

# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® H74 Thermally Conductive Epoxy, Thixotropic, Heat Cure (3oz)

**Manufacturer Part Number:**  
ETH74-3OZ

▶ [Click here for more details on the EPO-TEK® H74 Thermally Conductive Epoxy, Thixotropic, Heat Cure \(3oz\)](#)



## EPO-TEK® H74 PART A

### Safety Data Sheet

A Meridian Adhesives Group Company

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 3/30/2023 Version: 1.0

#### SECTION 1: Identification

##### 1.1. Identification

Product form : Mixture  
Product name : EPO-TEK® H74 PART A

##### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives  
Recommended use : Adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

##### 1.3. Supplier

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

##### 1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

**Contact the professionals at Fiber Optic Center for a quote or to get more details.**

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#### SECTION 2: Hazard(s) identification

##### 2.1. Classification of the substance or mixture

###### GHS US classification

Acute toxicity (dermal) Category 4	H312	Harmful in contact with skin
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 2	H319	Causes serious eye irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Germ cell mutagenicity Category 2	H341	Suspected of causing genetic defects
Carcinogenicity Category 1B	H350	May cause cancer
Hazardous to the aquatic environment – Chronic Hazard Category 3	H412	Harmful to aquatic life with long lasting effects

Full text of H statements : see section 16

##### 2.2. GHS Label elements, including precautionary statements

###### GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: H312 - Harmful in contact with skin  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H341 - Suspected of causing genetic defects  
H350 - May cause cancer  
H412 - Harmful to aquatic life with long lasting effects

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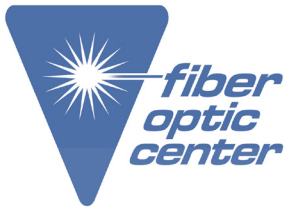
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#### Precautionary statements (GHS US)

- : P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
- P264 - Wash hands, forearms and face thoroughly after handling.
- P272 - Contaminated work clothing must not be allowed out of the workplace.
- P273 - Avoid release to the environment.
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 - If on skin: Wash with plenty of water.
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 - If exposed or concerned: Get medical advice/attention.
- P312 - Call a poison center or doctor if you feel unwell.
- P321 - Specific treatment (see supplemental first aid instruction on this label).
- P322 - Specific treatment (see supplemental first aid instruction on this label).
- P332+P313 - If skin irritation occurs: Get medical advice/attention.
- P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 - If eye irritation persists: Get medical advice/attention.
- P362+P364 - Take off contaminated clothing and wash it before reuse.
- P363 - Wash contaminated clothing before reuse.
- P405 - Store locked up.
- P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

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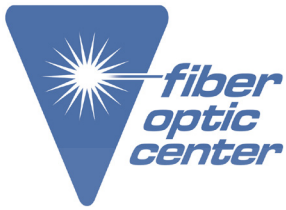
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#### SECTION 3: Composition/Information on ingredients

##### 3.1. Substances

Not applicable

##### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Resorcinol diglycidyl ether	CAS-No.: 101-90-6	10 – 30	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Muta. 2, H341 Carc. 1B, H350 Aquatic Chronic 3, H412
Epoxy novolac resin*	CAS-No.: Trade Secret	1 – 10	Skin Sens. 1, H317 Aquatic Chronic 2, H411
Bisphenol A diglycidyl ether resin*	CAS-No.: Trade Secret	1 – 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin	CAS-No.: 9003-36-5	1 – 5	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Epoxy resin*	CAS-No.: Trade Secret	1 – 5	Eye Irrit. 2, H319 Skin Sens. 1, H317

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

Full text of hazard classes and H-statements : see section 16

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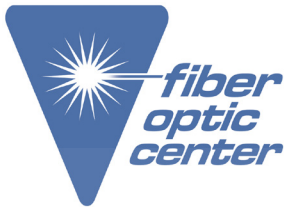
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#### SECTION 4: First-aid measures

##### 4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

##### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

##### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

#### SECTION 5: Fire-fighting measures

##### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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##### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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##### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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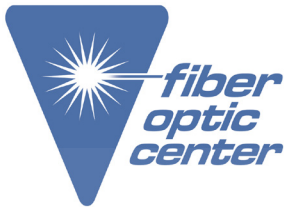
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#### SECTION 6: Accidental release measures

##### 6.1. Personal precautions, protective equipment and emergency procedures

###### 6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Avoid breathing dust/fume/gas/mist/vapors/spray.

###### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

##### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

##### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

##### 6.4. Reference to other sections

For further information refer to section 13.

