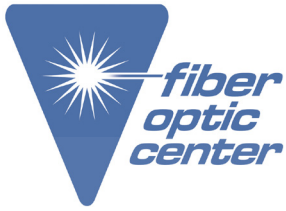


# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

**Manufacturer Part Number:**  
ET353ND-3CC

▶ Click here for more details on the EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)



## EPO-TEK® 353ND PART B

### Safety Data Sheet

A Meridian Adhesives Group Company

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 2/15/2022 Revision date: 2/16/2024 Supersedes: 8/28/2023 Version: 2.2

#### SECTION 1: Identification

##### 1.1. Identification

Product form : Mixture  
Product name : EPO-TEK® 353ND PART B

##### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives  
Recommended use : Adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

##### 1.3. Supplier

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

##### 1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

#### SECTION 2: Hazard(s) identification

##### 2.1. Classification of the substance or mixture

###### GHS US classification

Acute toxicity (oral) Category 4	H302	Harmful if swallowed
Skin corrosion/irritation Category 1B	H314	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Carcinogenicity Category 2	H351	Suspected of causing cancer
Reproductive toxicity Category 1B	H360	May damage fertility or the unborn child

Full text of H statements : see section 16

##### 2.2. GHS Label elements, including precautionary statements

###### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H302 - Harmful if swallowed  
H314 - Causes severe skin burns and eye damage  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H351 - Suspected of causing cancer  
H360 - May damage fertility or the unborn child

Precautionary statements (GHS US) :

P101 - If medical advice is needed, have product container or label at hand.  
P102 - Keep out of reach of children.  
P201 - Obtain special instructions before use.

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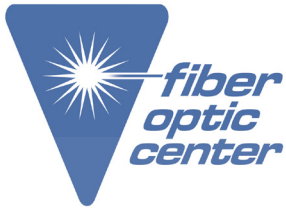
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# SAFETY DATA SHEET (SDS)



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Epoxy Technology

**Product Name:**  
EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

**Manufacturer Part Number:**  
ET353ND-3CC

▶ Click here for more details on the EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

## EPO-TEK® 353ND PART B

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P202 - Do not handle until all safety precautions have been read and understood.  
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.  
P302+P352 - If on skin: Wash with plenty of water.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P310 - Immediately call a poison center or doctor.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P330 - Rinse mouth.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P363 - Wash contaminated clothing before reuse.  
P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.4. Unknown acute toxicity (GHS US)

No additional information available

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted imidazole	CAS-No.: 931-36-2	30 – 60	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1B, H317
Imidazole	CAS-No.: 288-32-4	≥ 30	Acute Tox. 4 (Oral), H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 Repr. 1B, H360
Substituted imidazole*	CAS-No.: Trade Secret	5 – 10	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Carc. 2, H351

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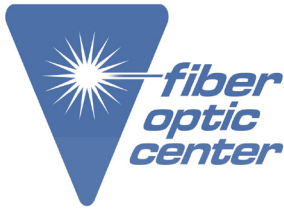
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# SAFETY DATA SHEET (SDS)



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**Product Name:**  
EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

**Manufacturer Part Number:**  
ET353ND-3CC

▶ Click here for more details on the EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

## EPO-TEK® 353ND PART B

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Name	Product identifier	%	GHS US classification
Substituted imidazole	CAS-No.: 23996-25-0	< 5	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Substituted anhydride*	CAS-No.: Trade Secret	< 5	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

Full text of hazard classes and H-statements : see section 16

#### SECTION 4: First-aid measures

##### 4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.  
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

##### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction.  
Symptoms/effects after eye contact : Serious damage to eyes.  
Symptoms/effects after ingestion : Burns.

##### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

#### SECTION 5: Fire-fighting measures

##### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

##### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

##### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

#### SECTION 6: Accidental release measures

##### 6.1. Personal precautions, protective equipment and emergency procedures

###### 6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapors/spray.

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# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
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**Product Name:**  
EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

**Manufacturer Part Number:**  
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▶ [Click here for more details on the EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen \(3cc Syringe\)](#)

## EPO-TEK® 353ND PART B

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapors/spray.  
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### EPO-TEK® 353ND PART B

No additional information available

##### Substituted imidazole (23996-25-0)

No additional information available

##### Imidazole (288-32-4)

No additional information available

##### Substituted anhydride

No additional information available

##### Substituted imidazole

No additional information available

##### Substituted imidazole (931-36-2)

No additional information available

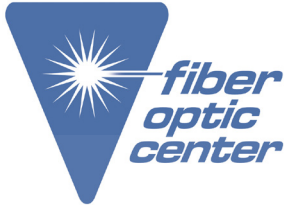
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## EPO-TEK® 353ND PART B

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#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

##### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

##### Eye protection:

Safety glasses

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

##### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: amber
Odor	: slight
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

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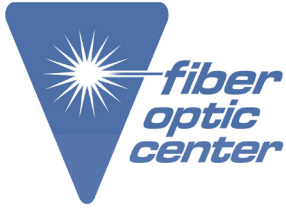
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## EPO-TEK® 353ND PART B

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

EPO-TEK® 353ND PART B	
ATE US (oral)	490.339 mg/kg body weight
Substituted imidazole (23996-25-0)	
ATE US (oral)	100 mg/kg body weight
Imidazole (288-32-4)	
LD50 oral rat	970 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Experimental value, Oral, 7 day(s))
LD50 oral	960 mg/kg
ATE US (oral)	960 mg/kg body weight
Substituted anhydride	
LD50 oral rat	≈ 1144 mg/kg body weight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Remarks on results: other:
LD50 dermal rabbit	400 – 640 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
ATE US (oral)	500 mg/kg body weight

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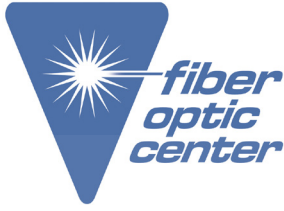
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### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Substituted anhydride	
ATE US (dermal)	400 mg/kg body weight
Substituted imidazole	
LD50 oral rat	350 mg/kg Source: IUCLID
LD50 oral	173 mg/kg
LD50 dermal rabbit	440 mg/kg Source: IUCLID
ATE US (oral)	173 mg/kg body weight
ATE US (dermal)	440 mg/kg body weight
Substituted imidazole (931-36-2)	
LD50 oral rat	731 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral)
LD50 dermal rabbit	> 400 mg/kg (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal)
LC50 Inhalation - Rat	> 0.03 mg/l (Equivalent or similar to OECD 403, 8 h, Rat, Male / female, Experimental value, (maximum achievable concentration), Inhalation (vapours))
ATE US (oral)	731 mg/kg body weight
Skin corrosion/irritation	: Causes severe skin burns.
Imidazole (288-32-4)	
pH	10.5 (7 %)
Substituted anhydride	
pH	11.3 (10 %)
Substituted imidazole	
pH	10.6 (10 %)
Substituted imidazole (931-36-2)	
pH	10.9 (21 %)
Serious eye damage/irritation	: Causes serious eye damage.
Imidazole (288-32-4)	
pH	10.5 (7 %)
Substituted anhydride	
pH	11.3 (10 %)
Substituted imidazole	
pH	10.6 (10 %)
Substituted imidazole (931-36-2)	
pH	10.9 (21 %)
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Suspected of causing cancer.
Substituted imidazole	
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: May damage fertility or the unborn child.

