

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)



This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1272/2008 and Regulation (EC) No. 1907/2006 as amended by Regulation (EU) No. 2020/878

OP-21G

Issuing Date 06-Jul-2023

Revision date 06-Jul-2023

Revision Number 33

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**Product Name **OP-21G**Unique Formula Identifier (UFI) 3C91-2075-P009-R626
Pure substance/mixture Mixture**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Recommended use Adhesives and/or sealants.

Uses advised against Consumer use.

1.3. Details of the supplier of the safety data sheet**Manufacturer**
Dymax Corporation
318 Industrial Lane
Torrington, CT 06790
Tel: 860-482-1010
Fax: 860-496-0608**Manufacturing sites**
Dymax Asia Pacific Pte Ltd.
Block 5008 (East Wing)
Ang Mo Kio Ave. 5
#05-3 TECHplace II
Singapore 569874
Tel: +65-6752-2887
Fax: +65-6752-2813**Supplier**
Dymax Asia Pacific Pte Ltd.
Block 5008 (East Wing)
Ang Mo Kio Ave. 5
#05-3 TECHplace II
Singapore 569874
Tel: +65-6752-2887
Fax: +65-6752-2813**For further information, please contact**

E-mail address Product_Regulatory_Europe@dymax.com

1.4. Emergency telephone number

Emergency Telephone Chemtrec @ 001-703-741-5970 (24hrs)

Austria + (43)-13649237	Belgium + (32)-28083237	Bulgaria + (359)-32570104
Croatia + (385)-17776920	Czech Republic + (420)-228880039	Denmark + (45)-69918573
Estonia + (372)-6681294	Finland + (358)-942419014	France + (33)-975181407
Germany 0800-181-7059	Greece + (30)-2111768478	Hungary + (36)-18088425
Ireland + (353)-19014670	Italy 800-789-767	Latvia + (371)-66165504
Lithuania + (370)-52140238	Luxembourg + (352)-20202416	Netherlands + (31)-858880596
Norway + (47)-21930678	Poland + (48)-223988029	Portugal + (351)-308801773
Romania + (40)-37-6300026	Slovakia + (423)-233057972	Slovenia + (386)-18888016
Spain 900-868538	Sweden + (46)-852503403	United Kingdom + (44)-870-8200418
Israel + (972)-37630639	Russia 8-800-100-6346	Saudi Arabia + (966)-8111095861
Switzerland + (41)-435082011	Turkey + (90)-212-7055340	Ukraine + (380)-947101374

Contact the professionals at Fiber Optic Center for a quote or to get more details.23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture**

Regulation (EC) No 1272/2008

Acute toxicity - Oral	Category 4 - (H302)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1 - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H335)
Category 3 - Respiratory irritation	

2.2. Label elements

Signal word - Danger

Contains Isobornyl Acrylate, N,N-Dimethylacrylamide, 1-Propanone, 2-hydroxy-2-methyl-1-phenyl-

Hazard statements

H302 - Harmful if swallowed

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

EUH208 - Contains 2-Hydroxyethyl methacrylate, Bisphenol-A epoxy resin May produce an allergic reaction.

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

No information available.

Product Information

Testing for acute and chronic aquatic effects determined no environmental classification is required. OECD Test No. 202: Daphnia sp., Acute Immobilization Test.

PBT and vPvB assessment

The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Contact the professionals at Fiber Optic Center for a quote or to get more details.23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)



Manufacturer:

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Endocrine Disruptor Information

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	CAS	EC No (EU Index No)	REACH registration number	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Isobornyl Acrylate	5888-33-5	(607-756-00-6) 227-561-6	01-2119957862-25 -0011	25-39	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) STOT SE 3 (H335) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)
N,N-Dimethylacrylamide	2680-03-7	220-237-5	01-2119971262-39 -0007	10-24	Acute Tox. 3 (H301) Acute Tox. 3 (H311) Eye Dam. 1 (H318)
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	7473-98-5	231-272-0	-	1-<3	Acute Tox. 4 (H302) Aquatic Chronic 3 (H412)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	(015-203-00-X) 278-355-8	-	<1	Repr. 2 (H361f)
2-Hydroxyethyl methacrylate	868-77-9	(607-124-00-X) 212-782-2	01-2119490169-29 -0022	<1	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317)
Bisphenol-A epoxy resin	25068-38-6	(603-074-00-8)	-	<1	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)

Chemical name	CAS	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)
Bisphenol-A epoxy resin	25068-38-6	Eye Irrit. 2 :: C>=5% Skin Irrit. 2 :: C>=5%		

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Isobornyl Acrylate	4890	3000			
N,N-Dimethylacrylamide	316				
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	1694	6929			

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
yl-					
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide		2000			
2-Hydroxyethyl methacrylate	5050	3000			
Bisphenol-A epoxy resin	11400				

Full text of H- and EUH-phrases: see section 16

This product contains one or more candidate substance(s) of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Chemical name	CAS	SVHC candidates
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	X

SECTION 4: First aid measures**4.1. Description of first aid measures**

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.
Eye contact	Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media**

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitizer. May cause sensitization by skin contact.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists. Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Protect from light.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up. Keep container tightly closed in a dry and well-ventilated place. Protect from light.