#### SECTION 7: Handling and storage

##### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Do not get in eyes, on skin, or on clothing. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

##### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

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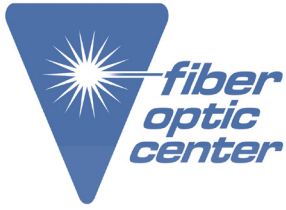
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#### SECTION 8: Exposure controls/personal protection

##### 8.1. Control parameters

No additional information available

##### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

##### 8.3. Individual protection measures/Personal protective equipment

###### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

###### Eye protection:

Safety glasses

###### Skin and body protection:

Wear suitable protective clothing

###### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

###### Personal protective equipment symbol(s):



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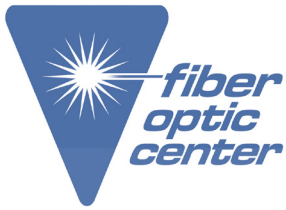
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#### SECTION 9: Physical and chemical properties

##### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Gray
Odor	: Mild odor
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

##### 9.2. Other information

No additional information available

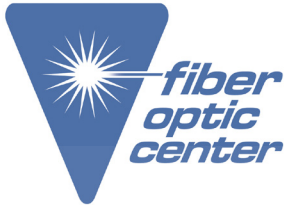
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#### SECTION 10: Stability and reactivity

##### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

##### 10.2. Chemical stability

Stable under normal conditions.

##### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

##### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

##### 10.5. Incompatible materials

No additional information available

##### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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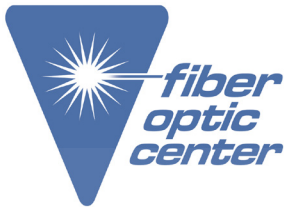
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#### SECTION 11: Toxicological information

##### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Harmful in contact with skin.  
Acute toxicity (inhalation) : Not classified

##### EPO-TEK® H74 PART A

ATE US (dermal)	1753.361 mg/kg body weight
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##### Resorcinol diglycidyl ether (101-90-6)

LD50 oral rat	2570 mg/kg Source: HSDB
ATE US (oral)	500 mg/kg body weight
ATE US (dermal)	300 mg/kg body weight

##### Epoxy novolac resin

LD50 oral rat	> 10000 mg/kg
LD50 dermal rabbit	> 3000 mg/kg

##### Bisphenol A diglycidyl ether resin

LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
ATE US (oral)	11400 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitization : May cause an allergic skin reaction.  
Germ cell mutagenicity : Suspected of causing genetic defects.  
Carcinogenicity : May cause cancer.

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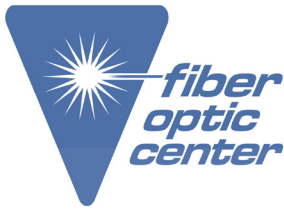
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Resorcinol diglycidyl ether (101-90-6)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicity Program (NTP) Status	Reasonably anticipated to be Human Carcinogen
Bisphenol A diglycidyl ether resin	
NOAEL (chronic,oral,animal/male,2 years)	15 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
Bisphenol A diglycidyl ether resin	
NOAEL (chronic,oral,animal/female,2 years)	100 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Epoxy phenol novolac resin (9003-36-5)	
NOAEL (oral,rat,90 days)	≈ 250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol A diglycidyl ether resin	
NOAEL (oral,rat,90 days)	50 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

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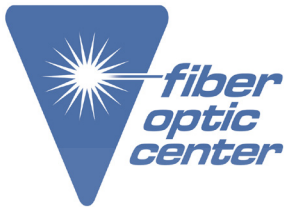
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#### SECTION 12: Ecological information

##### 12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

##### Epoxy phenol novolac resin (9003-36-5)

LC50 - Fish [1]	1.9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence)
EC50 - Crustacea [1]	3.5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP)
LC50 - Fish [2]	1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

##### Bisphenol A diglycidyl ether resin

LC50 - Fish [1]	1.3 mg/l (96 h, Pisces, Literature study)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

##### 12.2. Persistence and degradability

##### Resorcinol diglycidyl ether (101-90-6)

Persistence and degradability : Not readily biodegradable in water.

##### Epoxy phenol novolac resin (9003-36-5)

Persistence and degradability : Not readily biodegradable in water.

##### Bisphenol A diglycidyl ether resin

Persistence and degradability : Not readily biodegradable in water.

##### Epoxy resin

Persistence and degradability : Biodegradability in water: no data available.

