

Manufacturer:

Epoxy Technology

Product Name:

EPO-TEK® 354-2 High Temperature Epoxy, Heat Cure (4g)

Manufacturer Part Number:

ET354-2-4G

Click here for more details on the EPO-TEK® 354-2 High Temperature Epoxy, Heat Cure (4g)



EPO-TEK® 354-2 PART A

Safety Data Sheet

A Meridian Adhesives Group Company

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 1/2/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Mixture

: EPO-TEK® 354-2 PART A Product name

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.4. Supplier's details

Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821

USA

T 978-667-3805 - F 978-663-9782

www.epotek.com

1.5. Emergency phone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation, Category 2 H315 Causes skin irritation. Serious eye damage/eye irritation, Category 2 H319 Causes serious eye irritation. Skin sensitization, Category 1 H317 May cause an allergic skin reaction. Hazardous to the aquatic environment — Chronic Hazard, Category 2 H411 Toxic to aquatic life with long lasting effects Full text of H statements : see section 16

2.2. Label element

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

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Hazard statements (GHS US) : H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eve irritation

H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS US) : P261 - Avoid breathing dust, fume, gas, mist, vapours, spray.

Warning

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing must not be allowed out of the workplace.

P273 - Avoid release to the environment.

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P280 - Wear protective gloves.

Data is subject to change without notice.





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P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice or attention.

P337+P313 - If eye irritation persists: Get medical advice or attention.

P362+P364 - Take off contaminated clothing and wash it before reuse

P391 - Collect spillage.

P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.5. Unknown acute toxicity

No additional information available

SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin	CAS-No.: 28064-14-4	≥ 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 Aquatic Chronic 2, H411
Bisphenol A diglycidyl ether resin	CAS-No.: 25068-38-6	< 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Comments

- : Components not listed are either non-hazardous or are below reportable limits.
 - *Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general First-aid measures after inhalation First-aid measures after skin contact

- : If you feel unwell, seek medical advice.
- : Remove person to fresh air and keep comfortable for breathing.
 - : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact

- Get inedical advice/attention.
 Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eve irritation persists: Get medical advice/attention.
- First-aid measures after ingestion
- : Call a poison center/doctor/physician if you feel unwell

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4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation : None under normal conditions.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction

Symptoms/effects after eve contact : Eve irritation.

Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment : Treat symptomatically

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray, Dry powder, Foam, Carbon dioxide

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : No fire hazard. Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb General measures

spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapors/spray.

For emergency responders

: Do not attempt to take action without suitable protective equipment. For further information refer Protective equipment

to section 8: "Exposure controls/personal protection".

: Evacuate unnecessary personnel. Stop leak if safe to do so. Emergency procedures

Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

: Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into

sewers or streams. Stop leak, if possible without risk. Methods for cleaning up Take up liquid spill into absorbent material

: Dispose of materials or solid residues at an authorized site Other information

For further information refer to section 13

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Contact the professionals at Fiber Optic Center for a quote or to get more details.





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SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

Hygiene measures

: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal

protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.

: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Additional hazards when processed : Not expected to

: Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Keep cool. Protect from sunlight.

Packaging materials : Store always product in container of same material as original container

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s)







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SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Liquid Clear Odor Mild odour Odor threshold No data available No data available Melting point Not applicable Freezing point No data available Boiling point No data available Flash point No data available Flammability (solid, gas) : Not applicable. Vapor pressure No data available Relative vapor density at 20°C : No data available Relative density : No data available No data available Solubility Partition coefficient n-octanol/water (Log Pow) No data available : No data available Auto-ignition temperature No data available Decomposition temperature No data available Viscosity, kinematic Explosion limits No data available Particle characteristics No data available

Epoxy phenol novolac resin

Particle characteristics No data available

Bisphenol A diglycidyl ether resin

Particle characteristics No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11 Toxicological information	n	
11.1. Information on toxicological effects		
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	Not classified Not classified Not classified	
Bisphenol A diglycidyl ether resin (25068-	-38-6)	
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)	
LD50 oral	11400 mg/kg	
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))	
ATE US (oral)	11400 mg/kg body weight	
Skin corrosion/irritation	: Causes skin irritation.	
Bisphenol A diglycidyl ether resin (25068-	-38-6)	
рН	No data available in the literature	
Serious eye damage/irritation	: Causes serious eye irritation.	
Bisphenol A diglycidyl ether resin (25068-	-38-6)	
pH	No data available in the literature	
Respiratory or skin sensitization Germ cell mutagenicity Carcinogenicity	May cause an allergic skin reaction. Not classified Not classified	
Bisphenol A diglycidyl ether resin (25068-		
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)	
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)	
Reproductive toxicity	: Not classified	
STOT-single exposure	: Not classified	
STOT-repeated exposure	: Not classified	
Bisphenol A diglycidyl ether resin (25068-	38-6)	
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals	
Aspiration hazard	: Not classified	
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EPO-TEK® 354-2 PART A		
Viscosity, kinematic	No data available	
Epoxy phenol novolac resin (28064-14-4)		
Viscosity, kinematic	No data available	
Bisphenol A diglycidyl ether resin (25068-38-6)		
Viscosity, kinematic	No data available in the literature	
Symptoms/effects after inhalation :	None under normal conditions.	
Symptoms/effects after skin contact :	Irritation. May cause an allergic skin reaction.	
Symptoms/effects after eye contact :	Eye irritation.	
Symptoms/effects after ingestion :	None under normal conditions.	

