

### Manufacturer:

**Epoxy Technology** 

#### **Product Name:**

EPO-TEK® 305 Spectrally Transparent Flexible Epoxy, Room Temperature Cure (8oz)

#### **Manufacturer Part Number:**

ET305-80Z

Click here for more details on the EPO-TEK® 305 Spectrally Transparent Flexible Epoxy, Room Temperature Cure (80z)

Revision date: 10/9/2019 Revision: 2 Supersedes date: 9/5/2014



# SAFETY DATA SHEET EPO-TEK® 305 Part A

1. Identification

Product identifier

Product name EPO-TEK® 305 Part A

Product number 305/A

Recommended use of the chemical and restrictions on use

Application Adhesive

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc. 14 Fortune Drive

Billerica, MA 01821 USA (978) 667-3805 (978) 663-9782

www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status This Product is Hazardous under the OSHA Hazard Communication Standard.

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319

Environmental hazards Not Classified

Label elements
Hazard symbols



Signal word Warning

Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352 If on skin: Wash with plenty of water.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse.







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|--|--|----------------------------|
|  | EPO-TEK® 305 Part A  |                            |
| 3. Composition/information             | on ingredients   |                            |
| Mixtures                               |  |                            |
| Substituted Glycidyl Ether F           | Resin  | 60-100%                    |
| CAS number: Proprietary                |  |                            |
| Classification                         |  |                            |
| Skin Irrit. 2 - H315                   |  |                            |
| Eye Irrit. 2 - H319                    |  |                            |
| The full text for all hazard st        | atements is displayed in Section 16.   |                            |
| Ingredient notes                       | The exact percentage/concentration is withheld as a trade secret 1910.1200. The exact identity is withheld as a trade secret in a 1910.1200.   |                            |
| 4. First-aid measures                  |  |                            |
| Description of first aid meas          | ures   |                            |
| Inhalation                             | Move affected person to fresh air at once. Rinse nose and mou attention if any discomfort continues.   | th with water. Get medical |
| Ingestion                              | Never give anything by mouth to an unconscious person. Do not mouth thoroughly with water. Get medical attention if any disco  | _                          |
| Skin Contact                           | Remove affected person from source of contamination. Remove skin thoroughly with soap and water. Get medical attention if irr  | _                          |
| Eye contact                            | Remove affected person from source of contamination. Remove eyelids wide apart. Continue to rinse for at least 15 minutes and  |                            |
| Most important symptoms a              | nd effects, both acute and delayed   |                            |
| Inhalation                             | Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. |                            |
| Ingestion                              | May cause discomfort if swallowed.   |                            |
| Skin contact                           | Causes skin irritation.  |                            |
| Eye contact                            | May cause severe eye irritation.   |                            |
| Indication of immediate med            | ical attention and special treatment needed  |                            |
| Notes for the doctor                   | Treat symptomatically.   |                            |
| 5. Fire-fighting measures              |  |                            |
| Extinguishing media                    |  |                            |
| Suitable extinguishing media           | Extinguish with the following media: Dry chemicals. Foam. Wat  | er spray.                  |
| Special hazards arising from           | the substance or mixture   |                            |
| Hazardous combustion products          | Oxides of carbon. Thermal decomposition or combustion may li other toxic gases or vapors.  | iberate carbon oxides and  |
| Advice for firefighters                |  |                            |
| Protective actions during firefighting | Avoid breathing fire gases or vapors.  |                            |

### Contact the professionals at Fiber Optic Center for a quote or to get more details.





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|---|--|-----------------------------|
|   | EPO-TEK® 305 Part A  |                             |
| Special protective equipment for firefighters | Wear positive-pressure self-contained breathing apparatus (SCBA) clothing.   | ) and appropriate protectiv |
| 6. Accidental release measures                | 3  |                             |
| Personal precautions, protectiv               | e equipment and emergency procedures   |                             |
| Personal precautions                          | Wear protective clothing as described in Section 8 of this safety da   | ta sheet.                   |
| Environmental precautions                     |  |                             |
| Environmental precautions                     | Avoid release to the environment.  |                             |
| Methods and material for conta                | inment and cleaning up   |                             |
| Methods for cleaning up                       | Stop leak if possible without risk. Absorb in vermiculite, dry sand or containers. Flush contaminated area with plenty of water. Avoid the drains, sewers or watercourses. |                             |
| Reference to other sections                   | For personal protection, see Section 8.  |                             |
| 7. Handling and storage                       |  |                             |
| Precautions for safe handling                 |  |                             |
| Usage precautions                             | Handle all packages and containers carefully to minimize spills. Av contact with skin and eyes. Wear protective clothing as described i data sheet.                        |                             |
| Advice on general<br>occupational hygiene     | Do not eat, drink or smoke when using this product. Wash contaminandling. Wash contaminated clothing before reuse. Use appropria drying of skin.                           |                             |
| Conditions for safe storage, inc              | luding any incompatibilities   |                             |
| Storage precautions                           | Store at room temperature. Keep container tightly sealed when not  | t in use.                   |
| Storage class                                 | Chemical storage.  |                             |
| Specific end uses(s)                          |  |                             |
| Specific end use(s)                           | The identified uses for this product are detailed in Section 1.  |                             |
| 8. Exposure controls/Personal                 | protection   |                             |
| Ingredient comments                           | No exposure limits known for ingredient(s).  |                             |
| Exposure controls                             |  |                             |
| Protective equipment                          |  |                             |
|   |  |                             |
| Appropriate engineering controls              | Provide adequate general and local exhaust ventilation.  |                             |
| Eye/face protection                           | Wear tight-fitting, chemical splash goggles or face shield.  |                             |
|   |  |                             |
| Hand protection                               | It is recommended that chemical-resistant, impervious gloves are $\boldsymbol{\nu}$  | worn.                       |







