



**Manufacturer:**  
3M™

**Product Name:**  
3M™ 661X Diamond Lapping Film Disc - 5 inch 1µm (micron)

**Manufacturer Part Number:**  
D1-661X-503N

▶ [Click here for more details on the 3M™ 661X Diamond Lapping Film Disc - 5 inch 1µm \(micron\)](#)



Technical Data | November 2023

## 3M™ Diamond Lapping Films Series 600X

### Product Description

3M™ Diamond Lapping Films Series 600X are comprised of tightly graded diamond mineral that is uniformly coated on a polyester film backing, which helps enable long lapping film life with an excellent finish throughout the life of the product. Most films are available with or without pressure sensitive adhesive (PSA) backing.

3M™ Diamond Lapping Film 661X and 668X cut and polish hard ceramic ferrules and glass fibers at the equivalent polish rates and to the same surface level. These films are typically used to add radius to ferrule connectors or to refine the ferrule surface finish in preparation for the final polish.

3M™ Diamond Lapping Film 661XU and 668XU are constructed with a tightly graded diamond mineral that is precision coated on a polyester film backing for a more uniform visual appearance. This durable construction provides consistent results throughout the life of the product.

3M™ Diamond Lapping Film 662XW and 666XW are for radius and leveling operations that require added durability. These films use a thicker diamond coating with a higher diamond concentration and tougher resin for an increased cutting rate and longer life. The 3M films 662XW and 666XW typically last 2 to 3 times longer compared to standard films.

3M™ Diamond Lapping Film 660XV, new in 2023, is the most durable film in 3M's Diamond Lapping Film product family. It combines a high cut rate with a great finish, long life and is used on slower RPM polishing machines.

3M™ Diamond Lapping Film 676XW is for single side flat lapping of rowbars. These films use a thicker diamond coating with a higher diamond concentration and a tougher resin for an increased cut rate and longer life.

### Applications

Fiber optic connector polishing, flat lapping and superfinishing. Common substrates include ceramics, glass, stone, carbide, composites, exotic alloys and other hard materials.

### Key Features

- Produces excellent surface finish
- Efficient polishing can help reduce overall process time
- Precise polishing can help produce higher yields
- Slurry not required
- Stable construction to help provide consistent results throughout life of product
- Multiple product options available at each grade size to optimize performance needed
- Used in many applications and on a multitude of machines

Contact the professionals at Fiber Optic Center for a quote or to get more details.

[focenter.com](http://focenter.com) • 508-992-6464 | (800) 473-4237 • [sales@focenter.com](mailto:sales@focenter.com)

23 Centre Street • New Bedford, MA 02740 USA

*Product specifications and data are subject to change without notice.*



**Manufacturer:**  
3M™

**Product Name:**  
3M™ 661X Diamond Lapping Film Disc - 5 inch 1µm (micron)

**Manufacturer Part Number:**  
D1-661X-503N

▶ [Click here for more details on the 3M™ 661X Diamond Lapping Film Disc - 5 inch 1µm \(micron\)](#)

### 3M™ Diamond Lapping Films 600X Series

#### Product Construction/Material Description

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes. Not all products are available in all grades, backings or mineral sizes.

Product ID (plain back)	Product ID (PSA back)	Backing Thickness	Resin Type
660XV	n/a	3 mil	Softer, tougher resin system with higher diamond content
661X	668X	3 mil	Standard
661XU	668XU	3 mil	Standard
662XW	666XW	3 mil	Softer, tougher resin system with higher diamond content
663X	664X	3 mil	Hardest resin
n/a	676XY	5mil	Softer, tougher resin system with higher diamond content

#### Converted Forms

- Sheets, discs and rolls.
- Maximum width 12 inches.

#### Backing

- Polyester film. Nominal thickness options are 3 mil and 5 mil.

#### Product Grade Color Guide

Micron Grade (nominal)	Color
0.1	Green
0.25	Cream
0.5	White
1.0	Lavender
1.5	Light Green
3.0	Pink
6.0	Brown
9.0	Blue
15.0	Orange
20.0	Burgundy
30.0	Green
45.0	Amber
60.0	Amber

#### Bonding Resins

- 3M™ Diamond Lapping Films 661X/668X and 661XU/668XU: Standard resin
- 3M™ Diamond Lapping Films 660XV, 662XW/666XW: Softer, tougher resin system with higher diamond content
- 3M™ Diamond Lapping Films 663X/664X: Hardest resin in this Series

**Contact the professionals at Fiber Optic Center for a quote or to get more details.**

[focenter.com](http://focenter.com) • 508-992-6464 | (800) 473-4237 • [sales@focenter.com](mailto:sales@focenter.com)

23 Centre Street • New Bedford, MA 02740 USA

*Product specifications and data are subject to change without notice.*



**Manufacturer:**  
3M™

**Product Name:**  
3M™ 661X Diamond Lapping Film Disc - 5 inch 1µm (micron)

**Manufacturer Part Number:**  
D1-661X-503N

▶ [Click here for more details on the 3M™ 661X Diamond Lapping Film Disc - 5 inch 1µm \(micron\)](#)

## 3M™ Diamond Lapping Films 600X Series

### Storage and Shelf Life

The shelf life of 3M™ Diamond Lapping Films 600X Series with plain back (631X, 641X, 651x, 660XV, 661X, 661XU, 662XW and 663X) is 5 years from the date of manufacture when stored in the original packaging materials and stored at 10°C - 30° C (50°F - 86°F) and 30-60% relative humidity.

The shelf life of 3M™ Diamond Lapping Films 600X Series with PSA back (668X, 676XY, 666XW and 664X) is 24 months from the date of manufacture when stored in the original packaging materials and stored at 10°C - 30° C (50°F - 86°F) and 30-60% relative humidity.

### Certificate of Analysis (COA)

The 3M Certificate of Analysis (COA) for this product is established when the product is manufactured and deemed commercially available from 3M. The COA contains references to the 3M specifications, test method names, and test results for the product's performance attributes that the product will be supplied against.

**Safety Data Sheet:** Consult Safety Data Sheet before use.

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product in accordance with all applicable instructions and with appropriate safety equipment, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification on the Certificate of Analysis, which is established when the product is manufactured and deemed commercially available and is provided at the time 3M ships the product. **3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE.** If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement or repair of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by applicable law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

**Disclaimer:** For industrial use only. Not intended, labeled or packaged for consumer sale or use.

**Contact the professionals at Fiber Optic Center for a quote or to get more details.**

[focenter.com](http://focenter.com) • 508-992-6464 | (800) 473-4237 • [sales@focenter.com](mailto:sales@focenter.com)

23 Centre Street • New Bedford, MA 02740 USA

*Product specifications and data are subject to change without notice.*