Storage class (TRGS 510) Storage class 10.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Exposure Limits**

Chemical name	European Union	Austria	Belgium	Bulgaria	Croatia
Bisphenol-A epoxy resin 25068-38-6	-	-	-	TWA: 1.0 mg/m ³	-
Chemical name	France	Germany TRGS	Germany DFG	Greece	Hungary
Isobornyl Acrylate 5888-33-5	-	-	skin sensitizer	-	-
2-Hydroxyethyl methacrylate 868-77-9	-	-	skin sensitizer	-	-
Chemical name	Ireland	Italy MDLPS	Italy AIDII	Latvia	Lithuania
2-Hydroxyethyl methacrylate 868-77-9	-	-	-	-	Sensitizer TWA: 20 mg/m ³
Chemical name	Luxembourg	Malta	Netherlands	Norway	Poland
2-Hydroxyethyl methacrylate 868-77-9	-	-	-	TWA: 2 ppm TWA: 11 mg/m ³ STEL: 4 ppm STEL: 16.5 mg/m ³	-

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers

No information available

Derived No Effect Level (DNEL) - General Public

No information available.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering controls	No information available.
Personal protective equipment	
Eye/face protection	Tight sealing safety goggles.
Hand protection	Wear suitable gloves. Nitrile rubber, Butyl rubber.
Skin and body protection	Wear suitable protective clothing. Long sleeved clothing.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.
Environmental exposure controls	No information available.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid	
Appearance	translucent	
Color	colorless	
Odor	Characteristic.	
Odor threshold	No information available	
Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	101 - °C	Pensky-Martens Closed Cup (PMCC)
Autoignition temperature	470 °C	None known
Decomposition temperature		None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	25,000 cP	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapor pressure	No data available	None known
Relative density	No data available	None known
Bulk density	No data available	

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Liquid Density	No data available	
Relative vapor density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information**9.2.1. Information with regard to physical hazard classes**
Not applicable**9.2.2. Other safety characteristics**
No information available**SECTION 10: Stability and reactivity****10.1. Reactivity****Reactivity** No information available.**10.2. Chemical stability****Stability** Stable under normal conditions.**Explosion data****Sensitivity to mechanical impact** None.
Sensitivity to static discharge None.**10.3. Possibility of hazardous reactions****Possibility of hazardous reactions** None under normal processing.**10.4. Conditions to avoid****Conditions to avoid** None known based on information supplied.**10.5. Incompatible materials****Incompatible materials** Strong acids. Strong bases. Strong oxidizing agents.**10.6. Hazardous decomposition products****Hazardous decomposition products** None known based on information supplied.**SECTION 11: Toxicological information****11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Information on likely routes of exposure****Product Information****Inhalation** Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.**Contact the professionals at Fiber Optic Center for a quote or to get more details.**23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Skin contact Specific test data for the substance or mixture is not available. May cause sensitization by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Acute toxicity**Numerical measures of toxicity****The following values are calculated based on chapter 3.1 of the GHS document**

ATEmix (oral) 1,468.30 mg/kg
ATEmix (dermal) 3,624.80 mg/kg
ATEmix (inhalation-gas) 99,999.00 ppm
ATEmix (inhalation-vapor) 99,999.00 mg/l
ATEmix (inhalation-dust/mist) 99,999.00 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Isobornyl Acrylate	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
N,N-Dimethylacrylamide	= 316 mg/kg (Rat)	907mg/kg (Rabbit)	> 776 ppm (Rat) 1 h
1-Propanone, 2-hydroxy-2-methyl-1-phenyl- Diphenyl	= 1694 mg/kg (Rat)	= 6929 mg/kg (Rat)	-
(2,4,6-trimethylbenzoyl) phosphine oxide	-	> 2000 mg/kg (Rat)	-
2-Hydroxyethyl methacrylate	= 5050 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Bisphenol-A epoxy resin	= 11400 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation May cause skin irritation. Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Reproductive toxicity No information available.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as reproductive toxins.

