

Manufacturer:

Epoxy Technology

Product Name:

EPO-TEK® 330 Low Viscosity Epoxy, Thermally & Electrically Insulating, Heat Cure (8 oz)

Manufacturer Part Number:

ET330-8OZ

Click here for more details on the EPO-TEK® 330 Low Viscosity Epoxy, Thermally & Electrically Insulating, Heat Cure (8 oz)



EPO-TEK® 330 PART A

Safety Data Sheet

A Meridian Adhesives Group Company

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS) Issue date: 2/16/2023 Revision date: 6/2/2025 Supersedes: 8/27/2024 Version: 2.0

SECTION 1 Identification

1.1. Product identifier

Product form Mixture

Product name EPO-TEK® 330 PART A

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Supplier

Distributor Epoxy Technology, Inc. Remak S.r.I. Via Grosio, 10/10 14 Fortune Drive Billerica, MA 01821 I-20151 Milano

T 978-667-3805 - F 978-663-9782 T +39 02 30.30.25.25, +39 02 30.30.25.222

epotek@remak.it - www.remak.it

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

H315 Skin corrosion/irritation, Category 2 Causes skin irritation. Serious eye damage/eye irritation, Category 2 H319 Causes serious eye irritation. Skin sensitization, Category 1 H317 May cause an allergic skin reaction. Hazardous to the aquatic environment — Chronic Hazard, Category 2 H411 Toxic to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. Label elements

GHS US labeling

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Hazard pictograms (GHS US)



Signal word (GHS US) : Warning

Hazard statements (GHS US) H315 - Causes skin irritation

H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects Precautionary statements (GHS US) P261 - Avoid breathing dust, fume, gas, mist, vapors, spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment. US - en

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.



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P280 - Wear protective gloves

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice or attention

P337+P313 - If eye irritation persists: Get medical advice or attention. P362+P364 - Take off contaminated clothing and wash it before reuse

P391 - Collect spillage

P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS US classification
Bisphenol A diglycidyl ether resin	CAS-No.: 25085-99-8	60 - 80*	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
butanedioldiglycidyl ether	CAS-No.: 2425-79-8	30 - 60*	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317

: Components not listed are either non-hazardous or are below reportable limits. Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general

If you feel unwell, seek medical advice.

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First-aid measures after inhalation First-aid measures after skin contact Remove person to fresh air and keep comfortable for breathing.

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Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention

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First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions

Symptoms/effects after skin contact Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact Eye irritation.

Symptoms/effects after ingestion : None under normal conditions

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide

Unsuitable extinguishing media : Do not use a heavy water stream

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard.

No direct explosion hazard Hazardous decomposition products in case of fire : Toxic fumes may be released

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb

spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing Emergency procedures

dust/fume/gas/mist/vapors/spray.

For emergency responders

Data is subject to change without notice.

: Do not attempt to take action without suitable protective equipment. For further information refer Protective equipment

to section 8: "Exposure controls/personal protection"

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

: Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into For containment

sewers or streams. Stop leak, if possible without risk,

Methods for cleaning up Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site

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For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

Additional hazards when processed

: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures

Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

: Not expected to present a significant hazard under anticipated conditions of normal use

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions Keep cool. Protect from sunlight.

Packaging materials Store always product in container of same material as original container

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station. Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipmen

Personal protective equipment:

Wear recommended personal protective equipment.

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid Color Clear Odor slight Odor threshold No data available No data available Melting point : Not applicable Freezing point No data available Boiling point No data available Flash point No data available Flammability (solid, gas) : Not applicable. Vapor pressure No data available Relative vapor density at 20°C : No data available Relative density : No data available Solubility : No data available Partition coefficient n-octanol/water (Log Pow) : No data available : No data available Auto-ignition temperature Decomposition temperature No data available Viscosity, kinematic : No data available No data available Explosion limits

9.2. Data relevant with regard to physical hazard classes (supplemental)

: No data available

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

Particle characteristics

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

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: Not classified

1.5 mg/l/4h

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Acute toxicity (dermal)

ATE US (dust, mist)

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

Acute toxicity (inhalation) :	Not classified
butanedioldiglycidyl ether (2425-79-8)	
LD50 oral rat	1134 mg/kg Source: National Library of Medicine
LD50 oral	1120 mg/kg
LD50 dermal rat	> 2150 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LD50 dermal rabbit	1130 mg/kg Source: National Library of Medicine
LD50 dermal	2150 mg/kg
ATE US (oral)	1120 mg/kg body weight
ATE US (dermal)	1130 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h

Skin corrosion/irritation Causes skin irritation.

butanedioldiglycidyl ether (2425-79-8) 7 (100 %)

Serious eye damage/irritation : Causes serious eye irritation

butanedioldiglycidyl ether (2425-79-8) 7 (100 %) Ηα

Respiratory or skin sensitization : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified Reproductive toxicity : Not classified

STOT-single exposure Not classified STOT-repeated exposure : Not classified Aspiration hazard : Not classified butanedioldiglycidyl ether (2425-79-8)

Viscosity, kinematic 15.2 mm²/s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm²/s)' Symptoms/effects after inhalation None under normal conditions.

