

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-32 Flexible Optical Adhesive, Colorless/Transparent, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-32-3ML

▶ Click here for more details on the Dymax OP-32 Flexible Optical Adhesive, Colorless/Transparent, UV Cure - 3ml Syringe

**SAFETY DATA SHEET**

This safety data sheet was created pursuant to the requirements of: Australia Work Health and Safety Act 2012

OP-32

Issuing Date 26-Oct-2023

Revision date 26-Oct-2023

Revision Number 31

Section 1: Identification: Product identifier and chemical identity**Product identifier**

Product Name **OP-32**

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Adhesives and/or sealants

Uses advised against Consumer use

Details of manufacturer or importer

Manufacturer
Dymax Corporation
318 Industrial Lane
Torrington, CT 06790
Tel: 860-482-1010
Fax: 860-496-0608

Supplier
UV Pacific Pty Ltd.
Adelaide, South Australia
Phone: 61 (0)8-8277-9721
Fax: 61 (0)8-8277-9739

9:00 am to 6:00 pm Monday to Friday

Responsibility Statement

Contact Point Product Safety Department

E-mail address Robert@uvpacific.com

Emergency telephone number

Emergency Telephone Chemtrec @ 001-703-741-5970 (24hrs)

+(61)-290372994 (Australia)
+(64)-98010034 (New Zealand)

Section 2: Hazard(s) identification**GHS Classification**

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1 - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H335)

Contact the professionals at Fiber Optic Center for a quote or to get more details.

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Label elements

Exclamation mark
Corrosion

**Signal word**

DANGER

Hazard statements

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H335 - May cause respiratory irritation.

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves/clothing and eye/face protection.
Use only outdoors or in a well-ventilated area.

Precautionary Statements - Response

Get medical advice/attention if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN: Wash with plenty of soap and water.
Take off contaminated clothing and wash before reuse.
IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other hazards which do not result in classification

Environmental product testing for acute and chronic aquatic effects determined classification to be Category 3. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

Section 3: Composition and information on ingredients

Substance

Not applicable.

Mixture

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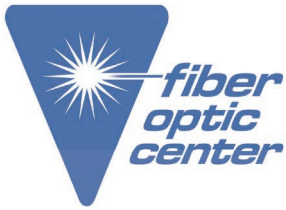
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Data is subject to change without notice. FOC last update 12/15/2025.

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Chemical name	CAS No.	Weight-%
Acrylate Ester	Proprietary	20 - 30%
Acrylic oligomer	Proprietary	10 - 20%
Methacrylate Ester Monomer	Proprietary	10 - 20%
Acrylate monomer	Proprietary	10 - 20%
Acrylic Acid	79-10-7	0 - 10%
Silane Coupling Agent	Proprietary	0 - 10%
Peroxide	Proprietary	0 - 10%
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	0 - 10%
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Description of first aid measures**General advice**

Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

Emergency telephone number

Poisons Information Center, Australia: 13 11 26.

Poisons Information Center, New Zealand: 0800 764 766.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Inhalation

Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.

Skin contact

Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Eye contact

Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Self-protection of the first aider

Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed**Symptoms**

Burning sensation. Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

May cause sensitization in susceptible persons. Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media

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Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical or CO₂.

Unsuitable extinguishing media

Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical**Specific hazards arising from the chemical**

Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products

Carbon dioxide (CO₂). Carbon monoxide. Hydrocarbons. Nitrogen oxides (NO_x).

Special protective actions for fire-fighters**Special protective equipment and precautions for fire-fighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information

Refer to protective measures listed in Sections 7 and 8.

Environmental precautions**Environmental precautions**

Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Take up mechanically, placing in appropriate containers for disposal.

Precautions to prevent secondary hazards**Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

Reference to other sections

See section 8 for more information. See section 13 for more information.

Section 7: Handling and storage, including how the chemical may be safely used**Precautions for safe handling**

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Advice on safe handling

Protect from light.

General hygiene considerations

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Protect from light.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

Section 8: Exposure controls/personal protection**Control parameters****Exposure Limits**

Chemical name	Australia	ACGIH TLV
Acrylic Acid	2 ppm TWA 5.9 mg/m ³ TWA	TWA: 2 ppm S*

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls**Engineering controls**

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment**Hand protection**

Wear suitable gloves. Nitrile rubber, Butyl rubber.

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls

Local authorities should be advised if significant spillages cannot be contained. Prevent product from entering drains.

Section 9: Physical and chemical properties

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Information on basic physical and chemical properties

Physical state: Liquid
 Appearance: transparent
 Color: colorless
 Odor: Characteristic
 Odor threshold: No information available

Property	Values	Remarks • Method
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	101 °C	Pensky-Martens Closed Cup (PMCC)
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Relative vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	238 °C	None known
Decomposition temperature		None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available cP	None known
Explosive properties:	No information available	
Oxidizing properties:	No information available	

Other information

Softening point: No information available
 Molecular weight: No information available
 VOC content: No information available
 Liquid Density: No information available
 Bulk density: No information available

Section 10: Stability and reactivity**Reactivity**

Reactivity
 No information available.

Chemical stability

Stability
 Stable under normal conditions.

Explosion data
 Sensitivity to mechanical impact: None.

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Sensitivity to static discharge: None.

