

# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® 320LV Opaque Epoxy, Room Temperature Cure (2.5g)

**Manufacturer Part Number:**  
ET320LV-2.5G

▶ [Click here for more details on the EPO-TEK® 320LV Opaque Epoxy, Room Temperature Cure \(2.5g\)](#)

Revision date: 6/26/2017

Revision: 2

Supersedes date: 11/5/2014



## SAFETY DATA SHEET EPO-TEK 320-LV Part B

### 1. Identification

#### Product identifier

Product name EPO-TEK 320-LV Part B  
Product number 320LV/B

#### Recommended use of the chemical and restrictions on use

Application Adhesive.

#### Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
www.epotek.com, SDS@epotek.com

#### Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

Physical hazards Not Classified  
Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317  
Environmental hazards Aquatic Chronic 3 - H412

#### Label elements

##### Pictogram



Signal word Danger

Hazard statements  
H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.

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## EPO-TEK 320-LV Part B

**Precautionary statements** P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.  
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P501 Dispose of contents/ container in accordance with national regulations.

**Contains** Trimethyl-1, 6-Hexanediamine

### 3. Composition/information on ingredients

#### Mixtures

Trimethyl-1, 6-Hexanediamine	60-100%
CAS number: 25513-64-8	

#### Classification

Acute Tox. 4 - H302  
Skin Corr. 1B - H314  
Eye Dam. 1 - H318  
Skin Sens. 1 - H317  
Aquatic Chronic 3 - H412

The full text for all hazard statements is displayed in Section 16.

### 4. First-aid measures

#### Description of first aid measures

**Inhalation** Move affected person to fresh air at once. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person warm and at rest. Get medical attention immediately.

**Ingestion** Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention immediately.

**Skin Contact** Remove affected person from source of contamination. Rinse immediately with plenty of water. Get medical attention promptly if symptoms occur after washing.

**Eye contact** Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

#### Most important symptoms and effects, both acute and delayed

**Inhalation** Gas or vapor in high concentrations may irritate the respiratory system.

**Ingestion** Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.

**Skin contact** Severe irritation. Burns can occur. Allergic rash.

**Eye contact** Severe irritation, burning and tearing. Corneal damage.

#### Indication of immediate medical attention and special treatment needed

**Notes for the doctor** Treat symptomatically.

### 5. Fire-fighting measures

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## EPO-TEK 320-LV Part B

### Extinguishing media

**Suitable extinguishing media** Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO2).

### Special hazards arising from the substance or mixture

**Hazardous combustion products** Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### Advice for firefighters

**Protective actions during firefighting** Avoid breathing fire gases or vapors.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

### Environmental precautions

**Environmental precautions** Avoid release to the environment. Do not discharge into drains or watercourses or onto the ground.

### Methods and material for containment and cleaning up

**Methods for cleaning up** Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with washing down water.

**Reference to other sections** For personal protection, see Section 8.

## 7. Handling and storage

### Precautions for safe handling

**Usage precautions** Handle all packages and containers carefully to minimize spills. Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

**Advice on general occupational hygiene** Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store at room temperature. Keep container tightly sealed when not in use.

**Storage class** Corrosive storage.

### Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.

## 8. Exposure Controls/personal protection

**Ingredient comments** No exposure limits known for ingredient(s).

### Exposure controls

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## EPO-TEK 320-LV Part B

### Protective equipment



**Appropriate engineering controls**

Provide adequate general and local exhaust ventilation.

**Eye/face protection**

Wear tight-fitting, chemical splash goggles or face shield.

**Hand protection**

It is recommended that chemical-resistant, impervious gloves are worn.

**Other skin and body protection**

Wear appropriate clothing to prevent any possibility of skin contact.

**Hygiene measures**

Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse.

**Respiratory protection**

If ventilation is inadequate, suitable respiratory protection must be worn.