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|--|---|--|--|
|  | EPO-TEK® 305 Part A   |  |  |
| Hygiene measures                             | Do not smoke in work area. Wash at the end of each work shift and before eating, smoking<br>and using the toilet. Wash promptly if skin becomes contaminated. Promptly remove any<br>clothing that becomes contaminated. When using do not eat, drink or smoke. |  |  |
| Respiratory protection                       |   |  |  |
| 9. Physical and chemical prop                | perties   |  |  |
| Information on basic physical                | and chemical properties   |  |  |
| Appearance                                   | Liquid.   |  |  |
| Color  | Clear liquid.   |  |  |
| Odor   | Mild.   |  |  |
| Odor threshold                               | No specific test data are available.  |  |  |
| pH   | No specific test data are available.  |  |  |
| Melting point                                | No specific test data are available.  |  |  |
| Initial boiling point and range              | No specific test data are available.  |  |  |
| Flash point                                  | 118℃  |  |  |
| Evaporation rate                             | < BuAc  |  |  |
| Flammability (solid, gas)                    | No specific test data are available.  |  |  |
| Upper/lower flammability or explosive limits | No specific test data are available.  |  |  |
| Vapor pressure                               | No specific test data are available.  |  |  |
| Vapor density                                | >1  |  |  |
| Relative density                             | No specific test data are available.  |  |  |
| Bulk density                                 | «59» «184» «109012»   |  |  |
| Solubility(ies)                              | Slightly soluble in water.  |  |  |
| Partition coefficient                        | No specific test data are available.  |  |  |
| Auto-ignition temperature                    | No specific test data are available.  |  |  |
| Decomposition Temperature                    | No specific test data are available.  |  |  |
| Viscosity                                    | No specific test data are available.  |  |  |
| Other information                            | None.   |  |  |
| 10. Stability and reactivity                 |   |  |  |
| Reactivity                                   | The following materials may react with the product: Acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.   |  |  |
| Stability                                    | Stable at normal ambient temperatures and when used as recommended.   |  |  |
| Possibility of hazardous reactions           | Will not polymerize.  |  |  |
| Conditions to avoid                          | Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources o ignition.  |  |  |
|  |   |  |  |







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| Revision date: 10/9/2019 Revision: 2 Supersedes date: 9/5/2019  EPO-TEK® 305 Part A  Materials to avoid Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.  Hazardous decomposition Thermal decomposition or combustion products may include the following substances: Oxide | 4 |
|--|---|
| Materials to avoid Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.  |   |
|  |   |
| Hazardaue decomposition Thermal decomposition or compustion products may include the following substances: Oxide   |   |
| products of carbon. Oxides of nitrogen.  | s |
| 11. Toxicological information  |   |
| Information on toxicological effects   | _ |
| Inhalation  Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.   | В |
| Ingestion May cause discomfort if swallowed.   |   |
| Skin Contact Irritating to skin.   |   |
| Eye contact Causes serious eye irritation.   |   |
| 12. Ecological information   |   |
| Acute aquatic toxicity Acute toxicity - fish No information available.  Persistence and degradability  |   |
| Persistence and degradability The product is moderately biodegradable.   |   |
| Bioaccumulative potential  |   |
| Bio-Accumulative Potential The product contains potentially bioaccumulating substances.  |   |
| Partition coefficient No specific test data are available.   |   |
| Mobility in soil   |   |
| Mobility Mobile.   |   |
| Other adverse effects  |   |
| Other adverse effects Not known.   |   |
| 13. Disposal considerations  |   |
| Waste treatment methods  |   |
| Disposal methods  Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.  |   |
| 14. Transport information  |   |
| General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).   |   |
| UN Number  |   |
| UN No. (International) Not applicable.   |   |
| UN No. (DOT) Not applicable.   |   |
| UN proper shipping name  |   |
| Proper shipping name Not applicable. (International)   |   |
| Proper shipping name (DOT) Not applicable.   |   |
| out notice.  |   |







