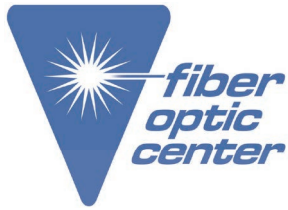


SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-83-LS Low Shrinkage Epoxy, Off White Opaque to Charcoal Translucent Gel, Hybrid UV, LED & Heat Cure - 10ml Syringe

Manufacturer Part Number:

OP-83-LS-10ML

▶ Click here for more details on the Dymax OP-83-LS Low Shrinkage Epoxy, Off White Opaque to Charcoal Translucent Gel, Hybrid UV, LED & Heat Cure - 10ml Syringe

**SAFETY DATA SHEET**

This safety data sheet was created pursuant to the requirements of: HazCom 2012

OP-83-LS

Issuing Date 03-May-2023

Revision date 03-May-2023

Revision Number 1

1. IdentificationProduct identifier

Product Name OP-83-LS

Other means of identificationRecommended use of the chemical and restrictions on use

Recommended use Adhesives and/or sealants.

Restrictions on use Consumer use.

Details of the supplier of the safety data sheet

Manufacturer
Dymax Corporation
318 Industrial Lane
Torrington, CT 06790
Tel: 860-482-1010
Fax: 860-496-0608

E-mail address Product_Regulatory@dymax.com

Emergency telephone number

24 Hour Emergency Phone Number Chemtrec 1-800-424-9300

2. Hazard(s) identification

Emergency Overview		
Appearance opaque to translucent gel	Physical state Liquid	Odor Characteristic

Classification

Acute toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

Hazards not otherwise classified (HNOC)
Not applicable.

Label elements

Signal word Warning

Hazard statements
Harmful if swallowed.

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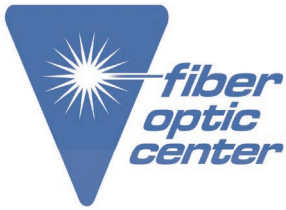
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Causes serious eye irritation.
May cause an allergic skin reaction.

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling.
Avoid breathing dust/fume/gas/mist/vapors/spray.

Precautionary Statements - Response

Get medical advice/attention if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Take off contaminated clothing and wash before reuse.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary Statements - Storage

Store in a closed container.

Keep at temperatures between 1°C and 5 °C

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Other information

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No	Trade secret	Weight-%
Cycloaliphatic Epoxide Resin	Proprietary	*	10-24
Dioxetane	Proprietary	*	10-24
Silane Coupling Agent	Proprietary	*	1-<3
Glycidyl Ether	Proprietary	*	<1
Photoinitiator	Proprietary	*	<1

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures**Description of first aid measures**

General advice

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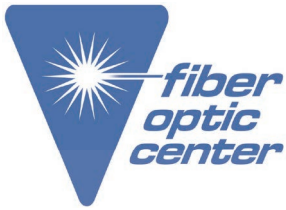
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Show this safety data sheet to the doctor in attendance.

Ingestion

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

Inhalation

Remove to fresh air.

Skin contact

Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.

Self-protection of the first aider

Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

May cause sensitization in susceptible persons. Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media

Dry chemical or CO2. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Product is or contains a sensitizer. May cause sensitization by skin contact.

Hazardous combustion products

Carbon monoxide. Carbon dioxide (CO2). Hydrocarbons. Nitrogen oxides (NOx).

Explosion data

Sensitivity to mechanical impact: None.

Sensitivity to static discharge: None.

Special protective equipment and precautions for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures**Personal precautions**

Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

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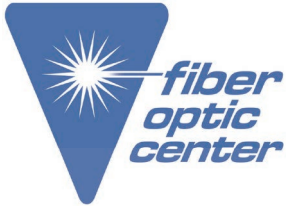
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Other information

Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

Reference to other sections

See section 8 for more information. See section 13 for more information.

Section 7: Handling and storage, including how the chemical may be safely used**Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Protect from light.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place. Protect from light.
Keep at temperatures between 1°C and 5 °C

8. Exposure controls/personal protection**Control parameters****Exposure Limits**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Photoinitiator	TWA: 0.5 mg/m ³ Sb	TWA: 0.5 mg/m ³ Sb (vacated) TWA: 0.5 mg/m ³ Sb	IDLH: 50 mg/m ³ Sb TWA: 0.5 mg/m ³ Sb

Appropriate engineering controls**Engineering controls**

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment**General hygiene considerations**

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Hand protection

Wear suitable gloves. Nitrile rubber, Butyl rubber.

Eye/face protection

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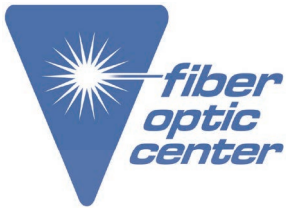
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Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear suitable protective clothing.

