



Manufacturer: ÅngströmBond®

**Product Name:** 

ÅngströmBond<sup>®</sup> AB9028MV High Tg Adhesive, UV Cure (3cc Syringe)

Manufacturer Part Number: AB9028MV-3CCM

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Advanced Polymers for High Tech Applications

Adhesives

# $AngstromBond^{\circledast}$ AB9028MV (formerly EX1094MV) High Tq, UV curing Adhesive

### Description:

AB9028MV is a medium viscosity UV cure adhesive with a very high Glass Transition Temperature. This epoxy based polymer has very low shrinkage making it an excellent choice for bonding optical fibers into Vgrooves. It has superior adhesion to glass and metal making it ideal for high humidity environments and hermetic sealing applications.

#### Handling Characteristics:

#### Cure Schedule:

150 mW/cm<sup>2</sup> - 30-50 sec @300 to 500 nm

Cure schedules can vary slightly with different applications. Please use these numbers as a basis to develop a schedule suitable for the application.

Storage Conditions: Store in cool dry environment away from light

## Typical Physical Properties:

Viscosity @ 25°C, cps:	4,000
Hardness, Shore D	95
Cure shrinkage,%	<0.2
Elongation, %	4
Modulus, MPa	340,000
Glass Transition Temp, °C	170
Coeff. Of Thermal Expansion /°C:	
Below Tg (x10 <sup>-6</sup> )	40
Above Tg(x10 <sup>-6</sup> )	82
Outgassing, weight %, 125°C, 120Hr	0.1
Operating Temperature, °C	-55 to 200
Refractive Index	1.578

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# Contact the professionals at Fiber Optic Center for a quote or to get more details.

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