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|--|--|-------------------------|
|  | EPO-TEK® 305 Part A  |                         |
| Transport hazard class(es)   |  |                         |
| Transport Labels<br>(International)  | No transport warning sign required.  |                         |
| DOT transport labels<br>No transport warning sign requ   | ired.  |                         |
| Packing group  |  |                         |
| Packing group (International)  | Not applicable.  |                         |
| DOT packing group  | Not applicable.  |                         |
| Environmental hazards  |  |                         |
| Environmentally Hazardous Su<br>No.  | bstance  |                         |
| Special precautions for user   |  |                         |
| Not applicable.  |  |                         |
| DOT reportable quantity  | Not applicable.  |                         |
| DOT TIH Zone   | Not applicable.  |                         |
| Transport in bulk according to   | riot applicable.   |                         |
| and the IBC Code   |  |                         |
| and the IBC Code  15. Regulatory information   | Proprietary information protected pursuant to WTO's Agreement o Intellectual Property Rights (TRIPS), Section 7, Art. 39.  | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  |  | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities  | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  SARA Section 302 Extremely I  None of the ingredients are list  | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities ted.  us Substances/Reportable Quantities (EPA)  | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  SARA Section 302 Extremely I None of the ingredients are list  CERCLA/Superfund, Hazardor None of the ingredients are list  | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities ted.  us Substances/Reportable Quantities (EPA) ted.  ubstances EPCRA Reportable Quantities  | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  SARA Section 302 Extremely I None of the ingredients are list  CERCLA/Superfund, Hazardou None of the ingredients are list  SARA Extremely Hazardous S  | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities ted.  us Substances/Reportable Quantities (EPA) ted.  ubstances EPCRA Reportable Quantities ted.   | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  SARA Section 302 Extremely I None of the ingredients are list  CERCLA/Superfund, Hazardou None of the ingredients are list  SARA Extremely Hazardous S None of the ingredients are list  SARA 313 Emission Reporting  | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities ted.  us Substances/Reportable Quantities (EPA) ted.  ubstances EPCRA Reportable Quantities ted.   | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  SARA Section 302 Extremely I None of the ingredients are list  CERCLA/Superfund, Hazardon None of the ingredients are list  SARA Extremely Hazardous S None of the ingredients are list  SARA 313 Emission Reporting None of the ingredients are list  CAA Accidental Release Prevental   | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities led.  us Substances/Reportable Quantities (EPA) led.  ubstances EPCRA Reportable Quantities led.  ided.  ention led.  micals                                       | n Trade-Related Aspects |
| and the IBC Code  15. Regulatory information  Regulatory References  US Federal Regulations  SARA Section 302 Extremely I None of the ingredients are list  CERCLA/Superfund, Hazardou None of the ingredients are list  SARA Extremely Hazardous S None of the ingredients are list  SARA 313 Emission Reporting None of the ingredients are list  CAA Accidental Release Prev None of the ingredients are list  OSHA Highly Hazardous Che None of the ingredients are list | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities led.  us Substances/Reportable Quantities (EPA) led.  ubstances EPCRA Reportable Quantities led.  ided.  ention led.  micals                                       | n Trade-Related Aspects |
| None of the ingredients are list CERCLA/Superfund, Hazardou None of the ingredients are list SARA Extremely Hazardous S None of the ingredients are list SARA 313 Emission Reporting None of the ingredients are list CAA Accidental Release Preve None of the ingredients are list OSHA Highly Hazardous Che None of the ingredients are list US State Regulations  | Intellectual Property Rights (TRIPS), Section 7, Art. 39.  Hazardous Substances Tier II Threshold Planning Quantities ted.  us Substances/Reportable Quantities (EPA) ted.  ubstances EPCRA Reportable Quantities ted.  ided.  ention ted.  micals ted.  inogens and Reproductive Toxins | n Trade-Related Aspects |





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|---|---|---------------------------|
|   |   |                           |
|   | EPO-TEK® 305 Part A   |                           |
| California Air Toxics "Hot Sp<br>None of the ingredients are I  | 1 1   |                           |
| Massachusetts "Right To Kn<br>None of the ingredients are I   |   |                           |
| Rhode Island "Right To Know<br>None of the ingredients are I  |   |                           |
| Minnesota "Right To Know" I<br>None of the ingredients are I  |   |                           |
| New Jersey "Right To Know"<br>None of the ingredients are I   |   |                           |
| Pennsylvania "Right To Kno<br>None of the ingredients are I   |   |                           |
| Inventories EU - EINECS/ELINCS None of the ingredients are I Canada - DSL/NDSL All the ingredients are listed US - TSCA All the ingredients are listed US - TSCA 12(b) Export Not | or exempt. or exempt. ification                                     |                           |
| None of the ingredients are I   |   |                           |
| All the ingredients are listed  Japan - ENCS  None of the ingredients are I   |   |                           |
| Korea - KECI<br>All the ingredients are listed  | or exempt.  |                           |
| China - IECSC<br>All the ingredients are listed   | or exempt.  |                           |
| Philippines - PICCS  None of the ingredients are I  | isted.  |                           |
| 16. Other information   |   |                           |
| Revision date   | 10/9/2019   |                           |
| Revision  | 2   |                           |
| Supersedes date   | 9/5/2014  |                           |
| Hazard statements in full   | H315 Causes skin irritation.<br>H319 Causes serious eye irritation. |                           |





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Revision: 2

EPO-TEK® 305 Part A

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

