



## **Manufacturer:**

ÅngströmBond®

#### **Product Name:**

ÅngströmBond® AB9110LV Clear Epoxy for PM and POF fiber, Room Temperature & Heat Cure (8oz)

# **Manufacturer Part Number:**

AB9110LV-8OZ

Click here for more details on the ÅngströmBond® AB9110LV Clear Epoxy for PM and POF fiber, Room Temperature & Heat Cure (8oz)



Adhesives

Advanced Polymers for High Tech Applications

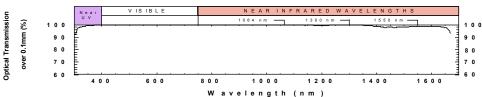
ÅngströmBond® 9110LV Versatile Two-Component Epoxy Adhesive

### Description

ÅngströnBond® 9110LV is a crystal clear, low viscosity epoxy recommended for industrial adhesive, small potting and laminating applications where structural, mechanical and electrical properties are required. It's low stress makes it the right choice for bonding PM fibers and Plastic Optical fibers (POF). It can be used for cryogenic applications down to 4°K and is the perfect choice for temperature cycling when bonding dissimilar substrates.

This two-part adhesive exhibits good wetting, cures at room temperature and develops strong, low shrinkage bonds to most materials including optical fibers, glass ceramics, most metals and many rigid plastics ÅngströnBond® 9110LV is a durable electrical insulator with good physical properties, plus resistance to water, weather, ozone and most chemicals.





#### **Physical Properties**

Color:	Clear or Blue
Mixed Viscosity @ 25°C, cps:	500
Specific Gravity:	1.15
Glass Transition,°C	83
Tensile Strength, psi:	7,200
Hardness, Shore D:	79
Dielectric Strength, Volts/Mil:	> 400
Coefficient of Thermal Expansions,	
cm/cm:	54 x 10 <sup>-6</sup>
Operating Temperature Range, °C:	-270 to 125
Index of Refraction:	1.564

# Handling Characteristics

Mix-Ratio by Weight Resin/Hardener:	100/30
Working time, Small Mass:	1 Hour
Cure Schedule	
- 25°C: - 18 Hours	
- 65°C: - 1 Hr	
- 90°C - 15 minutes	

note: when exceptionally low shinkage is required, a cure of 35 to 40°C is recommended for 4-6 hours

## **Application Directions**

Safely remove divider from packages. Knead package vigorously until uniform color is achieved and material is thoroughly mixed. Cut open end of packages and dispense.

ÅngströmBond® is a registered trademark of Fiber Optic Center, Inc., New Bedford MA, USA

Fiber Optic Center<sup>™</sup>, Inc. MAKES NO EXPRESS OR IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS OR OTHERWISE, with respect to its products. In addition, while the information herein is believed to be reliable, no warranty is expressed or implied regarding the accuracy of the data or the results to be obtained from the use thereof. All recommendations or suggestion for use are made without guarantee — inasmuch as conditions of use are beyond our control. The properties given are typical values, and are not intended for use in preparing specifications. Users should make their own test to determine the suitability of this product for their own purposes.

Rev.D 12/2011

# Contact the professionals at Fiber Optic Center for a quote or to get more details.