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short–term : Not classified (acute)

Hazardous to the aquatic environment, long–term : Not classified

(chronic)

•		
Bisphenol A diglycidyl ether resin (25068-38-6)		
LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)	
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)	
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)	
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum	
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	

12.2. Persistence and degradability

EPO-TEK® 354-2 PART A		
Persistence and degradability	Not rapidly degradable	
Epoxy phenol novolac resin (28064-14-4)		
Persistence and degradability Biodegradability in soil: no data available.		
Bisphenol A diglycidyl ether resin (25068-38-6)		
rsistence and degradability Not readily biodegradable in water.		

12.3. Bioaccumulative potential

Epoxy phenol novolac resin (28064-14-4)		
Bioaccumulative potential No bioaccumulation data available.		
Bisphenol A diglycidyl ether resin (25068-38-6)		
Partition coefficient n-octanol/water (Log Pow) 3 (Estimated value, 25 °C)		

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Bisphenol A diglycidyl ether resin (25068-38-6)		
Bioaccumulative potential Low potential for bioaccumulation (Log Kow < 4).		
12.4. Mobility in soil		
Bisphenol A diglycidyl ether res	in (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)	
Ecology - soil	No (test)data on mobility of the substance available.	
12.5. Other adverse effects		
Ozone Fluorinated greenhouse gases	: Not classified : No	

SECTION 13 Disposal considerations

Regional waste regulation

: Disposal must be done according to official regulations.

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations Product/Packaging disposal recommendations Disposal must be done according to official regulations.Disposal must be done according to official regulations.

Additional information

: Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN3082	UN3082	3082	3082
14.2. Proper Shipping Name			
Environmentally hazardous substances, liquid, n.o.s. (Epoxy Phenol Novolac)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Phenol Novolac)
14.3. Transport hazard class(ex	14.3. Transport hazard class(es)		
9	9	9	9
1 Y 2	♣		**************************************
14.4. Packing group			
III	III	III	III
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes
No supplementary information availa	ble	1	

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14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

UN-No.(DOT)

DOT Special Provisions (49 CFR 172.102)

UN3082

8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies

146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.

173 - An appropriate generic entry may be used for this material.

335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.

IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T4 - 2.65 178.274(d)(2) Normal... ... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) 155 DOT Packaging Non Bulk (49 CFR 173.xxx) 203 DOT Packaging Bulk (49 CFR 173.xxx) DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)

DOT Vessel Stowage Location

: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a

passenger vesse

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TDG

UN-No. (TDG) : UN3082

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TDG Special Provisions

- : 16 (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the danger or dangers posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3).
 - (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:
- (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S;
- (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S;
- (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S;
- (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or
- (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.
- (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:
- (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or
- (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be offered for transport, handled or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means of containment and during transport.
- (2) These Regulations, except for Parts 1 and 2, do not apply to the offering for transport, handling or transport of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no release of the dangerous goods that could endanger public safety.

Explosive Limit and Limited Quantity Index Excepted quantities (TDG)

Emergency Response Guide (ERG) Number

IMDG

 Special provision (IMDG)
 : 274, 335, 969

 Limited quantities (IMDG)
 : 5 L

 Excepted quantities (IMDG)
 : E1

 Packing instructions (IMDG)
 : LP01, P001

 Packing provisions (IMDG)
 : PP1

 IBC packing instructions (IMDG)
 : IBC03

 Tank instructions (IMDG)
 : T4

Tank special provisions (IMDG) : TP1, TP29

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

5 L

F1

: 171

EmS-No. (Spillage) : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

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Stowage category (IMDG) : A

IATA

Special provision (IATA) : A97, A158, A197, A215

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y964
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 964
PCA max net quantity (IATA) : 450L
CAO packing instructions (IATA) : 450L

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RG code (IATA)

SECTION 15 Regulatory information

15.1. Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Epoxy phenol novolac resin (28064-14-4)

Listed on the Canadian DSL (Domestic Substances List)

Bisphenol A diglycidyl ether resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16 Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date

Full text of hazard classes and H-statements	
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

1/2/2025 (Issue date)

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