

# SAFETY DATA SHEET (SDS)

**Manufacturer:**

Covestro

**Product Name:**

Covestro DeSolite® DF-0016 Optical Fiber Coating  
(Splicing and Recoat Matrix Coating), UV Cure (1 kg)

**Manufacturer Part Number:**

COV-DF-0016-1KG

▶ Click here for more details on the Covestro DeSolite® DF-0016 Optical Fiber Coating (Splicing and Recoat Matrix Coating), UV Cure (1 kg)

## SAFETY DATA SHEET



### 1. Identification

Covestro LLC  
1 Covestro Circle  
Pittsburgh, PA 15205  
USA

**TRANSPORTATION EMERGENCY**

CALL CHEMTREC: (800) 424-9300  
INTERNATIONAL: (703) 527-3887

**NON-TRANSPORTATION**

Emergency Phone: Call Chemtrec  
Information Phone: (844) 646-0545

**Product Name:** DeSolite DF-0016  
**Material Number:** 50024860  
**Chemical Family:** UV-Curable Mixture  
**Use:** Raw material for coatings, inks, adhesives, sealants, or elastomers in industrial applications  
**Restrictions on use:** Do-It-Yourself Applications

### 2. Hazards Identification

This product is not classified as hazardous according to OSHA's Hazard Communication Standard 2024 (29 CFR 1910.1200).

### 3. Composition/Information on Ingredients

**Hazardous Components**

There are no hazardous components above the relevant concentration limits according to OSHA's Hazard Communication Standard 2024 (29 CFR 1910.1200).

### 4. First Aid Measures

**Most Important Symptom(s)/Effect(s)**

**Acute:** Not expected to cause adverse acute health effects.

**Eye Contact**

In case of contact, flush eyes with plenty of lukewarm water. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart. Get medical attention if irritation develops.

**Skin Contact**

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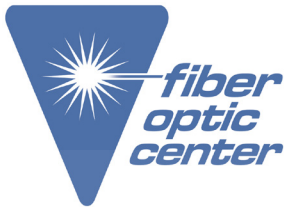
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In case of skin contact, wash affected areas with soap and water. Wash off immediately with plenty of water for at least 15 minutes. Immediately remove contaminated clothing and shoes. Call a physician if irritation develops or persists. Wash clothing and shoes before reuse.

**Inhalation**

If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

**Ingestion**

If ingested, do not induce vomiting unless directed to do so by medical personnel. If a person vomits when lying on his back, place him in the recovery position. Get medical attention.

**5. Firefighting Measures**

**Suitable Extinguishing Media:** All extinguishing media are suitable.

**Unsuitable Extinguishing Media** No Data Available

**Fire Fighting Procedure**

Firefighters should be equipped with self-contained breathing apparatus to protect against potentially toxic and irritating fumes. Use cold water spray to cool fire-exposed containers to minimize the risk of rupture.

**Hazardous Decomposition Products**

By Fire and Thermal Decomposition: Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), dense black smoke, Acrylate monomers, Aldehydes, Organic acids

**Unusual Fire/Explosion Hazards**

Toxic and irritating gases/fumes may be given off during burning or thermal decomposition.

**6. Accidental Release Measures****Spill and Leak Procedures**

Cleanup personnel must use appropriate personal protective equipment. Dike or dam spilled material and control further spillage, if possible. Prevent from entering open drains and waterways. Cover spill with inert material (e. g., dry sand or earth) and collect for proper disposal.

**7. Handling and Storage****Handling/Storage Precautions**

Avoid breathing dust, vapor, or mist. Avoid contact with skin or clothing. Avoid contact with eyes. Use only with adequate ventilation/personal protection. Wash thoroughly after handling. Keep container closed when not in use.

**Storage Temperature**

**Minimum:** 15 °C (59 °F)

**Maximum:** 30 °C (86 °F)

**Storage Conditions**

Inhibitor only effective in the presence of oxygen. Exposure to light may cause product polymerization. Extreme heat will result in product polymerization. Protect against heat and direct sunlight.

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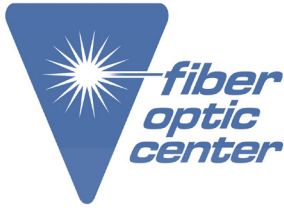
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Employee education and training in the safe use and handling of this product are required under the OSHA Hazard Communication Standard 29 CFR 1910.1200.

**Substances to Avoid**

Exothermic reaction with:, Free radical initiators, Peroxides, strong alkalis, Strong acids, Reactive metals

**8. Exposure Controls/Personal Protection**

The recommendations in this section should not be a substitute for a personal protective equipment (PPE) assessment performed by the employer as required by 29 CFR 1910 Subpart I.