Respiratory protection**Environmental exposure controls**

Local authorities should be advised if significant spillages cannot be contained. Prevent product from entering drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state: Liquid
Appearance: opaque to translucent gel
Color: off-white to light black
Odor: Characteristic
Odor threshold: No information available

Property**Values****Remarks • Method**

pH:	No data available	No information available
pH (as aqueous solution):	No data available	Not applicable
Melting point / freezing point:	No data available	No information available
Boiling point / boiling range:	No data available	No information available
Flash point:	> 101 °C / > 213.8 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation rate:	No data available	No information available
Flammability (solid, gas):	No data available	Not applicable
Flammability Limit in Air		
Upper flammability or explosive limits:	No data available	No information available
Lower flammability or explosive limits:	No data available	No information available
Vapor pressure:	No data available	No information available
Relative vapor density:	No data available	No information available
Relative density:	No data available	No information available
Water solubility:	partially soluble	No information available
Solubility(ies):	No data available	No information available
Partition coefficient:	No data available	No information available
Autoignition temperature:	No data available	No information available
Decomposition temperature:	No data available	No information available
Kinematic viscosity:	No data available	No information available
Dynamic viscosity:	65,000 cP	

Other information

Explosive properties: No information available
Oxidizing properties: No information available
Softening point: No information available
Molecular weight: No information available
VOC content: No information available
Liquid Density: No information available
Bulk density: No information available

10. Stability and reactivity

Reactivity

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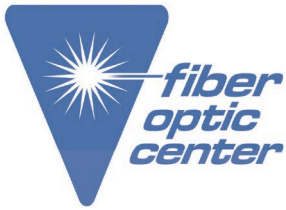
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Revision Number 1

No information available.

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous polymerization

None under normal processing.

Conditions to avoid

Heat, flames and sparks. Protect from light.

Incompatible materials

Amines. Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

None under normal use conditions.

11. Toxicological information**Information on likely routes of exposure****Product Information****Inhalation:**

Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact:

Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact:

May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause irritation. Prolonged contact may cause redness and irritation.

Ingestion:

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document:

ATEmix (oral): 1,954.10 mg/kg

Unknown acute toxicity

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

Component Information:

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Cycloaliphatic Epoxide Resin	= 5000 mg/kg (Rat)	= 23800 mg/kg (Rabbit)	-
Silane Coupling Agent	= 7.01 g/kg (Rat)	= 3.97 mL/kg (Rabbit)	> 5.3 mg/L (Rat) 4 h
Glycidyl Ether	= 17100 mg/kg (Rat)	> 3987 mg/kg (Rabbit)	-
Photoinitiator	> 2000 mg/kg (Rat)	-	-

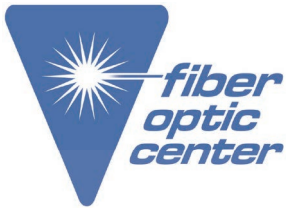
Symptoms related to the physical, chemical and toxicological characteristics

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Issuing Date 03-May-2023

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Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Skin corrosion/irritation:**
May cause skin irritation.**Serious eye damage/eye irritation:**
Classification based on data available for ingredients. Causes serious eye irritation.**Respiratory or skin sensitization:**
May cause sensitization by skin contact.**Germ cell mutagenicity:**
Based on available data, the classification criteria are not met. Not classified.**Carcinogenicity:**
Based on available data, the classification criteria are not met.**Reproductive toxicity:**
Based on available data, the classification criteria are not met. Not classified.**STOT - single exposure:**
Based on available data, the classification criteria are not met. Not classified.**STOT - repeated exposure:**
Based on available data, the classification criteria are not met. Not classified.**Aspiration hazard:**
Not classified. Based on available data, the classification criteria are not met.**12. Ecological information****Ecotoxicity**

May cause long lasting harmful effects to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Crustacea
Cycloaliphatic Epoxide Resin	-	LC50: ~24mg/L (96h, <i>Oncorhynchus mykiss</i>)	-
Silane Coupling Agent	-	LC50: ~55mg/L (96h, <i>Cyprinus carpio</i>)	-

Persistence and degradability
No information available.**Bioaccumulation**
There is no data for this product.**Component Information**

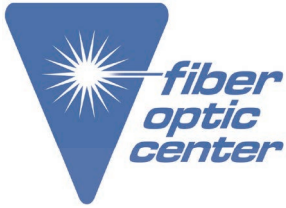
Chemical name	Partition coefficient
Cycloaliphatic Epoxide Resin	1.34
Glycidyl Ether	3.77

Other adverse effects
No information available.

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OP-83-LS

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Revision Number 1

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products

Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

Contaminated packaging

Dispose of contents/containers in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

IMDG Not regulated

IATA Not regulated

DOT Not regulated

15. Regulatory information

International Inventories

US TSCA inactive/active designation - Active

TSCA - Complies

AIIC	Not Listed
DSL/NDL	Not Listed
EINECS/ELINCS	Complies
ENCS	Not Listed
IECSC	Complies
KECL	Complies
PICCS	Not Listed
NZIoC	Not Listed
TCSI	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AIICS - Australian Industrial Chemicals Introduction Scheme
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
NZIoC - New Zealand Inventory of Chemicals
TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

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Chemical name	SARA 313 - Threshold Values %
Photoinitiator	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Photoinitiator	-	X	-	-

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Fused Silica (Amorphous)	X	X	-
Photoinitiator	X	-	X

U.S. EPA Label Information**EPA Pesticide Registration Number**

Not applicable

16. Other information

NFPA	Health hazards 2	Flammability 1	Instability 0	Special hazards -
HMIS	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA (time-weighted average)	STEL (Short Term Exposure Limit)
Ceiling: Maximum limit value	*: Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal

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Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision date

03-May-2023

Revision Note

The symbol (*) in the margin of this SDS indicates that this line has been revised

Disclaimer

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End of Safety Data Sheet

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