



Learn More



Manufacturer:

Dymax

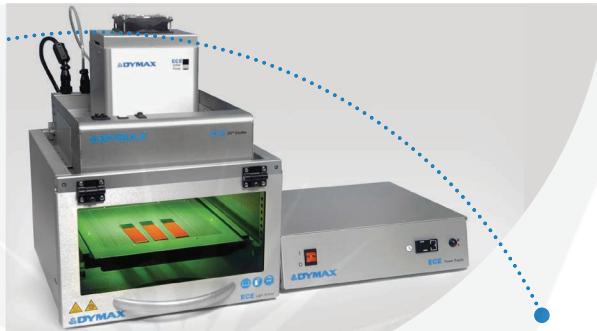
Product Name:

Dymax Stainless Steel Curtain Assembly Kit for ECE Zip™ Shutter

Manufacturer Part Number:

41097

► Click here for more details on the Dymax Stainless Steel Curtain Assembly Kit for ECE Zip™ Shutter



ECE-Series

UV Light-Curing Flood Systems

Dymax light-curing flood lamps offer moderate- to high-intensity curing over a 5" x 5" (12.7 cm x 12.7 cm) or 8" x 8" (20.3 cm x 20.3 cm) area. Curing in 5-30 seconds is typical using Dymax light-curable materials. These lamps are simple to operate and are available with or without shutters. Dymax UV flood lamps can be used as bench-top curing systems or integrated into automated assembly systems. They offer the industry's most consistent intensity over the 2,000 hour bulb warranty.

ECE-Series UV Light-Curing Flood Lamps

Dymax offers two flood-lamp options, the ECE 2000 and 5000, for rapid curing of UV adhesives, coatings, and inks. These UV flood lamps offer moderate to high intensity over an area up to 8" x 8" (20.3 cm x 20.3 cm). By adding shielding and/or shutters, these UV light-curing flood lamps can be used as either turnkey bench-top systems or integrated into an automated assembly process. Either unit model can be configured with bulb options to deliver enhanced short-wavelength (UVB), Long wave (UVA), or Optimized Visible (V) energy emissions.



ECE 2000 modular power supply and housing



ECE 5000 modular power supply and housing



PRODUCT BULLETIN | [ECE FLOOD LAMPS](#)

Contact the professionals at Fiber Optic Center for a quote or to get more details.

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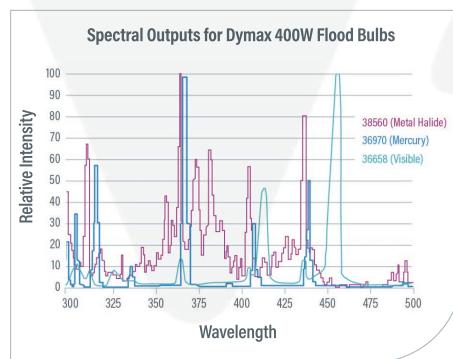
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Specifications

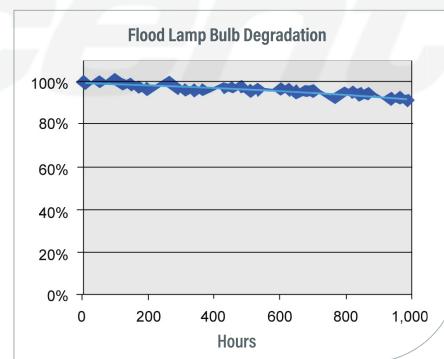
| Specifications | ECE 2000 Modular | ECE 5000 Modular |
|--|---|---|
| Part Number | 40965 No Power Cord* 40995 Asian Version (Type G Power Cord) 40985 North American Version (Cord with 120V Plug) | 40915 No Power Cord* 40935 Asian Version (Type G Power Cord) 40925 North American Version (Cord with 120V Plug) |
| Typical Initial Output Intensity at UVA (365 nm)** | 105 mW/cm ² | 225 mW/cm ² |
| Curing Area | 8" x 8" (20.3 cm x 20.3 cm) | 5" x 5" (12.7 cm x 12.7 cm) |
| Working Distance | 2" - 6" (5.08 cm - 15.24 cm) | 2" - 6" (5.08 cm - 15.24 cm) |
| Reflector Housing Dimensions | 9" L x 10.5" W x 7.5" H (22.9 cm x 26.7 cm x 19.1 cm) | 6.75" L x 6.75" W x 8" H (17.2 cm x 17.2 cm x 20.3 cm) |
| Power Supply Dimensions | 12" L x 16" W x 4.25" H (30.5 cm x 40.6 cm x 10.8 cm) | |
| Bulb Warranty | 2,000 hours (no intensity warranty, only bulb ignition) | |
| Typical Degradation | < 20% over 2,000 hours | |
| Power Requirements | 100 - 240 VAC +/-10% Single Phase 47 - 63 Hz | |
| Replacement Bulb Part Numbers | 38560 Metal Halide (Standard, UVA, Longwave) 36970 Mercury (UVB, Shortwave) 36658 Visible | |

* For customer in Europe, the appropriate power cord will be added

** Intensity readings vary widely depending on the make and model of the radiometer. These intensities were measured with the ACCU-CAL™ 50 radiometer.