**Exposure Limits**

Any component which is listed in section 3 and is not listed in this section does not have a known ACGIH TLV, OSHA PEL or supplier recommended occupational exposure limit.

**Industrial Hygiene/Ventilation Measures**

General dilution and local exhaust as necessary to control airborne vapors, mists, dusts and thermal decomposition products below appropriate airborne concentration standards/guidelines.

**Respiratory Protection**

Respiratory protection is recommended in insufficiently ventilated working areas and during heating or spraying. For components with occupational exposure limits, when workers are facing concentrations above those limits, they must use appropriate certified respirators.

**Hand Protection**

Ensure gloves remain in good condition during use and replace if any deterioration is observed. Permeation resistant gloves., Nitrile rubber gloves., Avoid natural rubber gloves., Do not wear PVC gloves, as PVC absorbs acrylates.

**Eye Protection**

Chemical safety goggles or safety glasses with side-shields.

**Skin Protection**

Permeation resistant clothing, Gloves, long sleeved shirts and pants.

**Additional Protective Measures**

Ultraviolet (UV) light source is used for curing this product. UV light can be hazardous to unprotected skin and eyes. Protective eyewear should always be worn when working in UV curing areas. Skin protection such as long sleeves, long pants, and gloves should be worn when UV lights are being used. Wear nitrile or other chemical resistant gloves to avoid skin contact when handling partially cured fabricated objects in the "green" state of cure (after initial laser cure). The fabricated objects may be handled without gloves after the object has been thoroughly washed with solvent (e.g. tripropylene glycol monomethyl ether, isopropyl alcohol) followed by exposure to UV light and/or an oven bake at temperatures above 130°C. When sanding fully cured surfaces, suitable respiratory protection for dust should be used. Good general ventilation is required when tooling or sanding to avoid inhalation of particulate matter or airborne particles. Avoid sanding or finishing parts that are not fully cured, as uncured material may cause skin sensitization or respiratory irritation. Not Noted  
Employees should wash their hands and face before eating, drinking, or using tobacco products. Educate and train employees in the safe use and handling of this product. Emergency showers and eye wash stations should be available.

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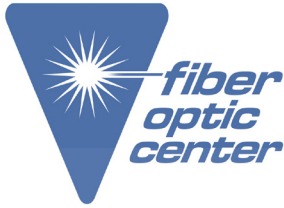
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## 9. Physical and Chemical Properties

Physical state:	liquid
Appearance:	viscous liquid
Color:	Clear
Odor:	characteristic
Odor Threshold:	No Data Available
pH:	No Data Available
Melting Point:	
Boiling Point:	
Flash Point:	> 100 °C (> 212 °F) (closed cup)
Evaporation Rate:	No Data Available
Lower explosion limit:	No Data Available
Upper Explosion Limit:	No Data Available
Vapor Pressure:	No Data Available
Vapor Density:	No Data Available
Density:	1.54 g/cm <sup>3</sup> @ 20 °C (68 °F)
Relative Vapor Density:	No Data Available
Specific Gravity:	No Data Available
Solubility in Water:	No Data Available
Partition Coefficient: n-octanol/water:	No Data Available
Auto-ignition Temperature:	No Data Available
Decomposition Temperature:	Stable under recommended storage conditions. The product is chemically stable.
Unblocking Temperature:	No Data Available
Dynamic Viscosity:	> 300 mPa.s @ 20 °C (68 °F)
Kinematic Viscosity:	> 194 mm <sup>2</sup> /s @ 20 °C (68 °F)
Bulk Density:	No Data Available
Molecular Weight:	No Data Available
Self Ignition:	not applicable
Particle characteristics:	No Data Available

## 10. Stability and Reactivity

**Hazardous Reactions**

No hazardous reactions when stored and handled correctly.

**Stability**

Stable

**Materials to Avoid**

Exothermic reaction with: Free radical initiators, Peroxides, strong alkalis, Strong acids, Reactive metals

**Conditions to Avoid**

Exposure to sunlight. Product contains an inhibitor system. Must be inhibited to prevent hazardous polymerization. Inhibitor only effective in the presence of oxygen. Heat, flames and sparks.

