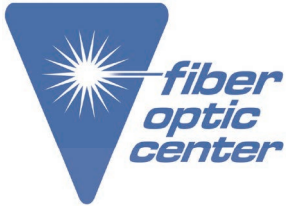


# SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax®

**Product Name:**

Dymax OP-20 Optical Adhesive, Optically Clear, UV Cure - 30ml Syringe

**Manufacturer Part Number:**

OP-20-30ML

▶ [Click here for more details on the Dymax OP-20 Optical Adhesive, Optically Clear, UV Cure - 30ml Syringe](#)



## SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Canadian WHMIS 2015

### OP-20

Issuing Date 04-Apr-2023

Revision date 04-Apr-2023

Revision Number 2

#### 1. Identification

Product identifier**Product Name** OP-20Other means of identification**Synonyms** NoneRecommended use of the chemical and restrictions on use**Recommended use** Adhesives and/or sealants.**Restrictions on use** Consumer use.Details of the supplier of the safety data sheet**Manufacturer**Dymax Corporation  
318 Industrial Lane  
Torrington, CT 06790  
Tel: 860-482-1010  
Fax: 860-496-0608**E-mail address**

Product\_Regulatory@dymax.com

Emergency telephone number**Emergency Telephone** Chemtrec @ 001-703-741-5970 (24hrs)

#### 2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1

Label elements**Signal word** Danger**Hazard statements**Harmful if swallowed.  
Causes skin irritation.

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Causes serious eye damage.  
May cause an allergic skin reaction.  
Suspected of damaging fertility or the unborn child.  
Causes damage to organs through prolonged or repeated exposure.



**Precautionary Statements - Prevention**

Do not handle until all safety precautions have been read and understood.  
Wear protective gloves, protective clothing, eye protection and face protection.  
Wash face, hands and any exposed skin thoroughly after handling.  
Do not breathe dust, fume, gas, mist, vapors and spray.

**Precautionary Statements - Response**

Get medical advice/attention if you feel unwell.

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Skin**

IF ON SKIN: Wash with plenty of soap and water.  
Take off contaminated clothing and wash before reuse.

**Ingestion**

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

**Precautionary Statements - Storage**

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents and container to an approved waste disposal plant.

**Other information**

**Unknown acute toxicity**

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No	Weight-%	Hazardous Material Information Review	Date HMIRA filed and date exemption

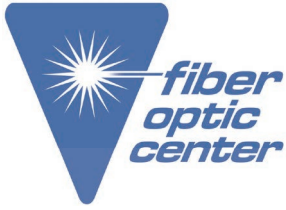
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			Act registry number (HMIRA registry #)	granted (if applicable)
N,N-Dimethylacrylamide	2680-03-7	10-24	-	-
Acrylic Ester	Proprietary	10-24	-	-
Vinyl Caprolactam	Proprietary	10-24	-	-
Visible Photoinitiator	Proprietary	<1	-	-

### 4. First-aid measures

**Description of first aid measures****General advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

**Ingestion**

Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.

**Inhalation**

Remove to fresh air. Get medical attention immediately if symptoms occur.

**Skin contact**

Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

**Eye contact**

Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

**Self-protection of the first aider**

Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

**Most important symptoms and effects, both acute and delayed****Symptoms**

Burning sensation. Itching. Rashes. Hives.

**Indication of any immediate medical attention and special treatment needed****Note to physicians**

May cause sensitization in susceptible persons. Treat symptomatically.

### 5. Fire-fighting measures

**Suitable Extinguishing Media**

Dry chemical or CO2. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media**

Do not scatter spilled material with high pressure water streams.

**Specific hazards arising from the chemical**

Product is or contains a sensitizer. May cause sensitization by skin contact.

**Hazardous combustion products**

Carbon monoxide. Carbon dioxide (CO2). Hydrocarbons. Nitrogen oxides (NOx).