ECE 2000 & 5000 UV light-curing flood lamps spectral distribution using a standard metal halide bulb ([38560](#))



The intensity generated by Dymax flood systems is very consistent. With continuous use, bulb degradation of less than 20% over the first 2,000 hours is typical. Power on/off cycle's temperature, humidity, and operating environment all have an effect on intensity degradation and will affect bulb life.

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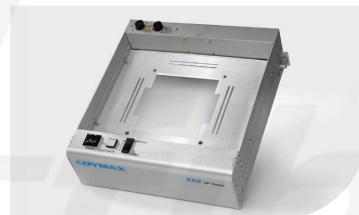
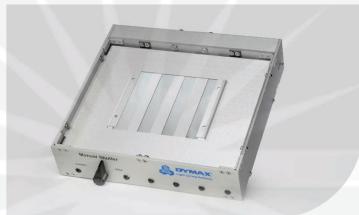
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Accessories

Shutters

Dymax UV light-curing flood lamps require warm-up and cool-down time. For that reason, it is not possible to control exposure by turning lamp power on/off. Shutters, however, can be used to control exposure time. Dymax offers the following shutters for use with the ECE 2000 and 5000 flood-lamp curing systems.



Manual Shutter

| | |
|------------------------|--|
| Part Number | 35572 |
| Dimensions (W x D x H) | 11.3" x 11.1" x 2.5" (28.7 cm x 28.2 cm x 6.4 cm) |
| Description | Low cost louvered shutter. Simple hand turn knob opens and closes shutter. |

ECE ZIP™ Shutter

| | |
|------------------------|--|
| Part Number | 40885 - ECE ZIP™ Shutter 41097 SS Curtain Replacement Kit |
| Dimensions (W x D x H) | 12.5" x 12.9" x 3.8" (31.8 cm x 32.8 cm x 9.7 cm) |
| Description | Electronic, curtain-style shutter. Actuated via finger switch, foot pedal, or customer supplied switch (or PLC). |

Shielding

Dymax offers two shielding options for its UV curing flood systems, a mounting stand kit and a light shield.



Mounting Stand Kits

| | |
|--------------------|--|
| Part Number | 38289 ECE 5000 Mounting Stand Kit 38290 ECE 2000 Mounting Stand Kit |
| Dimensions (L x W) | ECE 5000: 70" x 6.1" (178 cm x 15.5 cm) ECE 2000: 8.5" x 10.8" (21.6 cm x 27.4 cm) |
| Description | A simple and cost effective 3-sided shield that is removed manually. Not compatible with Dymax shutters. |

ECE Light Shield

| | |
|--------------------------------|--|
| Part Number | 40785 |
| Inside Dimensions (W x D x H) | 13.2" x 12.5" x 8.3" (33.55 cm x 31.75 cm x 21.08 cm) |
| Outside Dimensions (W x D x H) | 15.1" x 18.2" x 10.6" (38.42 cm x 46.25 cm x 26.83 cm) |
| Description | 360° shielding. Swing up door and slide out shelf. Compatible with Dymax shutters. |

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| Part Numbers for Various Lamp/Shutter/Shielding Combinations | ECE 2000 | | | ECE 5000 | | |
|--|---------------|----------------------------------|---|---------------|----------------------------------|---|
| | No Power Cord | Asian Version, Type G Power Cord | North American, Power Cord with 120V Plug | No Power Cord | Asian Version, Type G Power Cord | North American, Power Cord with 120V Plug |
| Modular (no shielding or shutter) | 40965 | 40995 | 40985 | 40915 | 40935 | 40925 |
| With Mounting Stand | 40920 | 41180 | 41170 | 40970 | 41140 | 41130 |
| With ECE Light Shield | 40870 | 41200 | 41190 | 40900 | 41160 | 41150 |
| With ECE Light Shield and Manual Shutter | 40790 | 40860 | 40810 | 40850 | 41100 | 40940 |
| With ECE Light Shield and ECE ZIP™ Shutter | 40830 | 41060 | 41040 | 40840 | 41050 | 41030 |



41590 ACCU-CAL™ 160 Radiometer

The ACCU-CAL™ 160 radiometer is simple to operate and offers repeatable measurement of curing energy. The Dymax ACCU-CAL™ 160 can measure UV light emitted from UV flood system, and UV conveyors.

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