



**Manufacturer:**  
Fitel

**Supplier:**  
3SAE Technologies, Inc.

**Product Name:**  
Fitel S185LDF Large Diameter Fusion Splicer

**Manufacturer Part Number:**  
S185ROF-00

# High-end Fusion Splicer

## **S185LDF/S185PMLDF**

for LDF splicing                      for LDF & PM-LDF splicing



S185LDF



S185PMLDF

**Fusion Splicers for LDF and PMLDF splicing up to 500µm**

**Low splice loss**

**Compact size**

High capacity built-in battery (Optional)

LCD touch panel provides easy operation

Fiber clamps land gently to prevent damage to the fiber

Remote control by Wi-Fi communication

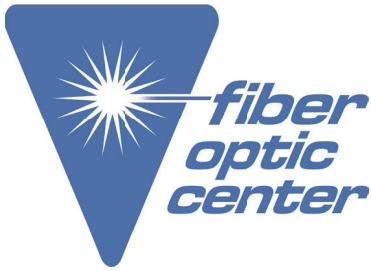
The FITEL S185LDF / S185PMLDF High-end Fusion Splicers are designed for splicing up to 500µm cladding fiber with low splice loss.

The powerful and compact design has been optimized for the Fiber laser industry. The new fiber alignment mechanism achieves low splice loss. The new design allows for the fiber clamps to land gently to reduce the possibility of damage to fiber. Battery operation and a compact design make transportation easy for the LDF Fusion splicer.

**Contact the professionals at Fiber Optic Center for a quote or to get more details.**

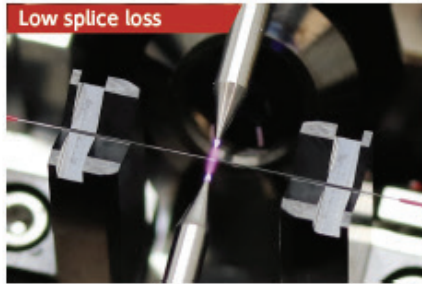
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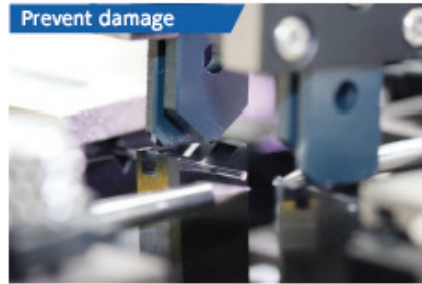


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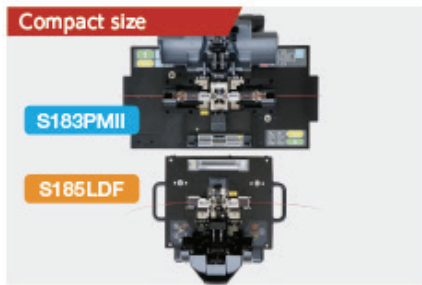
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**Low splice loss**  
Precise alignment with resolution of 0.03µm for fiber axis.



**Prevent damage**  
Fiber clamps land gently to prevent damage to the fiber.



**Compact size**  
Footprint is 46% smaller than previous model.



**Built-in battery**  
Battery operation and a compact design make transportation easy.



**Touch panel**  
Easy and intuitive touch panel operation and GUI.



**Prevent damage**  
Releasing the fiber clamp links allow the fiber clamps to be placed without closing the canopy.



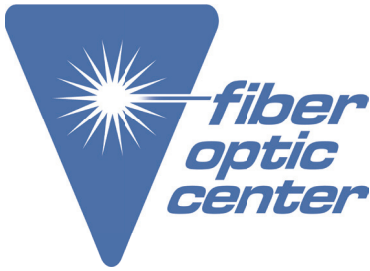
**Wi-Fi communication**  
Remote control is available by Wi-Fi.



**Auto-flip display**  
Automatically adjusts image when LCD display is flipped.

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Specification		
Description	S185LDF	S185PMLDF
Applicable fibers <sup>*1</sup>	SM, MM, DS, NZDS, High-Index, EDF, LDF	SM, MM, DS, NZDS, High-Index, EDF, LDF, PMF
Cladding diameter	80 to 500µm	
Coating diameter	160 to 2000µm (In Fiber holder) 160 to 900µm (Coating clamp splice)	160 to 1800µm (In Fiber holder) 160 to 900µm (Coating clamp splice)
Fiber cleave length	3 to 4mm (Coating clamp splice) 8 to 11mm (Cladding clamp splice)	
Typical splice loss <sup>*2</sup>	SM(TU-T G652): 0.014dB	
Typical extinction ratio <sup>*3</sup>	-	PANDA: 40dB <sup>*3</sup> (Angle offset: 0.8degree)
Return loss	>80dB	
Typical splice time <sup>*4</sup>	15s (SM by cladding clamp splice)	15s (SM by cladding clamp splice) 40s (PANDA by cladding clamp splice)
Tension strength	1.96 (±0% to +20%)	
Applicable protection sleeve length	10 to 60mm	
Typical heat time	35s (S922:40mm sleeve)	
Splice programs	Max.200	
Heater programs	Max.100	
Splice data storage	Max. 1000 including 4 images before and after splice	
Fiber image magnification on LCD	104X, 278X or 556X	
Dimension	210W x 180D x 150H mm	
Weight (without Battery)	4.5kg	4.75kg
Monitor	4.3" wide color LCD with touch panel	
Data output	USB ver. 2.0 type A: 1 port USB ver. 2.0 mini B: 1 port	
Battery capacity (Optional) <sup>*5</sup>	Typical 60 splice / heat cycles	
Operating temperature	0 to 40°C	
Storage temperature	-40 to 60°C	
Humidity	0 to 90% (Non-condensing)	
Power source	AC input 100 to 240V (50/60Hz)	

\*1 Fibers should be applied to ITU-T standard. In case of other fibers, depending on the type of fiber, the optimization of splice program may be needed or the splice result may not be satisfied.

