SAFETY DATA SHEET





DeSolite® DF-0016

Section 1. Identification

GHS product identifier Other means of identification

: DeSolite® DF-0016 : Not available.

Product type : Liquid.

Material uses : UV-curable coatings, inks and matrix materials.

Supplier Covestro Desotech Inc. 1122 St Charles Street

Elgin IL 60120

Tel: +1 (847) 697-0400 resins.SDS@covestro.com

e-mail address of person responsible for this SDS

1-800-424-9300

Emergency telephone

number

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29

CFR 1910.1200).

Classification of the substance or mixture : SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word Warning

Hazard statements H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.

Precautionary statements

Prevention 280 - Wear protective gloves. Wear eye or face protection.

P261 - Avoid breathing vapor.

P264 - Wash hands thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

Response : P362 + P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise

classified

: None known.

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number : Not applicable.

Ingredient name	%	CAS number
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	1 - 5	7473-98-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids.

Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get

medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not

breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly

before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep

at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen

tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

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Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities

have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be

: Use an extinguishing agent suitable for the surrounding fire.

dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: None known.

Specific hazards arising

from the chemical

Hazardous thermal decomposition products

: In a fire or if heated, a pressure increase will occur and the container may burst.

 Decomposition products may include the following materials: carbon dioxide
 carbon monoxide

sulfur oxides (SO₂, SO₃ etc.)

(dense) black smoke

aldehydes organic acids

halogenated compounds

Special protective actions

for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment

for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing

apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate

personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in

Section 8 on suitable and unsuitable materials. See also the information in "For non-

emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and

sewers. Inform the relevant authorities if the product has caused environmental pollution

(sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

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Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 15 to 30°C (59 to 86°F). Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store in original container, protected from direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Keep away from heat and direct sunlight. Inhibitor only effective in the presence of oxygen.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	None.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

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Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk

> assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the

assessment indicates a higher degree of protection: chemical splash goggles.

Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be

> worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the

time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. < 1 hour (breakthrough time): (0.12 mm)

Nitrile gloves.

Body protection Personal protective equipment for the body should be selected based on the task being

performed and the risks involved and should be approved by a specialist before handling

this product.

Appropriate footwear and any additional skin protection measures should be selected Other skin protection

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Remarks Do not use PVC gloves. PVC absorbs acrylics. Do not use natural rubber gloves. Replace

damaged gloves.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Viscous liquid.]

Color

Odor Characteristic. Odor threshold Not available nΗ : Not available. **Melting point** : Not available. **Boiling point** : Not available.

Flash point : Closed cup: >212°F (>100°C) [(estimate)]

: Not available. **Evaporation rate** : Not available Flammability (solid, gas) Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : Not available. Vapor density : Not available. Relative density : 1.54 (Water = 1) Density (g/cm³) 1.54 g/cm³ (23°C) **Bulk density** Not available

: Insoluble in the following materials: cold water and hot water. Solubility

Solubility in water : Not available. Solubility at room : Not available

temperature

Partition coefficient: n-

octanol/water

: Not available

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available.

Viscosity Dynamic (room temperature): >300 mPa·s (>300 cP) Kinematic (room temperature): >1.94 cm²/s (>194 cSt)

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Remarks : Soluble in the following materials: organic solvents

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Stable under storage conditions (see section 7).

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Keep away from heat and direct sunlight. Keep away from flames or sparks. May

polymerize on exposure to light. During heating, spontaneous polymerisation can occur.

Incompatible materials : Free radical initiators, peroxides, strongly alkaline and strongly acidic materials or

reactive metals. Contact with these could result in uncontrolled exothermic

polymerization.

Hazardous decomposition

products

: No specific data.

Remarks : Keep away from heat and direct sunlight. Keep away from flames or sparks. Keep away

from: Free radical initiators, peroxides, strongly alkaline and strongly acidic materials or reactive metals. Contact with these could result in uncontrolled exothermic polymerization.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	LD50 Dermal	Rat	6929 mg/kg	-
2 mounty 1 phonys	LD50 Oral	Rat	1694 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	Skin - Non-irritating	Rabbit	0	-	-
	Eyes - Cornea opacity	Rabbit	0	-	72 hours

Sensitization

Product/ingredient name	Route of exposure	Species	Result
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	skin	Guinea pig	Not sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

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Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	Sub-chronic NOAEL Oral	Rat - Male, Female	50 mg/kg	-

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very

low levels.

Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.Reproductive toxicity: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
DeSolite® DF-0016	4258.8	4651.2	N/A	N/A	N/A
1-Propanone, 2-hydroxy-2-methyl-1-phenyl-	1694	6929	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Propanone, 2-hydroxy- 2-methyl-1-phenyl-	Acute EC50 1.95 mg/l Fresh water	Algae - Desmodesmus subspicatus	72 hours
	Acute EC50 >119 mg/l Fresh water Acute EC50 >1000 mg/l Fresh water Acute LC50 160 mg/l Fresh water Acute NOEC 0.194 mg/l Fresh water	Daphnia Micro-organism Fish - Leuciscus idus Algae - Desmodesmus subspicatus	48 hours 180 minutes 48 hours 72 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	OECD 301B Ready Biodegradability - CO ₂ Evolution Test	90 to 100 % - Readily - 28 days	-	-
Product/ingredient name	Aquatic half-life	Photolysi	e	Riodegradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-Propanone, 2-hydroxy- 2-methyl-1-phenyl-	1.62	-	low

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal

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of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright

and secure. Ensure that persons transporting the product know what to do in the event of

an accident or spillage.

Transport in bulk according

to IMO instruments

: Not available.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: See remarks

United States inventory (TSCA 8b): See remarks

	Product/ingredient name	CAS#	%
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Not listed.		

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals (Precursor Chemicals)

: Not listed

DEA List II Chemicals

(Essential Chemicals)

: Not listed

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements			
Supplier notification			

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

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Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: None of the components are listed.Pennsylvania: None of the components are listed.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Ingredient name	List name	Status
Not listed.		

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Ingredient name	List name	Status
Not listed.		

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Ingredient name	List name	Status
Not listed.		

Remarks : Relevant declarations related to this product are available on request.

Section 16. Other information

History

Code : 015993WW55092

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as

modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2A	Expert judgment Expert judgment Expert judgment

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References : Not available.

✓ Indicates information that has changed from previously issued version.

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