

Manufacturer: Epoxy Technology

Product Name:

EPO-TEK® 320 Black Epoxy, Room Temperature Cure (2.5g)

Manufacturer Part Number:

ET320-2.5G

Click here for more details on the EPO-TEK® 320 Black Epoxy, Room Temperature Cure (2.5g)



A Meridian Adhesives Group Company

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 3/10/2023 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form · Mixture

Product name EPO-TEK® 320 PART A

1.2. Recommended use and restrictions on use

Use of the substance/mixture Adhesives Recommended use Adhesives

Restrictions on use Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821

USA

T 978-667-3805 - F 978-663-9782

www.epotek.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2 H315 Causes skin irritation Serious eye damage/eye irritation Category 2 H319 Causes serious eye irritation Skin sensitization, Category 1 H317 May cause an allergic skin reaction Hazardous to the aquatic environment – Chronic Hazard Category 2 H411 Toxic to aquatic life with long lasting effects Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)

Precautionary statements (GHS US)



Signal word (GHS US) Warning

Hazard statements (GHS US) H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove







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contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P332+P313 - If skin irritation occurs: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse

P363 - Wash contaminated clothing before reuse

P391 - Collect spillage.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Bisphenol A diglycidyl ether resin	CAS-No.: 25085-99-8	30 – 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Reactive diluent*	CAS-No.: Trade Secret	10 – 30	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
Carbon black	CAS-No.: 1333-86-4	10 – 30	Self-heat. 1, H251 Carc. 2, H351

^{*}Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments

: Components not listed are either non-hazardous or are below reportable limits.

This product contains Carbon Black, which is suspected of causing cancer when inhaled in fine particulate form. Carbon Black should not be respirable in this formulation.

However, if cured material will be ground, milled, etc, wear respiratory protection to avoid

inhaling any dust that may be produced.

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation First-aid measures after skin contact

- : Remove person to fresh air and keep comfortable for breathing.
- : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs:

Get medical advice/attention

Data is subject to change without notice.





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First-aid measures after eve contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction

Symptoms/effects after eye contact : Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures

: Ventilate spillage area, Avoid contact with skin and eyes, Avoid breathing

dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection"

6.2. Environmental precautions

Avoid release to the environment

6.3. Methods and material for containment and cleaning up

For containment Collect spillage.

Methods for cleaning up Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray

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Hygiene measures

: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s)







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Color Black Odor Mild odor Odor threshold : No data available : No data available Melting point : No data available Freezing point : No data available Boiling point : No data available Flash point : No data available Relative evaporation rate (butyl acetate=1) : No data available Flammability : Not applicable

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Vapor pressure : No data available Relative vapor density at 20°C : No data available Relative density : No data available Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available Auto-ignition temperature : No data available Decomposition temperature : No data available Viscosity, kinematic : No data available Viscosity, dynamic : No data available Explosion limits : No data available Explosive properties : No data available : No data available Oxidizing properties

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Bisphenol A diglycidyl ether resin (25085-99-8)

LD50 dermal rabbit	> 5000 mg/kg (Rabbit, Literature study, Dermal)
LD30 derma rabbit	> 3000 Hig/kg (Nabbit, Elterature Study, Dermar)

Reactive diluen

reactive diluent	
ATE US (oral)	1120 mg/kg body weight
ATE US (dermal)	1100 mg/kg body weight







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Reactive diluent		
ATE US (gases)	4	4500 ppmV/4h
ATE US (vapors)	1	11 mg/l/4h
ATE US (dust, mist)	1	1.5 mg/l/4h
Carbon black (1333-86-4)		
LD50 oral rat	>	> 8000 mg/kg Source: ECHA
LD50 dermal rabbit	>	> 8000 mg/kg Source: ECHA
ATE US (oral)	8	8000 mg/kg body weight
Skin corrosion/irritation	: C	Causes skin irritation.
Serious eye damage/irritation	: C	Causes serious eye irritation.
Respiratory or skin sensitization	: M	lay cause an allergic skin reaction.
Germ cell mutagenicity	: N	lot classified
Carcinogenicity	: N	lot classified.
Carbon black (1333-86-4)		
Additional data	*	*Not a respirable hazard as contained in this liquid mixture
IARC group	2	2B - Possibly carcinogenic to humans
Reproductive toxicity	: N	lot classified
STOT-single exposure	: N	lot classified
STOT-repeated exposure	: N	lot classified
Carbon black (1333-86-4)		
LOAEC (inhalation,rat,dust/mist/fume,90 days)	C	0.0071 mg/l air Animal: rat, Animal sex: male
NOAEL (oral,rat,90 days)		> 1000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity Study in Rodents)
NOAEC (inhalation,rat,dust/mist/fume,90 days)	C	0.0011 mg/l air Animal: rat, Animal sex: male
Aspiration hazard	: N	lot classified
/iscosity, kinematic	: N	lo data available
Symptoms/effects after skin contact	: In	ritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: E	ye irritation.

12.1. Toxicity		
Ecology - general	: Toxic to aquatic life with long lasting effects.	
Reactive diluent		
LC50 - Fish [1]	13 mg/l	
NOEC chronic algae	29 mg/l	
Carbon black (1333-86-4)		
LC50 - Fish [1]	> 1000 mg/l Source: NITE	
EC50 - Crustacea [1]	> 5600 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 24 h, Daphnia magna, Static	

> 10000 mg/l Source: EHCA

system, Fresh water, Experimental value, Locomotor effect)

Data is subject to change without notice.

