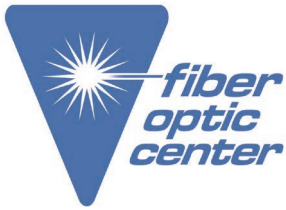


SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OD2002 Thermally Conductive & Electrically Insulating High Tg Epoxy,
Heat Cure (4g)

Manufacturer Part Number:
OD2002-4G




▶ [Click here for more details on the EPO-TEK® OD2002 Thermally Conductive & Electrically Insulating High Tg Epoxy, Heat Cure \(4g\)](#)

Revision date: 7/20/2021

Supersedes date: 10/30/2020



SAFETY DATA SHEET EPO-TEK® OD2002 Part B

1. Identification		
<u>Product identifier</u>		
Product name	EPO-TEK® OD2002 Part B	
Product number	OD2002/B	
<u>Recommended use of the chemical and restrictions on use</u>		
Application	Adhesive.	
Uses advised against	Restricted to professional users. Use only for intended applications.	
<u>Details of the supplier of the safety data sheet</u>		
Supplier	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA (978) 667-3805 (978) 663-9782 www.epotek.com , SDS@epotek.com	
<u>Emergency telephone number</u>		
Emergency telephone	ChemTel: +1 (800) 255-3924, +1 (813) 248-0585	
2. Hazard(s) identification		
<u>Classification of the substance or mixture</u>		
Physical hazards	Not Classified	
Health hazards	Acute Tox. 4 - H302 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Repr. 1B - H360D	
Environmental hazards	Not Classified	
<u>Label elements</u>		
<u>Hazard symbols</u>		
		
<u>Signal word</u>		Danger
<u>Hazard statements</u>		H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H360D May damage the unborn child.

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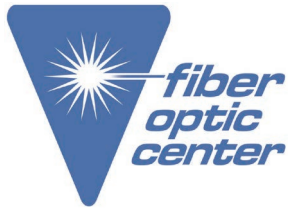
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Revision date: 7/20/2021

Supersedes date: 10/30/2020

EPO-TEK® OD2002 Part B

Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Substituted Imidazole Blend, Imidazole

3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	60-100%
CAS number: Proprietary	
Classification Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318	
Imidazole	30-60%
CAS number: 288-32-4	
Classification Acute Tox. 4 - H302 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Repr. 1B - H360D	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information Restricted to professional users. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.

Inhalation Move affected person to fresh air at once. Get medical attention. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen.

Ingestion Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Remove affected person from source of contamination. Give plenty of water to drink. Get medical attention immediately. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.

Skin Contact Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

Eye contact Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.

Most important symptoms and effects, both acute and delayed

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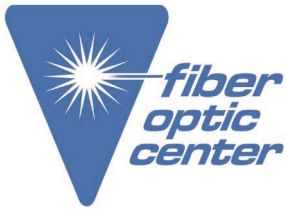
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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Causes severe burns.
Eye contact	Causes serious eye damage.
<u>Indication of immediate medical attention and special treatment needed</u>	
Notes for the doctor	Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid inhalation of vapors and contact with skin and eyes. Do not touch or walk into spilled material. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Eye wash facilities and emergency shower must be available when handling this product. Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors/spray and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Wash promptly if skin becomes contaminated. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use. Do not store near heat sources or expose to high temperatures.

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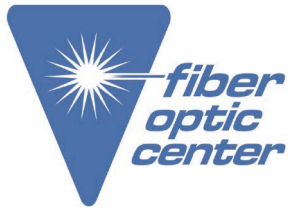
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EPO-TEK® OD2002 Part B

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Personal protection Restricted to professional users. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn.

Other skin and body protection Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

Hygiene measures Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap and water if skin becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Amber.
Odor	Mild.
Odor threshold	No specific test data are available.
pH	No specific test data are available.
Melting point	No specific test data are available.
Initial boiling point and range	No specific test data are available.
Flash point	> 93°C
Evaporation rate	<BuAc
Evaporation factor	No specific test data are available.
Flammability (solid, gas)	No specific test data are available.
Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	>1

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Relative density	No specific test data are available.
Solubility(ies)	Slightly soluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	None.

10. Stability and reactivity

Reactivity	The following materials may react violently with the product: Acids. Alkalis. Oxidizing materials. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong alkalis. Strong acids. Strong reducing agents.
Hazardous decomposition products	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 500.24

General information	Possible risk of adverse reproductive effects.
Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting.
Skin Contact	Causes severe burns.
Eye contact	Causes serious eye damage.

12. Ecological information

Acute aquatic toxicity

Acute toxicity - fish No information available.

Persistence and degradability

Persistence and degradability The product is potentially degradable.

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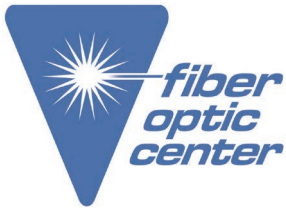
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EPO-TEK® OD2002 Part B

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility The product contains substances which may accumulate in sediment.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG)	3267
UN No. (IMDG)	3267
UN No. (ICAO)	3267
UN No. (DOT)	UN3267

UN proper shipping name

Proper shipping name (TDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (IMDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (ICAO)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)
Proper shipping name (DOT)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (CONTAINS Imidazole)

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	8
TDG class	8
TDG label(s)	8
IMDG Class	8
ICAO class/division	8

Transport labels



DOT transport labels



Packing group

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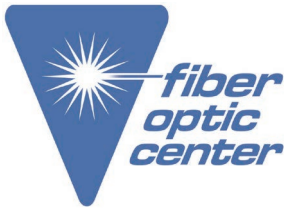
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EPO-TEK® OD2002 Part B

TDG Packing Group III
IMDG packing group III
ICAO packing group III
DOT packing group III

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

IMDG Code segregation group 18. Alkalis

EmS F-A, S-B

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

Additional Regulatory References Proprietäre Informationen gemäß den WTO-Übereinkommen über handelsbezogene Aspekte des geistigen Eigentum Rechte (TRIPS), Abschnitt 7, Art geschützt. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are required to be listed.

SARA 313 Emission Reporting
None of the ingredients are required to be listed.

CAA Accidental Release Prevention
None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are required to be listed.

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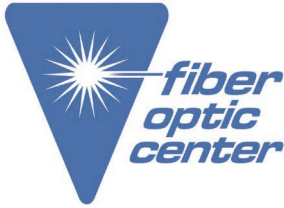
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California Air Toxics "Hot Spots" (A-II)
None of the ingredients are required to be listed.

Massachusetts "Right To Know" List
None of the ingredients are required to be listed.

Rhode Island "Right To Know" List
None of the ingredients are required to be listed.

Minnesota "Right To Know" List
None of the ingredients are required to be listed.

New Jersey "Right To Know" List
None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List
None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS
All the ingredients are listed or exempt.

Canada - DSL/NDL
All the ingredients are listed or exempt.

US - TSCA
All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification
None of the ingredients are listed.

Australia - AICS
All the ingredients are listed or exempt.

Japan - ENCS
All the ingredients are listed or exempt.

Korea - KECI
All the ingredients are listed or exempt.

China - IECSC
All the ingredients are listed or exempt.

Philippines - PICCS
All the ingredients are listed or exempt.

16. Other information

Revision date	7/20/2021
Supersedes date	10/30/2020
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H318 Causes serious eye damage. H360D May damage the unborn child.

8/9

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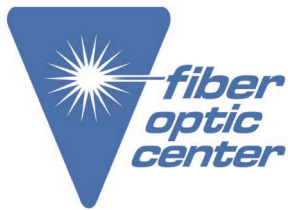
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This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

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