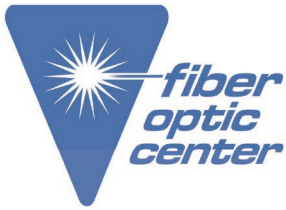


# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® 353NDT Thixotropic High Temperature Black Epoxy, Heat Cure (2.5g)

**Manufacturer Part Number:**  
ET353NDTBLK-2.5G

▶ Click here for more details on the EPO-TEK® 353NDT Thixotropic High Temperature Black Epoxy, Heat Cure (2.5g)

Revision date: 6/8/2020

Revision: 3

Supersedes date: 11/21/2016



## SAFETY DATA SHEET EPO-TEK® 353ND-T Black Part A

### 1. Identification

#### Product identifier

Product name EPO-TEK® 353ND-T Black Part A

Product number 353ND-T Black/A

#### Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Use only for intended applications.

#### Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

#### Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 1 - H370

Environmental hazards Aquatic Chronic 2 - H411

#### Label elements

##### Hazard symbols



##### Signal word

Danger

##### Hazard statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H370 Causes damage to organs .  
H411 Toxic to aquatic life with long lasting effects.

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## EPO-TEK® 353ND-T Black Part A

**Precautionary statements**

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P302+P352 If on skin: Wash with plenty of water.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337+P313 If eye irritation persists: Get medical advice/ attention.  
P501 Dispose of contents/ container in accordance with national regulations.

### Other hazards

Harmful dust may be released during cutting or grinding process.

**Hazards not otherwise classified (HNOC)**

Contains epoxy constituents. May produce an allergic reaction.

### 3. Composition/information on ingredients

#### Mixtures

Epoxy Phenol Novolac	60-100%
CAS number: 9003-36-5	

**Classification**  
Skin Irrit. 2 - H315  
Eye Irrit. 2A - H319  
Skin Sens. 1 - H317  
Aquatic Chronic 2 - H411

Polar Activator	1-5%
CAS number: Proprietary	

**Classification**  
Flam. Liq. 2 - H225  
Acute Tox. 3 - H301  
Acute Tox. 3 - H311  
Acute Tox. 3 - H331  
STOT SE 1 - H370

The full text for all hazard statements is displayed in Section 16.

#### Ingredient notes

The exact identity is withheld as a trade secret in accordance with 29 CFR 1910.1200. The exact percentage/concentration is withheld as a trade secret in accordance with 29 CFR 1910.1200.

### 4. First-aid measures

#### Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

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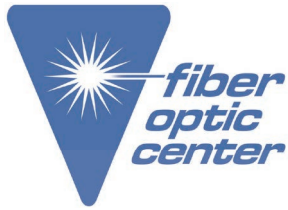
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Revision date: 6/8/2020

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## EPO-TEK® 353ND-T Black Part A

### Most important symptoms and effects, both acute and delayed

General information	Causes damage to organs .
Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.
Eye contact	Causes serious eye irritation.

### Indication of immediate medical attention and special treatment needed

Notes for the doctor      Treat symptomatically.

### 5. Fire-fighting measures

#### Extinguishing media

Suitable extinguishing media      Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO2).

#### Special hazards arising from the substance or mixture

Hazardous combustion products      Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

#### Advice for firefighters

Protective actions during firefighting      Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk.

Special protective equipment for firefighters      Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Personal precautions      Wear protective clothing as described in Section 8 of this safety data sheet.

#### Environmental precautions

Environmental precautions      Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

#### Methods and material for containment and cleaning up

Methods for cleaning up      Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

Reference to other sections      For personal protection, see Section 8.

### 7. Handling and storage

#### Precautions for safe handling

Usage precautions      Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

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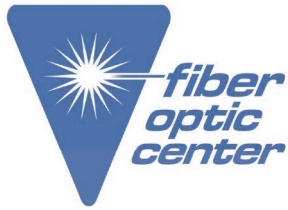
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## EPO-TEK® 353ND-T Black Part A

### Advice on general occupational hygiene

Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash hands thoroughly after handling. Wash contaminated clothing before reuse.

### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store at room temperature. Keep container tightly sealed when not in use.

**Storage class** Chemical storage.

### Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.

## 8. Exposure controls/Personal protection

### Control parameters

#### Occupational exposure limits

##### Polar Activator

Long-term exposure limit (8-hour TWA): ACGIH 200 ppm

Short-term exposure limit (15-minute): ACGIH 250 ppm

ACGIH = American Conference of Governmental Industrial Hygienists.

### Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

#### Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield.

#### Hand protection

Wear protective gloves made of the following material: Nitrile rubber. Neoprene. Butyl rubber.

#### Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

#### Hygiene measures

Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

#### Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Appearance	Paste.
Color	Black.
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.

