



**Manufacturer:** Dymax

**Product Name:** Dymax 5000-EC UV Curing Flood Lamp with Light Shield

Manufacturer Part Number: 39820

Click here for more details on the Dymax 5000-EC UV Curing Flood Lamp with Light Shield

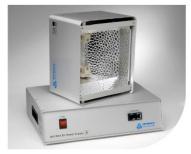
- Powerful UV light-curing lamps (up to 225 mW/cm<sup>2</sup>)
- Two bulb options (shortwave or longwave)
- Large curing area 5" x 5" (12.7 cm x 12.7 cm) or 8" x 8" (20.3 cm x 20.3 cm)
- Adjustable lamp height
- Typical cure times of 5-30 seconds
- · Bulbs are warranted for 2,000 hours
- Shutter that can be actuated by foot pedal or PLC
- 100% shielding with safety interlock available

# 2000-EC & 5000-EC UV Light-Curing Flood Systems

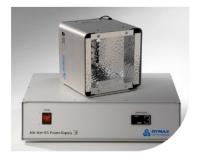
Dymax UV light-curing flood lamps offer moderate to high intensity UV lightcuring over a 5" x 5" or 8" x 8" area. Curing in 5-30 seconds is typical using Dymax light-curable adhesives. These lamps are available with or without shutters and shielding and are simple to operate. Dymax UV flood lamps can be used as bench-top curing systems or easily integrated into automated assembly systems. These flood lamps offer the industry's most consistent intensity over the 2,000 hour bulb warranty.

### 2000-EC and 5000-EC UV Light-Curing Flood Lamps

The 2000-EC and 5000-EC modular UV light-curing flood lamps offer moderate to high intensity over a large area (up to 8" x 8"). By adding shielding and/or shutters, these UV light-curing flood lamps can be used as either turnkey bench-top systems or integrated into an automated assembly process. Either lamp may be fitted with bulbs that produce primarily shortwave UV, primarily longwave UV, or primarily visible light.



2000-EC modular power supply and housing, 8" x 8" curing area



5000-EC modular power supply and housing, 5" x 5" curing area

### Contact the professionals at Fiber Optic Center for a quote or to get more details.

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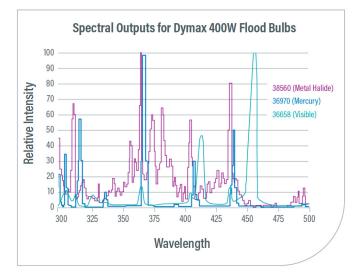
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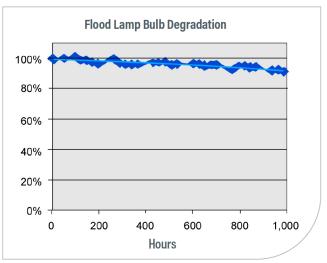
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| Specifications                              | 2000-EC Modular   | 5000-EC Modular                                  |  |
|---|---|--|--|
| Part Number                                 | 38105   | 38100  |  |
| Initial Intensity*                          | 105 mW/cm <sup>2</sup>  | 225 mW/cm <sup>2</sup>                           |  |
| Curing Area                                 | 8" x 8" (20.3 cm x 20.3 cm)   | 5" x 5" (12.7 cm x 12.7 cm)                      |  |
| Working Distance                            | 2" - 6"   | 2" - 6"  |  |
| Reflector Housing<br>Dimensions (L x W x H) | 9" x 10.5" x 7.5" (22.9 cm x 26.7 cm x 19.1 cm)   | 6.75" x 6.75" x 8" (17.2 cm x 17.2 cm x 20.3 cm) |  |
| Power Supply Dimensions<br>(L x W x H)      | 12" x 16" x 4.25" (30.5 cm x 40.6 cm x 10.8 cm)   |  |  |
| Bulb Warranty                               | 2,000 hours   |  |  |
| Typical Degradation                         | < 20% over 2,000 hours  |  |  |
| Power Requirements                          | 90-265V, 50-60 Hz   |  |  |
| Replacement Bulb<br>Part Numbers            | 38560 Metal Halide (Standard, UVA, Longwave)<br>36970 Mercury (UVB, Shortwave)<br>36658 Visible |  |  |



EC Flood Lamp Spectral Output



The intensity generated by Dymax flood systems is very consistent. With continuous use, bulb degradation of less the 20% over the first 2,000 hours is typical. On/off cycles will accelerate bulb degradation.

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# Accessories

# Shutters

Dymax UV light-curing flood lamps require a five (5) minute warm up and five (5) minutes to cool down. For that reason, it is not practical to control exposure by turning lamps on/off. Shutters, however, can be used to control exposure time. Dymax offers the following shutters for use with the 2000-EC and 5000-EC UV-curing flood systems.





| Manual Shutter         |  |  |
|------------------------|--|--|
| Part Number            | 35572  |  |
| Dimensions (L x W x H) | 11.1" x 11.3" x 2.5" (28.2 cm x 28.7 cm x 6.4 cm)                          |  |
| Description            | Low cost louvered shutter. Simple hand turn knob opens and closes shutter. |  |

| ZIP <sup></sup> Shutter |  |  |
|-------------------------|--|--|
| Part Number             | 37863<br>38071 - Replacement Curtain   |  |
| Dimensions (L x W x H)  | 13.5" x 11.8" x 4.5" (34.3 cm x 29.9 cm x 11.4 cm)   |  |
| Description             | Electronic, curtain-style shutter. Actuated via<br>finger switch, foot pedal, or customer supplied<br>switch (or PLC). |  |

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## Shielding

Dymax offers two shielding options for its UV curing flood systems, a mounting stand kit and a Light Shield.





| Mounting Stand Kits   |  |  |
|-----------------------|--|--|
| Part Number           | 38289 - 5000-EC Mounting Stand Kit<br>38290 - 2000-EC Mounting Stand Kit                                 |  |
| Dimensions<br>(L x W) | 5000-EC: 7.0" x 6.1" (17.8 cm x 15.5 cm)<br>2000-EC: 8.5" x 10.8" (21.6 cm x 27.4 cm)                    |  |
| Description           | A simple and cost effective 3-sided shield that is removed manually. Not compatible with Dymax shutters. |  |

| Light Shield                      |  |  |
|-----------------------------------|--|--|
| Part Number                       | 41175  |  |
| Inside Dimensions<br>(L x W x H)  | 14.9" x 10.6" x 8.0" (37.9 cm x 26.9 cm x 20.3 cm)                                 |  |
| Outside Dimensions<br>(L x W x H) | 16.9" x 12.6" x 10.8" (42.9 cm x 32 cm x 27.4 cm)                                  |  |
| Description                       | 360° shielding. Swing up door and slide out shelf. Compatible with Dymax shutters. |  |

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| Part Numbers for Various Lamp/Shutter/Shielding Combinations | 2000-EC | 5000-EC |
|--|---------|---------|
| Modular (no shielding or shutter)                            | 38105   | 38100   |
| With Mounting Stand  | 39730   | 39830   |
| With Light Shield  | 39720   | 39820   |
| With Light Shield and Manual Shutter                         | 39723   | 39823   |
| With Light Shield and ZIP™ Shutter                           | 39721   | 39821   |



The ACCU-CAL<sup>™</sup> 50 radiometer is simple to operate and offers repeatable measurement of UV light. The Dymax ACCU-CAL<sup>™</sup> 50 can measure UV light emitted from lightguides (3 mm, 5 mm, and 8 mm), UV flood systems, and UV conveyors.

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