Chemical name	European Union
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	Repr. 2

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties
Endocrine disrupting properties

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Isobornyl Acrylate	ErC 50 = 2.7 mg/L 96h (Pseudokirchneriella subcapitata)	LC50: =0.704mg/L 96h (Danio rerio)	-	EC 50 = 1.1 mg/L 48 h (Daphnia magna)
N,N-Dimethylacrylamide	-	LC50: >100mg/L 96h (Oncorhynchus mykiss)	-	EC50 > 120 mg/l 48 h (Daphnia magna)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	-	LC50 10 mg/l 48 h (Oryzias latipes)	-	-
2-Hydroxyethyl methacrylate	-	LC50: 213 - 242mg/L (96h, Pimephales promelas) LC50: =227mg/L (96h, Pimephales promelas)	-	EC50 > 380 mg/l 48 h (Daphnia magna)

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Isobornyl Acrylate	4.52
N,N-Dimethylacrylamide	-0.3
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	1.62
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	3.1
2-Hydroxyethyl methacrylate	0.42

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
Isobornyl Acrylate	The substance is not PBT / vPvB
N,N-Dimethylacrylamide	The substance is not PBT / vPvB
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	The substance is not PBT / vPvB
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	The substance is not PBT / vPvB
2-Hydroxyethyl methacrylate	The substance is not PBT / vPvB
Bisphenol-A epoxy resin	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information**IATA**

- 14.1 UN number or ID number Not regulated
14.2 Extended Proper Shipping Name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user
Special Provisions None

IMDG

- 14.1 UN number or ID number Not regulated

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

14.2 Extended Proper Shipping Name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user Special Provisions None
 14.7 Maritime transport in bulk according to IMO instruments No information available

RID

14.1 UN number or ID number Not regulated
 14.2 Extended Proper Shipping Name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user Special Provisions None

ADR

14.1 UN number or ID number Not regulated
 14.2 Extended Proper Shipping Name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental hazards Not applicable
 14.6 Special precautions for user Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

France

Occupational Illnesses (R-463-3, France)

Chemical name	French RG number
2-Hydroxyethyl methacrylate - 868-77-9	RG 65

Germany

Water hazard class (WGK) obviously hazardous to water (WGK 2) Classification according to AwSV.

Netherlands

Chemical name	Netherlands - List of Carcinogens	Netherlands - List of Mutagens	Netherlands - List of Reproductive Toxins
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	-	-	Fertility Category 2

European Union

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G

Revision date 06-Jul-2023

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorizations and/or restrictions on use:

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorization per REACH Annex XIV
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide - 75980-60-8	75.	-
2-Hydroxyethyl methacrylate - 868-77-9	75.	-
Bisphenol-A epoxy resin - 25068-38-6	75.	-

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Listed on NDSL
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Record Notification
KECL	Complies
PICCS	Complies
AICS	Low Volume Exemption (LVE)
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Industrial Chemicals Introduction Scheme
NZIoC - New Zealand Inventory of Chemicals

15.2. Chemical safety assessment**Chemical Safety Report** No information available**SECTION 16: Other information****Key or legend to abbreviations and acronyms used in the safety data sheet****Full text of H-Statements referred to under section 3**

H301 - Toxic if swallowed
H302 - Harmful if swallowed

Contact the professionals at Fiber Optic Center for a quote or to get more details.23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G**Revision date** 06-Jul-2023

H311 - Toxic in contact with skin
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H361f - Suspected of damaging fertility
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects
H411 - Toxic to aquatic life with long lasting effects
H412 - Harmful to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB: Very Persistent and very Bioaccumulative (vPvB) Chemicals

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)
Ceiling Maximum limit value * Skin designation
+ Sensitizers

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	On basis of test data
Chronic aquatic toxicity	On basis of test data
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)

Contact the professionals at Fiber Optic Center for a quote or to get more details.23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

Data is subject to change without notice. FOC last update 2/4/2026.

SAFETY DATA SHEET (SDS)

**Manufacturer:**

Dymax

Product Name:

Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe

Manufacturer Part Number:

OP-21G-3ML

▶ [Click here for more details on the Dymax OP-21G Plastic Bonding Adhesive, Optically Clear, Higher Viscosity version of OP-21, UV Cure - 3ml Syringe](#)

OP-21G - OP-21G**Revision date** 06-Jul-2023

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision date 06-Jul-2023**This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006****Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information, and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal, and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

*Fiber
optic
center*

Contact the professionals at Fiber Optic Center for a quote or to get more details.23 Centre Street • New Bedford, MA 02740 USA • focenter.com508-992-6464 | (800) 473-4237 • sales@focenter.com

Data is subject to change without notice. FOC last update 2/4/2026.