### 9. Physical and Chemical Properties

#### Information on basic physical and chemical properties

Appearance	Liquid.
Color	Clear.
Odor	Pungent.
Flash point	> 93°C
Evaporation rate	<BuAc
Vapor density	>1
Solubility(ies)	Slightly soluble in water.
Other information	None.

### 10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors. Oxides of carbon. Oxides of nitrogen.

### 11. Toxicological information

#### Information on toxicological effects

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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin Contact	May cause sensitisation by skin contact. Causes burns.
Eye contact	Severe irritation, burning and tearing. Causes burns. Risk of serious damage to eyes.

### 12. Ecological Information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Acute toxicity - fish Not available.

#### Persistence and degradability

Persistence and degradability No data available.

#### Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

#### Mobility in soil

Mobility The product has poor water-solubility.

#### Other adverse effects

Other adverse effects Not known.

### 13. Disposal considerations

#### Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

#### UN Number

UN No. (TDG) 2327

UN No. (IMDG) 2327

UN No. (ICAO) 2327

UN No. (DOT) UN2327

#### UN proper shipping name

Proper shipping name (TDG) TRIMETHYLHEXAMETHYLENEDIAMINES

Proper shipping name (IMDG) TRIMETHYLHEXAMETHYLENEDIAMINES

Proper shipping name (ICAO) TRIMETHYLHEXAMETHYLENEDIAMINES

Proper shipping name (DOT) TRIMETHYLHEXAMETHYLENEDIAMINES

#### Transport hazard class(es)

DOT hazard class 8

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## EPO-TEK 320-LV Part B

DOT hazard label 8  
TDG class 8  
TDG label(s) 8  
IMDG Class 8  
ICAO class/division 8

Transport labels



DOT transport labels



Packing group

TDG Packing Group III  
IMDG packing group III  
ICAO packing group III  
DOT packing group III

Environmental hazards

Environmentally Hazardous Substance  
No.

Special precautions for user

EmS F-A, S-B

Transport in bulk according to  
Annex II of MARPOL 73/78  
and the IBC Code Not applicable.

### 15. Regulatory information

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities  
None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)  
None of the ingredients are listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities  
None of the ingredients are listed.

SARA 313 Emission Reporting  
None of the ingredients are listed.

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**CAA Accidental Release Prevention**  
None of the ingredients are listed.

**OSHA Highly Hazardous Chemicals**  
None of the ingredients are listed.

### US State Regulations

**California Proposition 65 Carcinogens and Reproductive Toxins**  
None of the ingredients are listed.

**California Air Toxics "Hot Spots" (A-I)**  
None of the ingredients are listed.

**California Air Toxics "Hot Spots" (A-II)**  
None of the ingredients are listed.

**Massachusetts "Right To Know" List**  
None of the ingredients are listed.

**Rhode Island "Right To Know" List**  
None of the ingredients are listed.

**Minnesota "Right To Know" List**  
None of the ingredients are listed.

**New Jersey "Right To Know" List**  
The following ingredients are listed or exempt:  
*Trimethyl-1, 6-Hexanediamine*

**Pennsylvania "Right To Know" List**  
None of the ingredients are listed.

### Inventories

**EU - EINECS/ELINCS**  
All the ingredients are listed or exempt.

**Canada - DSL/NDL**  
All the ingredients are listed or exempt.

**US - TSCA**  
All the ingredients are listed or exempt.

**US - TSCA 12(b) Export Notification**  
None of the ingredients are listed.

**Australia - AICS**  
All the ingredients are listed or exempt.

**Japan - MITI**  
None of the ingredients are listed.

**Korea - KECI**  
None of the ingredients are listed.

**China - IECSC**  
All the ingredients are listed or exempt.

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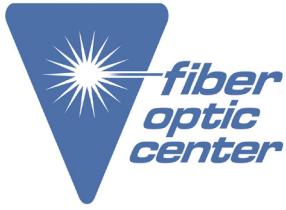
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Philippines - PICCS  
None of the ingredients are listed.

### 16. Other information

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Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H412 Harmful to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

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