Possibility of hazardous reactions**Possibility of hazardous reactions**
None under normal processing.**Hazardous polymerization**
None under normal processing.**Conditions to avoid****Conditions to avoid**
Protect from light. Heat, flames and sparks.**Incompatible materials****Incompatible materials**
Strong acids. Strong bases. Strong oxidizing agents.**Hazardous decomposition products****Hazardous decomposition products**
None under normal use conditions.**Section 11: Toxicological information****Information on likely routes of exposure****Product Information****Inhalation:**

Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact:

Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact:

Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion:

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May be harmful if swallowed.

Symptoms

Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Acute toxicity**The following values are calculated based on chapter 3.1 of the GHS document:**

ATEmix (oral):	4,533.10 mg/kg
ATEmix (dermal):	4,619.90 mg/kg
ATEmix (inhalation-gas):	99,999.00 ppm
ATEmix (inhalation-vapor):	99,999.00 mg/l

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ATEmix (inhalation-dust/mist): 70.30 mg/l

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acrylate Ester	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Methacrylate Ester Monomer	= 5050 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Acrylate monomer	-	> 2000 mg/kg (Rabbit) 1000 - 2000 mg/kg (Rabbit)	-
Acrylic Acid	= 193 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 11.1 mg/L (Rat) 1 h = 3.6 mg/L (Rat) 4 h
Silane Coupling Agent	= 23.5 g/kg (Rat)	> 2000 mg/kg (Rat)	> 2.28 mg/L (Rat) 6 h
Peroxide	= 1012 mg/kg (Rat)	= 3817 mg/kg (Rabbit)	1.01 - 4.9 mg/L (Rat) 4 h
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation:**

Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation:

Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization:

May cause sensitization by skin contact.

Germ cell mutagenicity:

Not classified. Based on available data, the classification criteria are not met.

Carcinogenicity:

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Acrylic Acid	-	-	Group 3

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity:

Not classified. Based on available data, the classification criteria are not met.

STOT - single exposure:

May cause respiratory irritation.

STOT - repeated exposure:

Not classified. Based on available data, the classification criteria are not met.

Aspiration hazard:

Not classified. Based on available data, the classification criteria are not met.

Section 12: Ecological information**Ecotoxicity****Contact the professionals at Fiber Optic Center for a quote or to get more details.**23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

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Aquatic ecotoxicity

Harmful to aquatic life with long lasting effects.

Product Information

Environmental product testing for acute and chronic aquatic effects determined classification to be Category 3. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Acrylate Ester	ErC 50 = 2.7 mg/L 96h (Pseudokirchneriella subcapitata)	LC50: =0.704mg/L 96h (Danio rerio)	EC 50 = 1.1 mg/L 48 h (Daphnia magna)
Methacrylate Ester Monomer	-	LC50: 213 - 242mg/L (96h, Pimephales promelas) LC50: =227mg/L (96h, Pimephales promelas)	EC50 > 380 mg/l 48 h (Daphnia magna)
Acrylic Acid	EC50: =0.04mg/L (72h, Desmodesmus subspicatus) EC50: =0.17mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =222mg/L (96h, Brachydanio rerio) NOEC: >= 10.1mg/L (45d, Oryzias latipes, OECD 210)	EC50: =95mg/L (48h, Daphnia magna) NOEC: =3.8mg/L (21d, Daphnia magna)
Silane Coupling Agent	EC50 > 536,00 mg/l 72 h (Scenedesmus subspicatus)	LC50: >100mg/L (96h Danio rerio)	EC50 > 876,00 mg/l 48 h (Daphnia magna)
Peroxide	ErC50 = 0.8 mg/l 72h) par (Green Algae)	LC50: =1.6mg/L 96h (Danio rerio)	EC50 = 11 mg/l 48h (Daphnia magna)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	-	LC50 10 mg/l 48 h (Oryzias latipes)	-

Persistence and degradability

Persistence and degradability

No information available.

Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Acrylate Ester	4.52
Acrylic oligomer	2.03
Methacrylate Ester Monomer	0.42
Acrylate monomer	1.2
Acrylic Acid	0.46
Silane Coupling Agent	2.1
Peroxide	3
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	3.1

Mobility

Mobility in soil

No information available.

Mobility

No information available.

Other adverse effects

Other adverse effects

No information available.

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Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors.

Section 13: Disposal considerations**Waste treatment methods****Waste from residues/unused products**

Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Dispose of contents/containers in accordance with local regulations.

Section 14: Transport information**IMDG**

Not regulated

IATA

Not regulated

ADG

Not regulated

Section 15: Regulatory information**Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Australia**

See section 8 for national exposure control parameters.

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Poison Schedule Number: 6

National pollutant inventory

Subject to reporting requirement.

Chemical name	National pollutant inventory
Acrylic Acid	10 tonne/yr Threshold category 1

International Inventories

AJIC	Complies
DSL/NDSL	Not Listed
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Not Listed
NZIoC	Complies

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TCSI Complies
TSCA Not Listed

Legend:

AIICS - Australian Industrial Chemicals Introduction Scheme
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
NZIoC - New Zealand Inventory of Chemicals
TCSI - Taiwan Chemical Substance Inventory
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer
Not applicable.

The Stockholm Convention on Persistent Organic Pollutants
Not applicable.

The Rotterdam Convention
Not applicable.

Section 16: Any other relevant information

Revision date 26-Oct-2023

Revision Note The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA (time-weighted average)	STEL (Short Term Exposure Limit)
Ceiling: Maximum limit value	*: Skin designation
C: Carcinogen	

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AELG(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)

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National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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End of Safety Data Sheet

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