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# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® H74 Thermally Conductive Epoxy, Thixotropic, Heat Cure (3oz)

**Manufacturer Part Number:**  
ETH74-3OZ

▶ [Click here for more details on the EPO-TEK® H74 Thermally Conductive Epoxy, Thixotropic, Heat Cure \(3oz\)](#)

## EPO-TEK® H74 PART A

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

#### 12.3. Bioaccumulative potential

##### Resorcinal diglycidyl ether (101-90-6)

Partition coefficient n-octanol/water (Log Pow)	1.15 Source: chemicalbook
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

##### Epoxy phenol novolac resin (9003-36-5)

Partition coefficient n-octanol/water (Log Pow)	2.7 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

##### Bisphenol A diglycidyl ether resin

Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

##### Epoxy resin

Bioaccumulative potential	No bioaccumulation data available.
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#### 12.4. Mobility in soil

##### Resorcinal diglycidyl ether (101-90-6)

Surface tension	63.9 mN/m (20 °C, 0.1 %, EU Method A.5: Surface tension)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.65 (log Koc, EU Method C.19, Experimental value)
Ecology - soil	Highly mobile in soil.

##### Epoxy phenol novolac resin (9003-36-5)

Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for mobility in soil.

##### Bisphenol A diglycidyl ether resin

Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

#### 12.5. Other adverse effects

No additional information available

Contact the professionals at Fiber Optic Center for a quote or to get more details.

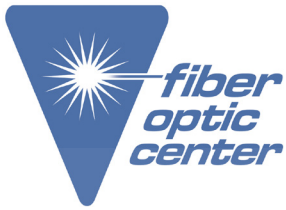
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## EPO-TEK® H74 PART A

### Safety Data Sheet

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#### SECTION 13: Disposal considerations

##### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

#### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

##### 14.1. UN number

Not regulated for transport

##### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable  
Proper Shipping Name (TDG) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable

##### 14.3. Transport hazard class(es)

**DOT**  
Transport hazard class(es) (DOT) : Not applicable

**TDG**  
Transport hazard class(es) (TDG) : Not applicable

**IMDG**  
Transport hazard class(es) (IMDG) : Not applicable

**IATA**  
Transport hazard class(es) (IATA) : Not applicable

##### 14.4. Packing group

Packing group (DOT) : Not applicable  
Packing group (TDG) : Not applicable  
Packing group (IMDG) : Not applicable  
Packing group (IATA) : Not applicable

##### 14.5. Environmental hazards

Other information : No supplementary information available.

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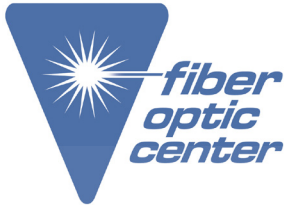
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## EPO-TEK® H74 PART A

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

#### 14.6. Special precautions for user

**DOT**  
No data available

**TDG**  
No data available

**IMDG**  
No data available

**IATA**  
No data available

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Resorcinal diglycidyl ether	CAS-No. 101-90-6	10 – 30%
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#### 15.2. International regulations

##### CANADA

##### Resorcinal diglycidyl ether (101-90-6)

Listed on the Canadian DSL (Domestic Substances List)

##### Epoxy novolac resin

Listed on the Canadian DSL (Domestic Substances List)

##### Epoxy phenol novolac resin (9003-36-5)

Listed on the Canadian DSL (Domestic Substances List)

Contact the professionals at Fiber Optic Center for a quote or to get more details.

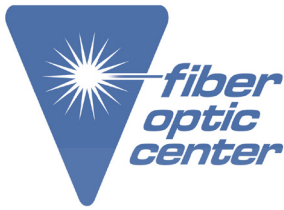
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## EPO-TEK® H74 PART A

### Safety Data Sheet

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#### Bisphenol A diglycidyl ether resin

Listed on the Canadian DSL (Domestic Substances List)

#### Epoxy resin

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

##### Resorcinol diglycidyl ether (101-90-6)

Listed on IARC (International Agency for Research on Cancer)  
Listed as carcinogen on NTP (National Toxicology Program)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)

##### Epoxy novolac resin

Listed on INSQ (Mexican National Inventory of Chemical Substances)

##### Epoxy phenol novolac resin (9003-36-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 15.3. US State regulations

**⚠ WARNING:**

This product can expose you to Diglycidyl resorcinol ether (DGRE), which is known to the State of California to cause cancer, and Polar activator, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	State or local regulations
Resorcinol diglycidyl ether(101-90-6)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List

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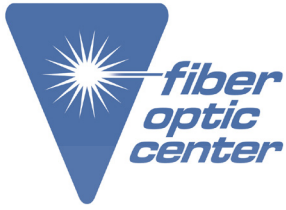
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## EPO-TEK® H74 PART A

### Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

#### SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phrases	
H302	Harmful if swallowed
H311	Toxic in contact with skin
H312	Harmful in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H341	Suspected of causing genetic defects
H350	May cause cancer
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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