ErC50 algae





SECTION 12: Ecological information



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12.2. Persistence and degradability		
Bisphenol A diglycidyl ether resin (25085-99-8)		
Not readily biodegradable in water.		
Not readily biodegradable in water.		
Biodegradability in soil: not applicable. Biodegradability: not applicable.		
Not applicable (inorganic)		
ThOD Not applicable (inorganic)		

12.3. Bioaccumulative potential

Bisphenol A diglycidyl ether resin (25085-99-8)		
Partition coefficient n-octanol/water (Log Pow)	3.242 (Literature)	
Bioaccumulative potential Low potential for bioaccumulation (Log Kow < 4).		
Reactive diluent		
Partition coefficient n-octanol/water (Log Pow)	-0.15	
Bioaccumulative potential	Not bioaccumulative.	
Carbon black (1333-86-4)		
Bioaccumulative potential	Not bioaccumulative.	

12.4. Mobility in soil

Bisphenol A diglycidyl ether resin (25085-99-8)	
Ecology - soil	Low potential for mobility in soil.
Carbon black (1333-86-4)	
Surface tension	Not applicable (solid)
Ecology - soil No (test)data on mobility of the substance available. Not toxic to plants. Not toxic to animal	

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

DOT NA No : UN3082







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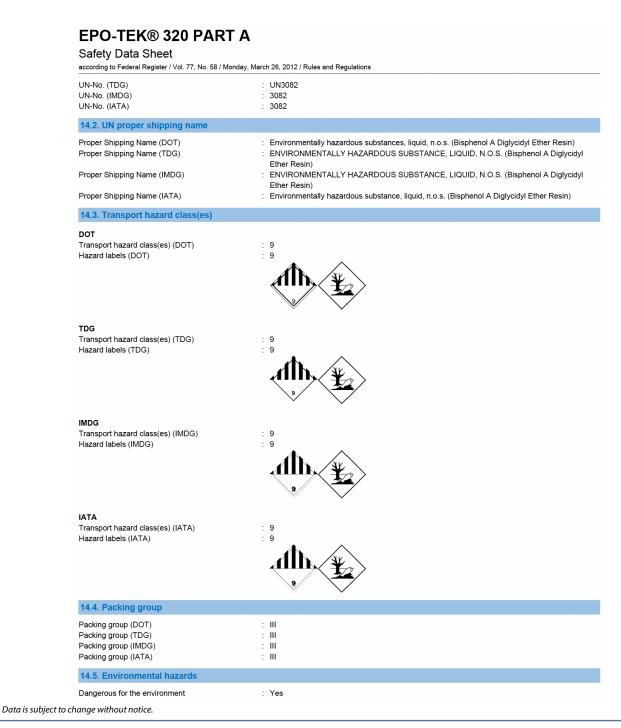
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Marine pollutant

Yes

Other information

: No supplementary information available

14.6. Special precautions for user

DOT

UN-No.(DOT)

DOT Special Provisions (49 CFR 172.102)

: UN3082

8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies.

146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.

173 - An appropriate generic entry may be used for this material.

335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.

IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31H21 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the

DOT Packaging Exceptions (49 CFR 173.xxx) : 155
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Quantity Limitations Passenger aircraft/rail (49 : No Limit CFR 173.27)
DOT Quantity Limitations Cargo aircraft only (49 : No Limit

CFR 175.75)

DOT Vessel Stowage Location

: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vessel.

TDG

UN-No. (TDG)

: UN3082

MAWP.





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TDG Special Provisions

: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks).
(2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the

- (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
- (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;

disclosure of the technical name

- (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;
- (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
- (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
- (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
- (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
- (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be handled, offered for transport or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means containment and during transport.
- (2) These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

Explosive Limit and Limited Quantity Index Excepted quantities (TDG)

Excepted quantities (TDG) : E1 Emergency Response Guide (ERG) Number : 171

IMDG

 Special provision (IMDG)
 : 274, 335, 969

 Limited quantities (IMDG)
 : 5 L

 Excepted quantities (IMDG)
 : E1

 Packing instructions (IMDG)
 : LP01, P001

 Packing provisions (IMDG)
 : PP1

 IBC packing instructions (IMDG)
 : IBC03

 Tank instructions (IMDG)
 : T4

Tank special provisions (IMDG) : TP1, TP29

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

: 5 L

EmS-No. (Spillage) : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

Stowage category (IMDG) : A

IATA

 PCA Excepted quantities (IATA)
 : E1

 PCA Limited quantities (IATA)
 : Y964

 PCA limited quantity max net quantity (IATA)
 : 30kgG

 PCA packing instructions (IATA)
 : 964

 PCA max net quantity (IATA)
 : 450L

 CAO max net quantity (IATA)
 : 450L

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Special provision (IATA) : A97, A158, A197, A215

ERG code (IATA) : 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Bisphenol A diglycidyl ether resin (25085-99-8)

Listed on the Canadian DSL (Domestic Substances List)

Reactive diluent

Listed on the Canadian DSL (Domestic Substances List)

Carbon black (1333-86-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Bisphenol A diglycidyl ether resin (25085-99-8)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Carbon black (1333-86-4)

Listed on IARC (International Agency for Research on Cancer)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations



This product can expose you to Carbon black (airborne, unbound particles of respirable size), which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
* *	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Full text of H-phrases		
H251	H251 Self-heating; may catch fire	
H302	Harmful if swallowed	
H312	Harmful in contact with skin	
H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H319	Causes serious eye irritation	
H332	Harmful if inhaled	
H351	Suspected of causing cancer	
H411	Toxic to aquatic life with long lasting effects	

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

