

SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)



SAFETY DATA SHEET EPO-TEK OE138 PMF Syringe

1. Identification

Product identifier

Product name EPO-TEK OE138 PMF Syringe
Product number OE138

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
(978) 667-3805
(978) 663-9782
www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Repr. 1B - H360 STOT SE 1 - H370
Environmental hazards Aquatic Chronic 2 - H411

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H360 May damage fertility or the unborn child.
H370 Causes damage to organs.
H411 Toxic to aquatic life with long lasting effects.

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com
508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

Precautionary statements	P270 Do not eat, drink or smoke when using this product. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 If on skin: Wash with plenty of water. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P501 Dispose of contents/ container in accordance with national regulations.
Contains	Epoxy Phenol Novolac, Substituted Imidazole Blend, Imidazole, Polar Activator
Other hazards	
Hazards not otherwise classified (HNOC)	Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Epoxy Phenol Novolac CAS number: 9003-36-5	60-100%
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	
Substituted Imidazole Blend CAS number: Proprietary	5-10%
Classification Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318	
Imidazole CAS number: 288-32-4	1-5%
Classification Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 1B - H360	

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

Polar Activator CAS number: Proprietary	1-5%
Classification Flam. Liq. 2 - H225 Acute Tox. 3 - H301 Acute Tox. 3 - H311 Acute Tox. 3 - H331 STOT SE 1 - H370	

The Full Text for all Hazard Statements are Displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

General information	May damage fertility or the unborn child. Causes damage to organs.
Inhalation	Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.
Ingestion	May cause discomfort if swallowed.
Skin contact	Skin irritation. May cause sensitization by skin contact.
Eye contact	Causes serious eye damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically.
----------------------	------------------------

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with the following media: Dry chemicals. Foam. Carbon dioxide (CO2).
------------------------------	---

Special hazards arising from the substance or mixture

Hazardous combustion products	Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.
-------------------------------	---

Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
---	---

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)



Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
Environmental precautions	
Environmental precautions	Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.
Methods and material for containment and cleaning up	
Methods for cleaning up	Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.
Reference to other sections	For personal protection, see Section 8.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Do not eat, drink or smoke when using the product. Avoid inhalation of vapors. Provide adequate ventilation.
Conditions for safe storage, including any incompatibilities	
Storage precautions	Store at -40 degrees C.
Storage class	Chemical storage.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.2.
8. Exposure Controls/personal protection	
Control parameters	
Occupational exposure limits	
Polar Activator	
Long-term exposure limit (8-hour TWA): ACGIH 200 ppm	
Short-term exposure limit (15-minute): ACGIH 250 ppm	
ACGIH = American Conference of Governmental Industrial Hygienists.	
Ingredient comments	No exposure limits known for ingredient(s).
Exposure controls	
Protective equipment	
	
	
Appropriate engineering controls	Provide adequate ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	Wear protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Paste.
Color	Tan.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapor density	> Air
Solubility(ies)	Slightly soluble in water.
Other information	None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.

Stability Stable at normal ambient temperatures.

Possibility of hazardous reactions May polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time.

Materials to avoid Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition products Fire creates: Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information

Information on toxicological effects

Inhalation Inhalation of dust during cutting, grinding or sanding operations involving this product may cause irritation of the respiratory tract. Gas or vapor in high concentrations may irritate the respiratory system.

Data is subject to change without notice.

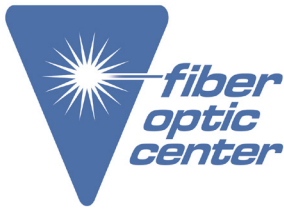
Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

Ingestion	May cause discomfort if swallowed.
Skin Contact	May cause sensitization by skin contact. Irritating to skin.
Eye contact	Causes serious eye damage.
Acute and chronic health hazards	May damage fertility or the unborn child. Causes damage to organs.

12. Ecological Information

Ecotoxicity	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
<u>Toxicity</u>	
Toxicity	Very toxic to aquatic organisms.
<u>Persistence and degradability</u>	
Persistence and degradability	No data available.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	No data available on bioaccumulation.
<u>Mobility in soil</u>	
Mobility	The product has poor water-solubility.
<u>Other adverse effects</u>	
Other adverse effects	Not known.

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
------------------	---

14. Transport information

<u>UN Number</u>	
UN No. (DOT)	3082
UN No. (TDG)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
<u>UN proper shipping name</u>	
Proper shipping name (DOT)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (TDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Epoxy Phenol Novolac)

Transport hazard class(es)

TDG class 9

TDG label 9

IMDG Class 9

ICAO class/division 9

Transport labels



Packing group

DOT pack group III

TDG Packing Group III

IMDG packing group III

ICAO packing group III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities
None of the ingredients are required to be listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

Polar Activator
5,000 lbs (2270 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities
None of the ingredients are required to be listed.

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ [Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen \(3cc Syringe\)](#)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

SARA 313 Emission Reporting

The following ingredients are listed or exempt:

Polar Activator

CAA Accidental Release Prevention

None of the ingredients are required to be listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are required to be listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

WARNING: This product contains a substance known to the State of California to cause cancer and/or reproductive harm.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed or exempt:

Polar Activator

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are required to be listed.

Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

Polar Activator

Rhode Island "Right To Know" List

The following ingredients are listed or exempt:

Polar Activator

Minnesota "Right To Know" List

The following ingredients are listed or exempt:

Polar Activator

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

Polar Activator

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

Polar Activator

Inventories

EU - EINECS/ELINCS

Some of the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com



SAFETY DATA SHEET (SDS)



Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen (3cc Syringe)

Manufacturer Part Number:
ETOE138-3CC

▶ [Click here for more details on the EPO-TEK® OE138 Thixotropic High Temperature Epoxy, Heat Cure - Pre-Mixed and Frozen \(3cc Syringe\)](#)

Revision date: 5/18/2016

Revision: 1

EPO-TEK OE138 PMF Syringe

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS

All the ingredients are listed or exempt.

Japan - MITI

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date	5/18/2016
Revision	1
Hazard statements in full	H225 Highly flammable liquid and vapor. H301 Toxic if swallowed. H302 Harmful if swallowed. H311 Toxic in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H331 Toxic if inhaled. H360 May damage fertility or the unborn child. H370 Causes damage to organs. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.

Data is subject to change without notice.

Contact the professionals at Fiber Optic Center for a quote or to get more details.

23 Centre Street • New Bedford, MA 02740 USA • focenter.com

508-992-6464 | (800) 473-4237 • sales@focenter.com