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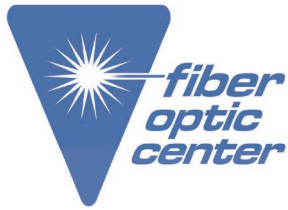
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## EPO-TEK® 353ND-T Black Part A

Flash point	> 93°C
Evaporation rate	<BuAc
Evaporation factor	No specific test data are available.
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	>1
Relative density	No specific test data are available.
Bulk density	No specific test data are available.
Solubility(ies)	Slightly soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

### 10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid contact with the following materials: Oxidizing agents. Reducing agents. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).

### 11. Toxicological information

#### Information on toxicological effects

##### Acute toxicity - oral

ATE oral (mg/kg) 3,045.89

##### Acute toxicity - dermal

ATE dermal (mg/kg) 9,137.67

##### Acute toxicity - inhalation

ATE inhalation (gases ppm) 21,321.22

ATE inhalation (vapours mg/l) 91.38

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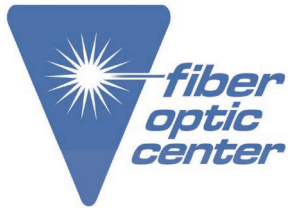
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## EPO-TEK® 353ND-T Black Part A

ATE inhalation (dusts/mists  
mg/l) 15.23

**Inhalation** Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.

**Ingestion** May cause discomfort if swallowed.

**Skin Contact** Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin contact.

**Eye contact** Causes serious eye irritation.

**Acute and chronic health hazards** Causes damage to organs .

### 12. Ecological information

**Ecotoxicity** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### Acute aquatic toxicity

**Acute toxicity - fish** Not available.

#### Persistence and degradability

**Persistence and degradability** No data available.

#### Bioaccumulative potential

**Bio-Accumulative Potential** No data available on bioaccumulation.

**Partition coefficient** No specific test data are available.

#### Mobility in soil

**Mobility** The product has poor water-solubility.

#### Other adverse effects

**Other adverse effects** Not known.

### 13. Disposal considerations

#### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

#### UN Number

**UN No. (TDG)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

**UN No. (DOT)** UN3082

#### UN proper shipping name

**Proper shipping name (TDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

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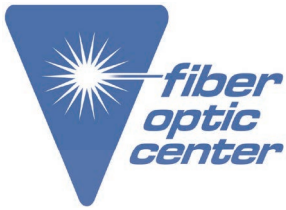
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## EPO-TEK® 353ND-T Black Part A

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

### Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

### Transport labels



### DOT transport labels



### Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

### Environmental hazards

Environmentally Hazardous Substance



### Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

### 15. Regulatory information

#### Regulatory References

Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

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## EPO-TEK® 353ND-T Black Part A

### US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities  
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)  
The following ingredients are listed:

*Polar Activator*  
5,000 lbs (2270 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities  
None of the ingredients are listed.

SARA 313 Emission Reporting  
The following ingredients are listed:

*Polar Activator*

CAA Accidental Release Prevention  
None of the ingredients are listed.

OSHA Highly Hazardous Chemicals  
None of the ingredients are listed.

### US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins  
None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)  
The following ingredients are listed:

*Polar Activator*

California Air Toxics "Hot Spots" (A-II)  
None of the ingredients are listed.

Massachusetts "Right To Know" List  
The following ingredients are listed:

*Polar Activator*

Rhode Island "Right To Know" List  
The following ingredients are listed:

*Polar Activator*

Minnesota "Right To Know" List  
The following ingredients are listed:

*Polar Activator*

New Jersey "Right To Know" List  
The following ingredients are listed:

*Polar Activator*

Pennsylvania "Right To Know" List  
The following ingredients are listed:

*Polar Activator*

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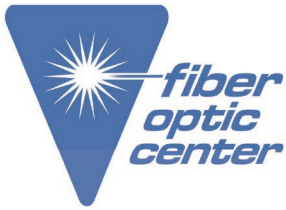
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## EPO-TEK® 353ND-T Black Part A

### Inventories

#### EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

#### Canada - DSL/NDSL

All the ingredients are listed or exempt.

#### US - TSCA

All the ingredients are listed or exempt.

#### US - TSCA 12(b) Export Notification

None of the ingredients are listed.

#### Australia - AICS

All the ingredients are listed or exempt.

#### Japan - ENCS

Some of the ingredients are listed or exempt.

#### Korea - KECI

All the ingredients are listed or exempt.

#### China - IECSC

All the ingredients are listed or exempt.

#### Philippines - PICCS

All the ingredients are listed or exempt.

### 16. Other information

Revision date 6/8/2020

Revision 3

Supersedes date 11/21/2016

Hazard statements in full  
H225 Highly flammable liquid and vapor.  
H301 Toxic if swallowed.  
H311 Toxic in contact with skin.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H331 Toxic if inhaled.  
H370 Causes damage to organs .  
H411 Toxic to aquatic life with long lasting effects.

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