

SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure (4g)

Manufacturer Part Number:
ETOE138-4G

▶ [Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure \(4g\)](#)

Revision date: 3/24/2017

Revision: 2

Supersedes date: 2/24/2015



SAFETY DATA SHEET EPO-TEK OE138 Part B

1. Identification

Product identifier

Product name EPO-TEK OE138 Part B
Product number OE138/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier
Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360
Environmental hazards Not Classified

Label elements

Pictogram



Signal word

Danger

Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H360 May damage fertility or the unborn child.

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Precautionary statements

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Substituted Imidazole Blend, Imidazole

3. Composition/information on ingredients

Mixtures

Substituted Imidazole Blend	60-100%
CAS number: Proprietary	
Classification Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318	
Imidazole	30-60%
CAS number: 288-32-4	
Classification Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Keep affected person warm and at rest. Get medical attention immediately.

Ingestion Do not induce vomiting. Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Get medical attention immediately.

Skin Contact Remove affected person from source of contamination. Rinse immediately with plenty of water. Get medical attention promptly if symptoms occur after washing.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

General information May damage fertility or the unborn child.

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Inhalation	Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.
Ingestion	Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach.
Skin contact	Causes severe burns.
Eye contact	Causes serious eye damage. Severe irritation, burning and tearing.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions For personal protection, see Section 8.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear suitable protective equipment, including gloves, goggles/face shield, respirator, boots, clothing or apron, as appropriate. Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Avoid contamination of ponds or watercourses with washing down water.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors/spray and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

Advice on general occupational hygiene Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Provide eyewash station and safety shower. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.

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Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Corrosive storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Ingredient comments No exposure limits known for ingredient(s).

Exposure controls

Protective equipment



Appropriate engineering controls Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection Wear protective gloves made of the following material: Nitrile rubber. Viton rubber (fluoro rubber). Polyvinylidene chloride/polyethylene (PVDC/PE).

Other skin and body protection Wear appropriate clothing to prevent skin contamination. Provide eyewash station.

Hygiene measures Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes wet or contaminated.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Liquid.

Color Amber.

Odor Mild.

Flash point > 93°C

Evaporation rate <BuAc

Vapor density >1

Solubility(ies) Slightly soluble in water.

Other information None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Oxidizing materials. Acids. Alkalis. Strong reducing agents.

Stability Stable at normal ambient temperatures and when used as recommended.

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Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

11. Toxicological information

Information on toxicological effects

Reproductive toxicity

Reproductive toxicity - fertility Possible risk of adverse reproductive effects.

General information Avoid contact during pregnancy/while nursing.

Inhalation Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract.

Ingestion Harmful if swallowed. May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.

Skin Contact Causes severe burns.

Eye contact Causes serious eye damage. Severe irritation, burning and tearing.

Acute and chronic health hazards Contains a substance/a group of substances which may damage fertility and the unborn child.

12. Ecological Information

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Mobility in soil

Mobility Semi-mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

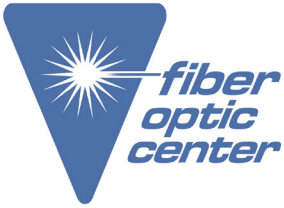
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14. Transport information

UN Number

UN No. (TDG)	3267
UN No. (IMDG)	3267
UN No. (ICAO)	3267
UN No. (DOT)	UN3267

UN proper shipping name

Proper shipping name (TDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)
Proper shipping name (IMDG)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)
Proper shipping name (ICAO)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)
Proper shipping name (DOT)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (Imidazole)

Transport hazard class(es)

DOT hazard class	8
DOT hazard label	8
TDG class	8
TDG label(s)	8
IMDG Class	8
ICAO class/division	8

Transport labels



DOT transport labels



Packing group

TDG Packing Group	III
IMDG packing group	III
ICAO packing group	III
DOT packing group	III

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

EmS F-A, S-B

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)
None of the ingredients are required to be listed.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are required to be listed.

SARA 313 Emission Reporting
None of the ingredients are required to be listed.

CAA Accidental Release Prevention
None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals
None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins
None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-I)
None of the ingredients are required to be listed.

California Air Toxics "Hot Spots" (A-II)
None of the ingredients are required to be listed.

Massachusetts "Right To Know" List
None of the ingredients are required to be listed.

Rhode Island "Right To Know" List
None of the ingredients are required to be listed.

Minnesota "Right To Know" List
None of the ingredients are required to be listed.

New Jersey "Right To Know" List
None of the ingredients are required to be listed.

Pennsylvania "Right To Know" List
None of the ingredients are required to be listed.

Inventories

EU - EINECS/ELINCS
All the ingredients are listed or exempt.

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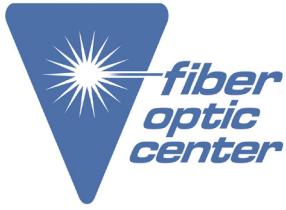
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Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

All the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

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Hazard statements in full
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H360 May damage fertility or the unborn child.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

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