**Explosion data**

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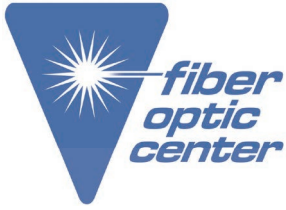
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Sensitivity to mechanical impact: None.  
Sensitivity to static discharge: None.

**Special protective equipment and precautions for fire-fighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures****Personal precautions**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**Other information**

Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up****Methods for containment**

Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Take up mechanically, placing in appropriate containers for disposal.

**Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

**Reference to other sections**

See section 8 for more information. See section 13 for more information.

### Section 7: Handling and storage, including how the chemical may be safely used

**Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Protect from light.

**Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place. Protect from light.

### 8. Exposure controls/personal protection

**Control parameters****Exposure Limits**

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

Engineering controls

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Ensure adequate ventilation, especially in confined areas.

**Individual protection measures, such as personal protective equipment****General hygiene considerations**

Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

**Hand protection**

Wear suitable gloves. Nitrile rubber, Butyl rubber.

Duration of contact	PPE - Glove material	Glove thickness [mm]	Break through time [minutes]
Short term	Wear protective nitrile rubber gloves	> 0.1	10 - 20
Long term (repeated)	Wear protective butyl rubber gloves	0.5	> 480

**Eye/face protection**

Tight sealing safety goggles.

**Skin and body protection**

Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection**

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**Environmental exposure controls**

Prevent product from entering drains.

### 9. Physical and chemical properties

**Information on basic physical and chemical properties**

<b>Physical state:</b>	Liquid
<b>Appearance:</b>	transparent
<b>Color:</b>	light yellow
<b>Odor:</b>	Characteristic
<b>Odor threshold:</b>	No information available

<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>
pH:	No data available	No information available
Melting point / freezing point:	No data available	No information available
Boiling point / boiling range:	No data available	No information available
Flash point:	101 °C / 213.8 °F	Pensky-Martens Closed Cup (PMCC)
Evaporation rate:	No data available	No information available
Flammability (solid, gas):	No data available	Not applicable
Flammability Limit in Air		
Upper flammability or explosive limits:	No data available	No information available
Lower flammability or explosive limits:	No data available	No information available
Vapor pressure:	No data available	No information available
Relative vapor density:	No data available	No information available
Relative density:	No data available	No information available
Water solubility:	partially soluble	No information available
Solubility in other solvents:	No data available	No information available
Partition coefficient:	No data available	No information available
Autoignition temperature:	270 °C / 518 °F	No information available
Decomposition temperature:	No data available	No information available

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**Kinematic viscosity:**

No data available

No information available

**Dynamic viscosity:**

1,000 cP

**Other information****Explosive properties:**

No information available

**Oxidizing properties:**

No information available

**Softening point:**

No information available

**Molecular weight:**

No information available

**VOC content:**

No information available

**Liquid Density:**

No information available

**Bulk density:**

No information available

**10. Stability and reactivity****Reactivity**

No information available.

**Chemical stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

None under normal processing.

**Hazardous polymerization**

None under normal processing.

**Conditions to avoid**

Heat, flames and sparks. Protect from light.

**Incompatible materials**

Strong acids. Strong bases. Strong oxidizing agents.

**Hazardous decomposition products**

None under normal use conditions.

**11. Toxicological information****Information on likely routes of exposure****Product Information****Inhalation:**

Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

**Eye contact:**

Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

**Skin contact:**

Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

**Ingestion:**

Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document:

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ATEmix (oral): 932.60 mg/kg  
ATEmix (dermal): 2,589.80 mg/kg

**Unknown acute toxicity**

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

**Component Information:**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
N,N-Dimethylacrylamide	= 316 mg/kg ( Rat )	907mg/kg (Rabbit)	> 776 ppm ( Rat ) 1 h
Acrylic Ester	= 4890 mg/kg ( Rat )	> 3000 mg/kg ( Rabbit )	-
Vinyl Caprolactam	-	= 1700 mg/kg (Rabbit)	> 1.6 mg/L (Rat) 8h
Visible Photoinitiator	-	> 2000 mg/kg ( Rat )	-

**Symptoms related to the physical, chemical and toxicological characteristics****Symptoms**

Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Skin corrosion/irritation:**

Classification based on data available for ingredients. Irritating to skin.

