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**Manufacturer:**  
ÅngströmBond®

**Product Name:**  
ÅngströmBond® AB9028 High Tg Adhesive, UV Cure (3cc Syringe)

**Manufacturer Part Number:**  
AB9028-3CC

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ADVANCED POLYMERS FOR HIGH TECH APPLICATIONS

ADHESIVES

ÅNGSTRÖMBOND® AB9028 (FORMERLY EX1094)  
High Tg, UV curing Adhesive

#### Description:

AB9028 is a UV cure adhesive with a very high Glass Transition Temperature. This epoxy based polymer has very low shrinkage making it an excellent choice for bonding optical fibers into V-grooves. It has superior adhesion to glass and metal making it ideal for high humidity environments and hermetic sealing applications.

#### Typical Physical Properties:

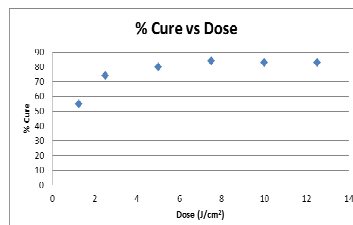
Viscosity @ 25°C, cps:	1,000
Hardness, Shore D	90
Cure shrinkage, %	<0.5
Elongation, %	4
Modulus, MPa	245,000
Glass Transition Temp, °C	155
Coeff. Of Thermal Expansion /°C:	
Below Tg (x10 <sup>-6</sup> )	42
Above Tg(x10 <sup>-6</sup> )	86
Outgassing, weight %, 125°C, 120Hr	0.1
Operating Temperature, °C	-55 to 200
Refractive Index	1.57

#### Handling Characteristics:

Cure Schedule:

150 mW/cm<sup>2</sup> - 30-50 sec @300 to 500 nm

Post cure at 80°C for 60min recommended



Data collected using 365nm LED lamp with measured intensity of 125mW/cm<sup>2</sup>

Cure schedules can vary slightly with different applications. Please use these numbers as a basis to develop a schedule suitable for the application.

#### Storage Conditions:

Store in cool dry environment away from light.

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**Contact the professionals at Fiber Optic Center for a quote or to get more details.**

[focenter.com](http://focenter.com) • 508-992-6464 | (800) 473-4237 • [sales@focenter.com](mailto:sales@focenter.com)

23 Centre Street • New Bedford, MA 02740 USA

Product specifications and data are subject to change without notice.