\*2 These are references. Depending on the environment and condition, the number vary.

\*3 Extinction ratio 40dB is measured in the condition that the initial extinction ratio is more than 50dB and there is the splice with 0.6 degree of rotation offset.

\*4 This value is references. Depending on the type of fiber and condition of fiber on splicer, the number can vary.

\*5 This value can produce using fully charged brand new battery at room temperature 20 degree C. Depending on the condition of the battery and operation environment, the number can vary.

Standard package									
Item	P/N	Quantity							
		S185LDF				S185PMLDF			
		-00	-01	-10	-11	-00	-01	-10	-11
S185LDF Main body	S185LDF-X-A-0001	1	1	1	1	-	-	-	-
S185PMLDF Main body	S185PMLDF-X-A-0001	-	-	-	-	1	1	1	1
Hard Carrying Case	HCC-12	-	1	-	1	-	1	-	1
Built-in Battery Pack	S947B	-	-	1	1	-	-	1	1
AC Adapter	S981A	1	1	1	1	1	1	1	1
AC Cable Cord	-	1	1	1	1	1	1	1	1
Z Stage Lock	ZL-01	1pair	1pair	1pair	1pair	1pair	1pair	1pair	1pair
Spare Electrode	ELR-03	1pair	1pair	1pair	1pair	1pair	1pair	1pair	1pair
Electrode Sharpener	D6111	1	1	1	1	1	1	1	1
Cleaning Brush	VGCC-01	1	1	1	1	1	1	1	1
User Manual	-	1	1	1	1	1	1	1	1



Standard Package (S185LDF)



Hard Carrying Case

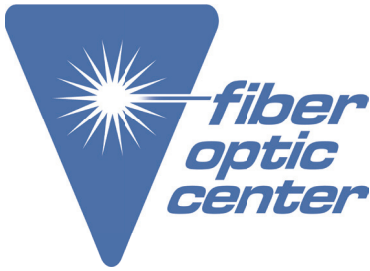
Ordering number form			
Mark	Category	Code	Remark
A	Splicer model	LDF	S185LDF
		PMLDF	S185PMLDF
B	Battery	0	None
		1	Included
C	Hard carrying case	0	None
		1	Included

S185 **A** - **B** **C**

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**Optional components**

Item	P/N	Quantity
160µm Coating Fiber Holder	S713S-160	1pair
250µm Coating Fiber Holder	S713S-250	1pair
300µm Coating Fiber Holder	S713S-300	1pair
400µm Coating Fiber Holder	S713S-400	1pair
550µm Coating Fiber Holder	S713S-550	1pair
650µm Coating Fiber Holder	S713S-650	1pair
900µm Coating Fiber Holder	S713S-900	1pair
1300µm Coating Fiber Holder	S713S-1300	1pair
550µm Coating BW Fiber Holder	S713B-550	1pair
Customized Fiber Holder*6	S713S-XXX	1pair
Hard Carrying Case	HCC-12	1
Built-in Battery Pack*7	S947B	1
USB Cable	USB-01	1
Wi-Fi Dongle	WFD-01	1



Fiber Holder

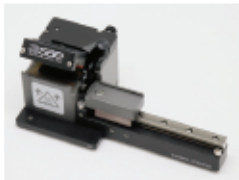
\*6 Available Suitable size Fiber holder depending on the coating diameter of splicing fiber.  
\*7 Built-in Battery Pack should be installed by the authorized distributor or the repair center in Furukawa Electric group.

**Related tools**

Item	Part Number	Specification
Stripper	S218R-Plus	Cladding diameter 125µm only
	3SAE Thermal Stripper	Cladding diameter 80 to 1000µm
Cleaver	S326A	Cladding diameter 125µm only
	NorthLab ProCleave LD	Cladding diameter 125 to 550µm
Cleaner	3SAE LCCII	Cladding diameter 125 to 1000µm
	3SAE Ultrasonic Cleaner	-
Protection sleeve	S921/S922	Coating diameter 900µm or less
	S926A-20/25/35	Coating diameter 400µm or less
Fiber end face interferometer & microscope	NorthLab Proview	Cladding diameter 125 to 720µm



S218R-Plus



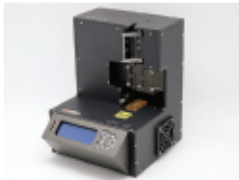
3SAE Thermal Stripper



S326A



NorthLab ProCleave



3SAE LCCII



3SAE Ultrasonic Cleaner



Protection sleeve



NorthLab Proview

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