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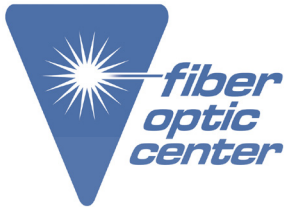
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## EPO-TEK® 353ND PART B

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

STOT-single exposure	: Not classified
<b>Substituted imidazole (23996-25-0)</b>	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified
<b>Imidazole (288-32-4)</b>	
NOAEL (oral,rat,90 days)	60 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
<b>Substituted anhydride</b>	
NOAEL (oral,rat,90 days)	90 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents)
<b>Substituted imidazole (931-36-2)</b>	
NOAEL (oral,rat,90 days)	150 mg/kg body weight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Guideline: other:EPA OPPTS 870.3650 (Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test)
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
<b>Imidazole (288-32-4)</b>	
Viscosity, kinematic	No data available in the literature
<b>Substituted imidazole (931-36-2)</b>	
Viscosity, kinematic	1435.897 mm <sup>2</sup> /s
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Before neutralisation, the product may represent a danger to aquatic organisms.
<b>Imidazole (288-32-4)</b>	
LC50 - Fish [1]	283.6 mg/l (48 h, Leuciscus idus, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	341.5 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	133 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	133 mg/l (DIN 38412: German standard methods for the examination of water, waste water and sludge, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)
NOEC chronic algae	25 mg/l
<b>Substituted anhydride</b>	
LC50 - Fish [1]	100 – 215 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	267.94 mg/l Test organisms (species): Daphnia magna

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## EPO-TEK® 353ND PART B

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Substituted anhydride	
EC50 72h - Algae [1]	180 mg/l (Algae)
EC50 96h - Algae [1]	12.637 mg/l Source: Ecological Structure Activity Relationships
Substituted imidazole	
LC50 - Fish [1]	0.34 mg/l Source: IUCLID
EC50 - Crustacea [1]	180 mg/l Source: IUCLID
EC50 72h - Algae [1]	2 mg/l Source: IUCLID
Substituted imidazole (931-36-2)	
LC50 - Fish [1]	68.1 mg/l (DIN 38412-15, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value)
EC50 - Crustacea [1]	297.3 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)
EC50 72h - Algae [1]	124.8 mg/l (DIN 38412-9, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Growth rate)
EC50 72h - Algae [2]	72 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 96h - Algae [1]	6.057 mg/l Source: Ecological Structure Activity Relationships
12.2. Persistence and degradability	
Substituted imidazole (23996-25-0)	
Not rapidly degradable	
Imidazole (288-32-4)	
Persistence and degradability	Readily biodegradable in the soil. Readily biodegradable in water.
Substituted anhydride	
Not rapidly degradable	
Persistence and degradability	Not readily biodegradable in water.
Substituted imidazole	
Not rapidly degradable	
Persistence and degradability	Inherently biodegradable.
Biochemical oxygen demand (BOD)	0.000002 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	0.0015 g O <sub>2</sub> /g substance
Substituted imidazole (931-36-2)	
Not rapidly degradable	
Persistence and degradability	Readily biodegradable in water.
12.3. Bioaccumulative potential	
Imidazole (288-32-4)	
Partition coefficient n-octanol/water (Log Pow)	-0.02 (Weight of evidence approach, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)

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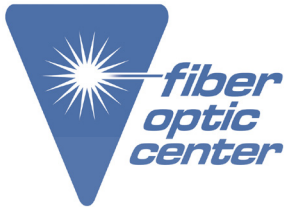
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# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

**Manufacturer Part Number:**  
ET353ND-3CC

▶ Click here for more details on the EPO-TEK® 353ND High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

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Imidazole (288-32-4)	
Bioaccumulative potential	Not bioaccumulative.
Substituted anhydride	
Partition coefficient n-octanol/water (Log Pow)	-0.06 Source: ChemIDplus
Substituted imidazole	
Partition coefficient n-octanol/water (Log Pow)	0.35 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Substituted imidazole (931-36-2)	
Partition coefficient n-octanol/water (Log Pow)	1.13 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

#### 12.4. Mobility in soil

Imidazole (288-32-4)	
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.36 – 2.32 (log Koc, Calculated value)
Ecology - soil	Low potential for adsorption in soil.
Substituted anhydride	
Mobility in soil	15.75 Source: Quantitative Structure Activity Relation
Substituted imidazole	
Mobility in soil	28.23 Source: EPI SUITE
Ecology - soil	No (test)data on mobility of the substance available.
Substituted imidazole (931-36-2)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.71 (log Koc, Calculated value, pH = 7)
Ecology - soil	Low potential for mobility in soil.

