

SAFETY DATA SHEET

United States



DeSolite® DF-0016

Section 1. Identification

GHS product identifier : DeSolite® DF-0016
Other means of identification : Not available.
Product type : Liquid.
Material uses : UV-curable coatings, inks and matrix materials.
Supplier : Covestro Desotech Inc.
1122 St Charles Street
Elgin IL 60120
Tel: +1 (847) 697-0400
e-mail address of person responsible for this SDS : resins.SDS@covestro.com
Emergency telephone number : 1-800-424-9300

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
P261 - Avoid breathing vapor.
P264 - Wash hands thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.

Response : P362 + P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.



Section 3. Composition/information on ingredients

Substance/mixture : Mixture
 Other means of identification : Not available.

CAS number : Not applicable.

| Ingredient name | % | CAS number |
|---|-------|------------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | 1 - 5 | 7473-98-5 |

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
- Inhalation** : No specific data.



- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides (SO₂, SO₃ etc.)
(dense) black smoke
aldehydes
organic acids
halogenated compounds

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up



- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 15 to 30°C (59 to 86°F). Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store in original container, protected from direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
Keep away from heat and direct sunlight. Inhibitor only effective in the presence of oxygen.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|---|-----------------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | None. |

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.



| | |
|-------------------------------|--|
| Eye/face protection | : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. < 1 hour (breakthrough time): (0.12 mm) Nitrile gloves. |
| Body protection | : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. |
| Remarks | : Do not use PVC gloves. PVC absorbs acrylics. Do not use natural rubber gloves. Replace damaged gloves. |

Section 9. Physical and chemical properties

Appearance

| | |
|---|---|
| Physical state | : Liquid. [Viscous liquid.] |
| Color | : Clear |
| Odor | : Characteristic. |
| Odor threshold | : Not available. |
| pH | : Not available. |
| Melting point | : Not available. |
| Boiling point | : Not available. |
| Flash point | : Closed cup: >212°F (>100°C) [(estimate)] |
| Evaporation rate | : Not available. |
| Flammability (solid, gas) | : Not available. |
| Lower and upper explosive (flammable) limits | : Not available. |
| Vapor pressure | : Not available. |
| Vapor density | : Not available. |
| Relative density | : 1.54 (Water = 1) |
| Density (g/cm³) | : 1.54 g/cm ³ (23°C) |
| Bulk density | : Not available. |
| Solubility | : Insoluble in the following materials: cold water and hot water. |
| Solubility in water | : Not available. |
| Solubility at room temperature | : Not available. |
| Partition coefficient: n-octanol/water | : Not available. |
| Auto-ignition temperature | : Not available. |
| Decomposition temperature | : Not available. |
| Viscosity | : Dynamic (room temperature): >300 mPa·s (>300 cP) Kinematic (room temperature): >1.94 cm ² /s (>194 cSt) |



Remarks : Soluble in the following materials: organic solvents

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.
Stable under storage conditions (see section 7).

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Keep away from heat and direct sunlight. Keep away from flames or sparks. May polymerize on exposure to light. During heating, spontaneous polymerisation can occur.

Incompatible materials : Free radical initiators, peroxides, strongly alkaline and strongly acidic materials or reactive metals. Contact with these could result in uncontrolled exothermic polymerization.

Hazardous decomposition products : No specific data.

Remarks : Keep away from heat and direct sunlight. Keep away from flames or sparks. Keep away from: Free radical initiators, peroxides, strongly alkaline and strongly acidic materials or reactive metals. Contact with these could result in uncontrolled exothermic polymerization.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|-------------|---------|------------|----------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | LD50 Dermal | Rat | 6929 mg/kg | - |
| | LD50 Oral | Rat | 1694 mg/kg | - |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---|-----------------------|---------|-------|----------|-------------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | Skin - Non-irritating | Rabbit | 0 | - | - |
| | Eyes - Cornea opacity | Rabbit | 0 | - | 72 hours |

Sensitization

| Product/ingredient name | Route of exposure | Species | Result |
|---|-------------------|------------|-----------------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | skin | Guinea pig | Not sensitizing |

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.



Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|------------------------|--------------------|----------|----------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | Sub-chronic NOAEL Oral | Rat - Male, Female | 50 mg/kg | - |

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates



| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|----------------|----------------|--------------------------|----------------------------|-------------------------------------|
| DeSolite® DF-0016 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | 4258.8 1694 | 4651.2 6929 | N/A N/A | N/A N/A | N/A N/A |

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|-----------------------------------|---------------------------------|-------------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | Acute EC50 1.95 mg/l Fresh water | Algae - Desmodesmus subspicatus | 72 hours |
| | Acute EC50 >119 mg/l Fresh water | Daphnia | 48 hours |
| | Acute EC50 >1000 mg/l Fresh water | Micro-organism | 180 minutes |
| | Acute LC50 160 mg/l Fresh water | Fish - Leuciscus idus | 48 hours |
| | Acute NOEC 0.194 mg/l Fresh water | Algae - Desmodesmus subspicatus | 72 hours |

Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|---|---|---------------------------------|------|----------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | OECD 301B Ready Biodegradability - CO ₂ Evolution Test | 90 to 100 % - Readily - 28 days | - | - |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---|--------------------|-----|-----------|
| 1-Propanone, 2-hydroxy-2-methyl-1-phenyl- | 1.62 | - | low |

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal



of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | DOT Classification | TDG Classification | Mexico Classification | IMDG | IATA |
|----------------------------|--------------------|--------------------|-----------------------|----------------|----------------|
| UN number | Not regulated. | Not regulated. | Not regulated. | Not regulated. | Not regulated. |
| UN proper shipping name | - | - | - | - | - |
| Transport hazard class(es) | - | - | - | - | - |
| Packing group | - | - | - | - | - |
| Environmental hazards | No. | No. | No. | No. | No. |

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** See remarks
United States inventory (TSCA 8b): See remarks

| | Product/ingredient name | CAS # | % |
|---|-------------------------|-------|---|
| Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) | Not listed. | | |

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 313

| | Product name | CAS number | % |
|--|--------------|------------|---|
| Form R - Reporting requirements | | | |
| Supplier notification | | | |

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations



Massachusetts : None of the components are listed.
New York : None of the components are listed.
New Jersey : None of the components are listed.
Pennsylvania : None of the components are listed.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

| Ingredient name | List name | Status |
|-----------------|-----------|--------|
| Not listed. | | |

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

| Ingredient name | List name | Status |
|-----------------|-----------|--------|
| Not listed. | | |

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

| Ingredient name | List name | Status |
|-----------------|-----------|--------|
| Not listed. | | |

Remarks : Relevant declarations related to this product are available on request.

Section 16. Other information

History

Code : 015993WW55092
Date of printing : 8/27/2021
Date of issue/Date of revision : 8/27/2021
Date of previous issue : 6/21/2021
Version : 5

Key to abbreviations

ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 N/A = Not available
 SGG = Segregation Group
 UN = United Nations

Procedure used to derive the classification

| Classification | Justification |
|---------------------------------|-----------------|
| SKIN IRRITATION - Category 2 | Expert judgment |
| EYE IRRITATION - Category 2A | Expert judgment |
| SKIN SENSITIZATION - Category 1 | Expert judgment |



References : Not available.

✔ Indicates information that has changed from previously issued version.

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