**Hazardous Decomposition Products**

By Fire and Thermal Decomposition: Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), dense black smoke, Acrylate monomers, Aldehydes, Organic acids

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**11. Toxicological Information****Likely Routes of Exposure:**

Skin Contact  
Eye Contact  
Ingestion  
Inhalation

**Health Effects and Symptoms**

**Acute:** Not expected to cause adverse acute health effects.

**Chronic:** Not expected to cause adverse chronic health effects.

**Toxicity Data for: DeSolite DF-0016**

Data on the product is not available.

**Acute Oral Toxicity**

Acute toxicity estimate: 2,490 mg/kg (Calculation method)

**Acute Dermal Toxicity**

Acute toxicity estimate: 2,720 mg/kg (Calculation method)

**Carcinogenicity:**

No carcinogenic substances as defined by IARC, NTP and/or OSHA

**12. Ecological Information****Ecological Data for: DeSolite DF-0016**

Data on the product is not available.

**13. Disposal Considerations****Waste Disposal Method**

Waste disposal should be in accordance with existing federal, state and local environmental control laws.

**Empty Container Precautions**

Empty containers retain product residue (dust, liquid, vapor and/or gases) and can be dangerous. Do not reuse empty container.

**14. Transportation Information****Land transport (DOT)**

Non-Regulated

**Sea transport (IMDG)**

Non-Regulated

**Air transport (ICAO/IATA)**

Non-Regulated

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**15. Regulatory Information****United States Federal Regulations**

**US. Toxic Substances Control Act:** This product and its components are either on the Active Portion of the TSCA Inventory or have been cleared for use under a TSCA Low Volume Exemption (LVE).

**SNUR Components**

No substances are subject to Section 5 Significant New Use Rule (SNUR) requirements.

**Section 6 Risk Management Components:**

No substances are subject to Section 6 Risk Management rule requirement.

**Section 12b Components:**

No substances are subject to TSCA 12(b) export notification requirements.

**Section 4 Test Order/Rule Components:**

No substances are subject to Section 4 Final Test Orders or Rules.

**Consent Order:**

No substances are subject to Section 5 Consent Order requirements.

**US. EPA CERCLA Hazardous Substances (40 CFR 302.4) Components:**

None

**SARA Section 311/312 Hazard Categories:**

Refer to hazard classification information in Section 2.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III****Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A) Components:**

None

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III****Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required Components:**

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
<1 ppm	Hexachlorobenzene	118-74-1

**US. EPA Resource Conservation and Recovery Act (RCRA) Composite List of Hazardous Wastes and Appendix VIII Hazardous Constituents (40 CFR 261):**

Under RCRA, it is the responsibility of the person who generates a solid waste, as defined in 40 CFR 261.2, to determine if that waste is a hazardous waste.

**State Right-To-Know Information**

The following chemicals are specifically listed by individual states; other product specific health and safety data in other sections of the SDS may also be applicable for state requirements. For details on your regulatory requirements you should contact the appropriate agency in your state.

**Massachusetts, New Jersey or Pennsylvania Right to Know Substance Lists:**

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
>=1%	Dimethacrylate	CAS# is a trade secret
>=1%	Oligomer	CAS# is a trade secret
1 - 5%	Methanone, (1-	947-19-3

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1 - 5% hydroxycyclohexyl)phenyl-  
2-Benzoyl-2-hydroxypropane 7473-98-5

**California Proposition 65 List:**

<u>Concentration</u>	<u>Components</u>	<u>CAS-No.</u>
<1 ppm	Hexachlorobenzene	118-74-1

**CFATS (Chemical Facility Anti-Terrorism Standards) Chemicals**

To the best of our knowledge, this product does not contain Appendix A Chemicals of Interest (COI), at or above the Screening Threshold Quantity (STQ), as defined by the Department of Homeland Security Chemical Facility Anti-terrorism Standard (CFATS, 6 CFR Part 27).

Based on information provided by our suppliers, this product is considered "DRC Conflict Free" as defined by the SEC Conflict Minerals Final Rule (Release No. 34-67716; File No. S7-40-10; Date: 2012-08-22).

**16. Other Information**

Contact: Product Safety Department  
Telephone: (412) 413-2835  
Version Date: 10/31/2025  
SDS Version: 1.3

Information contained in this Safety Data Sheet (SDS) is believed to be accurate but is furnished without warranty, express or implied, including warranties of merchantability or fitness for a particular purpose. The information relates only to the specific material designated herein. Covestro LLC assumes no legal responsibility for use of or reliance upon the information in this SDS and such information shall in no case be considered a part of our terms and conditions of sale. The user is responsible for determining whether the Covestro product is suitable for user's method of use or application. Covestro is not liable for any failure to observe the precautionary measures described in this SDS or for any misuse of the product.

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