Symptoms/effects after skin contact Irritation. May cause an allergic skin reaction

Symptoms/effects after eve contact Eve irritation.

Symptoms/effects after ingestion None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term : Not classified

Hazardous to the aquatic environment, long-term : Toxic to aquatic life with long lasting effects.

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butanedioldiglycidyl ether (2425-79-8)	
LC50 - Fish [1]	13 mg/l
EC50 - Crustacea [1]	22 mg/l Source: National Institute of Technology and Evaluation
EC50 72h - Algae [1]	> 93 mg/l Source: National Institute of Technology and Evaluation
NOEC chronic algae	29 mg/l

12.2. Persistence and degradability

EPO-TEK® 330 PART A		
Persistence and degradability Not rapidly degradable		
Bisphenol A diglycidyl ether resin (25085-99-8)		
Persistence and degradability	Not rapidly degradable	
butanedioldiglycidyl ether (2425-79-8)		
Persistence and degradability	Not readily biodegradable in water.	

12.3. Bioaccumulative potential

butanedioldiglycidyl ether (2425-79-8)		
Partition coefficient n-octanol/water (Log Pow)	-0.27 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 25 $^{\circ}\text{C})$	
Bioaccumulative potential	Not bioaccumulative.	

12.4. Mobility in soil

butanedioldiglycidyl ether (2425-79-8)	
Mobility in soil	0.48 Source: Quantitative Structure Activity Relation
Surface tension	44.4 mN/m (20 °C, 90 %, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.1 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

Ozone	:	Not classified
Fluorinated greenhouse gases	:	No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	 Disposal must be done according to official regulations

Product/Packaging disposal recommendations Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

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according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

DOT	TDG	IMDG	IATA
14.1. UN number			
UN3082	UN3082	3082	3082
14.2. Proper Shipping Name			
Environmentally hazardous substances, liquid, n.o.s. (Bisphenol A diglycidyl ether resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A diglycidyl ether resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol A diglycidyl ether resin)	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A diglycidyl ether resin)
14.3. Transport hazard class(es	s)		
9	9	9	9
1	9	**************************************	**************************************
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information availal	ble		
14.6. Transport in bulk			
Not applicable			
14.7. Special precautions for us	ser		
DOT UN-No. (DOT)	: UN3082		

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according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

DOT Special Provisions (49 CFR 172.102)

- 8 A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies.
- 146 This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.
- 173 An appropriate generic entry may be used for this material.
- 335 Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s, UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.
- IB3 Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
- T4 2.65 178.274(d)(2) Normal..... 178.275(d)(3)
- TP1 The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) 155 DOT Packaging Non Bulk (49 CFR 173.xxx) 203 DOT Packaging Bulk (49 CFR 173.xxx) 241 DOT Quantity Limitations Passenger aircraft/rail (49 No Limit

CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)

DOT Vessel Stowage Location

: No Limit

: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

TDG UN-No. (TDG)

: UN3082

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according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS)

TDG Special Provisions

- : 16 (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and
- (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:
- (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
- (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S:
- (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S, or ALKALOIDS, LIQUID, N.O.S;
- (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
- (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
- (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
- (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
- (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport.
- (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety

Explosive Limit and Limited Quantity Index Excepted quantities (TDG)

Emergency Response Guide (ERG) Number

IMDG

Special provision (IMDG) 274, 335, 969 Limited quantities (IMDG) Excepted quantities (IMDG) E1 LP01, P001 Packing instructions (IMDG) PP1 Packing provisions (IMDG) IBC packing instructions (IMDG) IBC03 Tank instructions (IMDG) Tank special provisions (IMDG) TP1, TP29

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

5 L

E1

: 171

EmS-No. (Spillage) S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

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Stowage category (IMDG) : A

Special provision (IATA) : A97, A158, A197, A215

PCA Excepted quantities (IATA) PCA Limited quantities (IATA) Y964 PCA limited quantity max net quantity (IATA) 30kgG PCA packing instructions (IATA) 964 450L PCA max net quantity (IATA) CAO packing instructions (IATA) 964 CAO max net quantity (IATA) 450L

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ERG code (IATA)

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Bisphenol A diglycidyl ether resin (25085-99-8)

Listed on the Canadian DSL (Domestic Substances List)

butanedioldiglycidyl ether (2425-79-8)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Bisphenol A diglycidyl ether resin (25085-99-8)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or

SECTION 16 Other information

according to 29 CFR § 1910.1200, Hazard Communication Standard (HCS) Revision date : 6/2/2025 Issue date

Full text of hazard classes and H-statements	
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as quaranteeing any specific property of the product.

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