**Serious eye damage/eye irritation:**

Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

**Respiratory or skin sensitization:**

May cause sensitization by skin contact.

**Germ cell mutagenicity:**

Based on available data, the classification criteria are not met. Not classified.

**Carcinogenicity:**

Based on available data, the classification criteria are not met.

**Reproductive toxicity:**

Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. Suspected of damaging fertility or the unborn child.

**STOT - single exposure:**

Based on available data, the classification criteria are not met. Not classified.

**STOT - repeated exposure:**

Causes damage to organs through prolonged or repeated exposure.

**Aspiration hazard:**

Not classified. Based on available data, the classification criteria are not met.

## 12. Ecological information

**Ecotoxicity****Product Information**

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
N,N-Dimethylacrylamide	-	LC50: >100mg/L 96h (Oncorhynchus mykiss)	-	EC50 > 120 mg/l 48 h (Daphnia magna)
Acrylic Ester	ErC 50 = 2.7 mg/L 96h (Pseudokirchneriella)	LC50: =0.704mg/L 96h (Danio rerio)	-	EC 50 = 1.1 mg/L 48 h (Daphnia magna)

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	subcapitata)			
Vinyl Caprolactam	EC50 > 100 mg/L (72h, Desmodesmus subspicatus)	LC50: =307mg/L (96h, Danio rerio)	-	EC50 > 100 mg/L (48h, Daphnia magna)
Visible Photoinitiator	-	LC50 10 mg/l 48 h (Oryzias latipes)	-	-

**Persistence and degradability**  
No information available.

**Bioaccumulation**  
There is no data for this product.

**Component Information**

Chemical name	Partition coefficient
N,N-Dimethylacrylamide	-0.3
Acrylic Ester	4.52
Vinyl Caprolactam	1.2
Visible Photoinitiator	3.1

**Other adverse effects**  
No information available.

### 13. Disposal considerations

**Waste treatment methods****Waste from residues/unused products**

Dispose of waste in accordance with environmental legislation. Dispose of in accordance with local regulations.

**Contaminated packaging**

Do not reuse empty containers.

### 14. Transport information

**IMDG** Not regulated**IATA** Not regulated**DOT** Not regulated**TDG** Not regulated

### 15. Regulatory information

**Safety, health and environmental regulations/legislation specific for the substance or mixture****International Regulations**

**The Montreal Protocol on Substances that Deplete the Ozone Layer**  
Not applicable.

**The Stockholm Convention on Persistent Organic Pollutants**  
Not applicable.

**The Rotterdam Convention**

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Not applicable.

**International Inventories**

TSCA	Complies
DSL/NDSL	Listed on NDSL
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Record Notification
KECL	Complies
PICCS	Not Listed
NZIoC	Not Listed
TCSI	Complies
AiIC	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AiICS** - Australian Industrial Chemicals Introduction Scheme

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMS</b>	<b>Health hazards</b> 3*	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

Chronic Hazard Star Legend:

\* = Chronic Health Hazard

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA (time-weighted average)	STEL (Short Term Exposure Limit)
Ceiling: Maximum limit value	*: Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
EPA (Environmental Protection Agency)  
Acute Exposure Guideline Level(s) (AEGl(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan GHS Classification  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
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Organization for Economic Co-operation and Development Screening Information Data Set  
World Health Organization

Revision date 04-Apr-2023

Revision Note The symbol (\*) in the margin of this SDS indicates that this line has been revised.

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End of Safety Data Sheet

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