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

**Skin contact**

May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Symptoms**

Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

**B. Health hazards information****Acute toxicity****Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 5,775.30 mg/kg  
ATEmix (dermal) 5,549.70 mg/kg ppm  
ATEmix (inhalation-vapor) 409.50 mg/l  
ATEmix (inhalation-dust/mist) 103.30 mg/l

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acrylate Ester	= 4890 mg/kg ( Rat )	> 3000 mg/kg ( Rabbit )	-
Methacrylate Ester Monomer	= 5050 mg/kg ( Rat )	> 3000 mg/kg ( Rabbit )	-
Acrylate monomer	-	> 2000 mg/kg ( Rabbit ) 1000 - 2000 mg/kg ( Rabbit )	-
Acrylic Acid	= 193 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	= 11.1 mg/L ( Rat ) 1 h = 3.6 mg/L ( Rat ) 4 h
Silane Coupling Agent	= 23.5 g/kg ( Rat )	> 2000 mg/kg ( Rat )	> 2.28 mg/L ( Rat ) 6 h

**Skin corrosion/irritation**

Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/irritation**

Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitization**

May cause an allergic skin reaction.

**Carcinogenicity**

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	IARC
Acrylic Acid	Group 3

**Legend**

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IARC (International Agency for Research on Cancer)  
Group 3 - Not Classifiable as to Carcinogenicity in Humans

**Germ cell mutagenicity**  
No information available.

**Reproductive toxicity**  
No information available.

**Specific target organ toxicity (STOT) – single exposure**  
May cause respiratory irritation.

**Specific target organ toxicity (STOT) – repeated exposure**  
Not classified. Based on available data, the classification criteria are not met.

**Target organ effects**  
Respiratory system. Eyes. Skin.

**Aspiration hazard**  
Not classified. Based on available data, the classification criteria are not met.

## 12. Ecological information

### A. Ecotoxicity

The environmental impact of this product has not been fully investigated.

### Product Information

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Acrylate Ester	ErC 50 = 2.7 mg/L 96h (Pseudokirchneriella subcapitata)	LC50: =0.704mg/L 96h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)
Methacrylate Ester Monomer	-	LC50: 213 - 242mg/L (96h, Pimephales promelas) LC50: =227mg/L (96h, Pimephales promelas)	EC50 > 380 mg/l 48 h (Daphnia magna)
Acrylic Acid	EC50: =0.04mg/L (72h, Desmodesmus subspicatus) EC50: =0.17mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =222mg/L (96h, Brachydanio rerio) NOEC: >= 10.1mg/L (45d, Oryzias latipes, OECD 210)	EC50: =95mg/L (48h, Daphnia magna) NOEC: =3.8mg/L (21d, Daphnia magna)
Silane Coupling Agent	EC50 > 536,00 mg/l 72 h (Scenedesmus subspicatus)	LC50: >100mg/L (96h Danio rerio)	EC50 > 876,00 mg/l 48 h (Daphnia magna)

**B. Persistence and degradability** No information available.

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**C. Bioaccumulative potential****Component Information**

Chemical name	Partition coefficient
Acrylate Ester	4.52
Methacrylate Ester Monomer	0.42
Acrylate monomer	1.2
Acrylic Acid	0.46
Silane Coupling Agent	2.1

**D. Mobility in soil** No information available.**E. Other adverse effects** No information available.

### 13. Disposal considerations

**A. Waste treatment methods****Waste from residues/unused products**

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**B. Disposal considerations****Contaminated packaging**

Do not reuse empty containers.

### 14. Transport information

**A. UN number** Not regulated**B. UN proper shipping name** Not regulated**C. Transport hazard class(es)** Not regulated**D. Packing group** Not regulated**E. Marine pollutant** Not applicable**F. Special precautions for user** Not regulated

### 15. Regulatory information

**A. Industrial Safety and Health Law****Prohibited substance**

Not applicable

**Substances Requiring Permission**

Not applicable

**Harmful substances subject to control**

Chemical name	Harmful substances subject to control
Acrylic Acid	Applicable

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**Harmful agents subject to work environment monitoring**

(Measurement cycle: 6 months)

**Harmful agents subject to workers requiring health examination**

Not applicable

**Harmful or dangerous substances subject to submission of process safety reports**

Not applicable.

**Control parameters**

See section 8 for national exposure control parameters

Chemical name	OEL	PEL
Acrylic Acid	TWA: 2 ppm Skin*	No data

**B. Chemicals Control Act**

Chemical name	Toxic substance	Authorization substance	Prohibited substance	Restricted substance
Acrylic Acid	2020-1-983, 5 % *	Not applicable	Not applicable	Not applicable

\* Mixtures containing this % or more are designated

**Chemicals Control Act (CCA) - Accident Precaution Chemicals**

Applicable

Chemical name	Chemicals Control Act (CCA) - Accident Precaution Chemicals
Acrylic Acid	Applicable

**Act on Registration, Evaluation, etc. of Chemicals (K-REACH)**

Refer to the Act on Registration and Evaluation of Chemical Substances, Articles 8-4, 9 and 10-2

Chemical name	Existing substances subject to registration	Existing substances not likely to be subject to registration	Existing substances known to be of very low risk
Acrylic Acid	Applicable	Not applicable	Not applicable

**C. Safety Control of Dangerous Substances Act****Dangerous Goods Class**

Class 4 - flammable liquids - Group 3 petroleum chemicals, water insoluble, 2,000l

**D. Wastes Management**

Dispose of waste in accordance with environmental legislation.

**E. Other Regulations**

No information available

**International Regulations****The Montreal Protocol on Substances that Deplete the Ozone Layer**

Not applicable

**The Stockholm Convention on Persistent Organic Pollutants**

Not applicable

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**The Rotterdam Convention**  
Not applicable**International Inventories**

TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Complies.
ENCS	Complies.
IECSC	Complies.
KECL	Complies.
PICCS	Not Listed.
AIIC	Complies.
NZIoC	Complies.
TCSI	Complies.

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AIICS** - Australian Industrial Chemicals Introduction Scheme  
**NZIoC** - New Zealand Inventory of Chemicals  
**TCSI** - Taiwan Chemical Substance Inventory

**16. Other information****A. Information sources and references****Prepared By** No information available.**Key or legend to abbreviations and acronyms used in the safety data sheet**

ACGIH ACGIH (American Conference of Governmental Industrial Hygienists)  
IMDG International Maritime Dangerous Goods (IMDG)

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AELG(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)

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# SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

**Product Name:**

Dymax OP-29 Optical Adhesive, Optically Clear, UV Cure - 3ml Syringe

**Manufacturer Part Number:**

OP-29-3ML

▶ Click here for more details on the Dymax OP-29 Optical Adhesive, Optically Clear, UV Cure - 3ml Syringe

## OP-29

Issuing Date 06-Oct-2023

Revision date 06-Oct-2023

Revision Number 32

National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

B.

C. Revision number and date

Revision Number	32
Revision date	06-Oct-2023

D. Other

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End of Safety Data Sheet

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