#### 12.5. Other adverse effects

No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

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DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
3267	UN3267	3267	3267
<b>14.2. Proper Shipping Name</b>			
Corrosive liquid, basic, organic, n.o.s. (Imidazole)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)	Corrosive liquid, basic, organic, n.o.s. (Imidazole)
<b>14.3. Transport hazard class(es)</b>			
8	8	8	8
<b>14.4. Packing group</b>			
III	III	III	III
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			
<b>14.6. Special precautions for user</b>			

**DOT**  
 UN-No.(DOT) : UN3267  
 DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).  
 T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)  
 TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
 TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.  
 DOT Packaging Exceptions (49 CFR 173.xxx) : 154  
 DOT Packaging Non Bulk (49 CFR 173.xxx) : 203  
 DOT Packaging Bulk (49 CFR 173.xxx) : 241  
 DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L  
 DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L  
 DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.  
 DOT Vessel Stowage Other : 40 - Stow "clear of living quarters", 52 - Stow "separated from" acids

**TDG**  
 UN-No. (TDG) : UN3267

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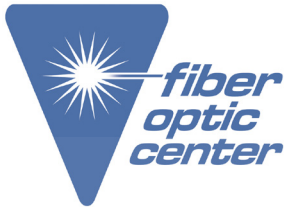
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TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S.; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S.; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S.; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S.; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
Explosive Limit and Limited Quantity Index	: 5 L
Excepted quantities (TDG)	: E1
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 5 L
Emergency Response Guide (ERG) Number	: 153
<b>IMDG</b>	
Special provision (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Reacts violently with acids. Causes burns to skin, eyes and mucous membranes.
<b>IATA</b>	
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provision (IATA)	: A3, A803
ERG code (IATA)	: 8L

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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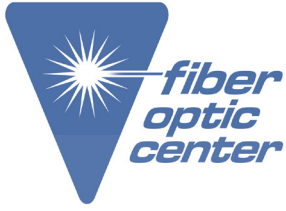
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#### SECTION 15: Regulatory information

##### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

##### 15.2. International regulations

###### CANADA

###### EPO-TEK® 353ND PART B

Toxic Substance (CEPA – Schedule I)	Yes
-------------------------------------	-----

###### Substituted imidazole (23996-25-0)

Listed on the Canadian DSL (Domestic Substances List)

###### Imidazole (288-32-4)

Listed on the Canadian DSL (Domestic Substances List)

###### Substituted anhydride

Listed on the Canadian DSL (Domestic Substances List)

###### Substituted imidazole

Listed on the Canadian NDSL (Non-Domestic Substances List)

###### Substituted imidazole (931-36-2)

Listed on the Canadian DSL (Domestic Substances List)

###### EU-Regulations

No additional information available

###### National regulations

###### Imidazole (288-32-4)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

###### Substituted anhydride

Listed on INSQ (Mexican National Inventory of Chemical Substances)

###### Substituted imidazole

Listed on IARC (International Agency for Research on Cancer)

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#### 15.3. US State regulations



**WARNING:** This product can expose you to Substituted imidazole, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

#### SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Full text of H-phrases	
H301	Toxic if swallowed
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H360	May damage fertility or the unborn child

Indication of changes:			
Section	Changed item	Change	Comments
	Supersedes	Added	No additional information available
	Revision date	Added	No additional information available
	Properties and observations (IMDG)	Modified	No additional information available
	Issue date	Modified	No additional information available
6	For containment	Added	No additional information available
12.1	Ecology - general	Modified	No additional information available

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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